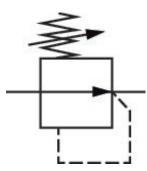
# Pressure regulator, Series 645

## T645ATS100A00H0

General series information AVENTICS Series 645 Pressure Regulator

■ The Series 645 Railway Regulators are used to regulate the pressure on railway applications such as control brakes, horns, pantographs, and sanding systems to increase wheel-to-rail friction in poor weather conditions. They are available in four versions, including high and low flow, in ported or subbase mounted configurations. The units meet railway regulations for Fire Safety (EN 45545: HL3), Shock & Vibration (EN 61373: Cat 1 Class B), and Corrosion Resistance (ISO 9227). These robust, high flow products are available with up to 10 bar (145 PSI) output pressure and three different adjustment methods including screw, t-handle, or lockable knob.





#### Technical data

Industry

**Function** 

**Parts** 

Adjustment Type

Pressure gauge

Mounting orientation

Port

Nominal flow Qn

Regulation range min.

Regulation range max.

Working pressure min.

Working pressure max

Rail

low flow, base mounted

Pressure regulator

adjustment screw

without pressure gauge

Any

Base plate

198 I/min

0.5 bar

10 bar

1 bar

14 bar



Min. ambient temperature -40 °C
Max. ambient temperature 70 °C

Medium Compressed air

 $\begin{array}{ll} \mbox{Min. medium temperature} & -40 \ ^{\circ}\mbox{C} \\ \mbox{Max. medium temperature} & 70 \ ^{\circ}\mbox{C} \\ \mbox{Weight} & 0.153 \ \mbox{kg} \end{array}$ 

#### Material

Housing material Aluminum

Brass Polyamide

Surface housing anodized

Seal material Acrylonitrile butadiene rubber

Part No. T645ATS100A00H0

### **Technical information**

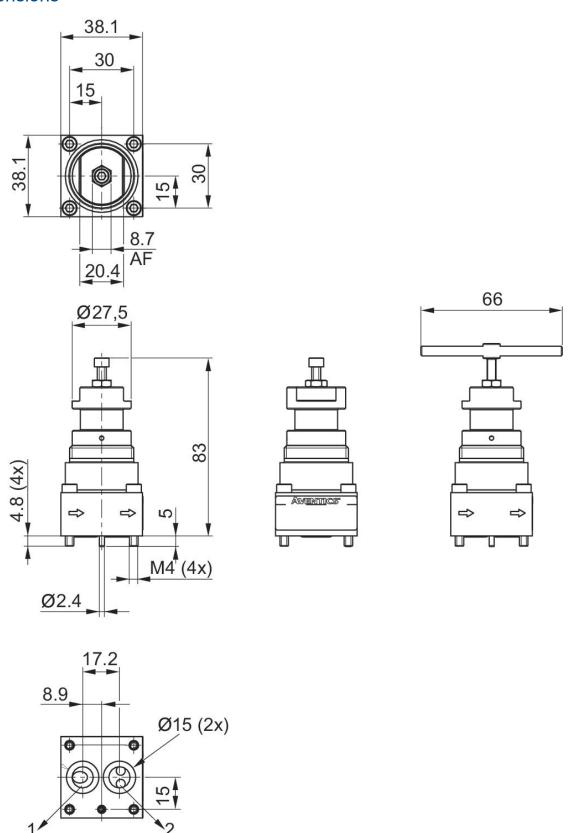
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15  $^{\circ}$ C under ambient and medium temperature and may not exceed 3  $^{\circ}$ C .

The oil content of compressed air must remain constant during the life cycle.



## **Dimensions**





<sup>1)</sup> Port 1 (Input) 2) Port 2 (Output)