- Coarse-pitch threads
- Piston rod: external thread
- · Double-acting

## AVENTICS Series 102 Diaphragm type cylinder

The AVENTICS Series 102 is cost-efficient solution to generate high forces for press application for example.



Technical data			
Industry	Industrial		
Piston Ø	160 mm		
Stroke	50 mm		
Ports	G 1/2		
Functional principle	Double-acting		
Piston rod thread - type	External thread		
Piston rod thread	M20		
Pressure for determining piston forces	6 bar		
Retracting piston force	11600 N		
Extracting piston force	12000 N		
Min. ambient temperature	-20 °C		
Max. ambient temperature	70 °C		
Min. working pressure	2 bar		
Max. working pressure	8 bar		
Weight	11.4 kg		
Medium	Compressed air		
Min. medium temperature	-20 °C		
Max. medium temperature	70 °C		
Max. particle size	50 µm		



1026300000

Min. oil content of compressed air Max. oil content of compressed air

0 mg/m<sup>3</sup> 5 mg/m<sup>3</sup>

Series	102
2024-0	6-10

MaterialPiston rodSteel, chrome-platedSeal materialAcrylonitrile butadiene rubberMaterial, front coverSteel, chrome-platedCylinder tubeSteel, chrome-platedPart No.1026300000

#### **Technical information**

Diaphragm actuator strokes are tolerance-dependent.

Tolerance at 40 mm, 50 mm, 80 mm stroke: ± 3 mm

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

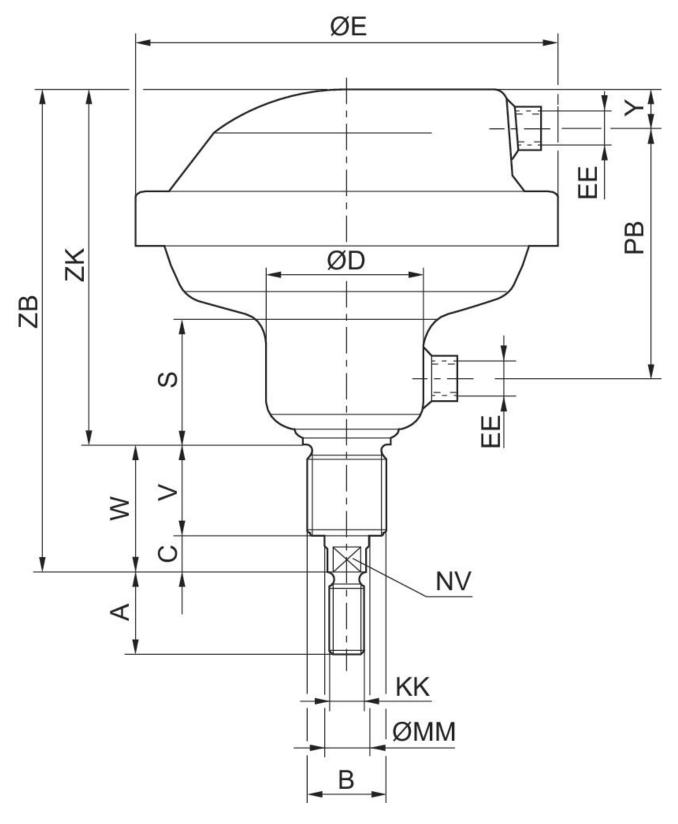
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).



1026300000

#### Dimensions



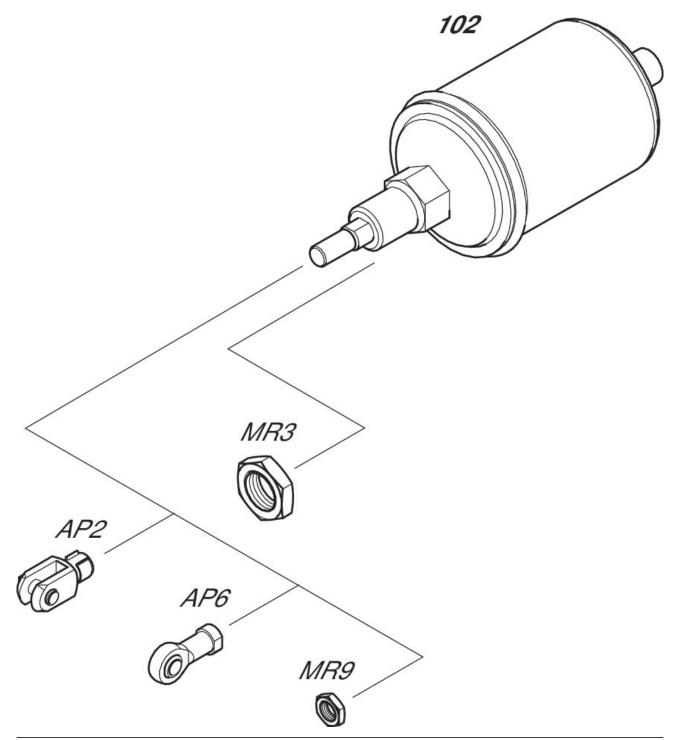


Part No.	Piston Ø	А	В	С	D	E	S	V	W
1026100000	80	24	M24x2	14	55	150	48	38	52
1026200000	113	32	M36x3	20	71	195	55	38	58
1026300000	160	40	M36x3	20	88	261	58	45	65
Part No.	Piston Ø		EE	KK	MM	NV	PB	ZB	ZK
1026100000	80	15	G 1/4	M12	16	13	90	183	131
1026200000	113	15	G 1/4	M16	20	17	107	212	154
1020200000	110	10			20				



1026300000

#### Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.

