AVENTICS Series AS3 Air Preparation Units

The AVENTICS Series AS3 is a modular, versatile maintenance unit for universal application. This Series offers compact dimensions, is highly efficient, lightweight and easy-to-use. The AVENTICS Series AS guarantees reliability, safety, and efficiency with a simplified assembly and maintenance efforts.



Technical data Industry Parts Components

Reservoir

Port

Nominal flow Qn Filter porosity Condensate drain Pressure gauge Min. working pressure Max. working pressure Min. ambient temperature Max. ambient temperature Min. regulation range Max. regulation range Lock type Type Industrial Air preparation units Shut-off valve Filter pressure regulator reservoir, polycarbonate, with PA protective guard G 1/2 5100 l/min 5 µm semi-automatic, open without pressure with pressure gauge 1.5 bar 16 bar -10 °C 50 °C 0.5 bar 8 bar for padlocks 2-part Can be assembled into blocks



Air preparation unit, 2-part, Series AS3-ACC

R412027672

Pressure supply	single
Mounting orientation	vertical
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Filter element	exchangeable
Filter reservoir volume	49 cm ³
Max. achievable compressed air class acc. to ISO 8573-1:2010	6 : 7 : -
Medium	Compressed air
	Neutral gases
Weight	2.11 kg
Material	
Housing motorial	Delvemide

Housing material	Polyamide
Seal material	Acrylonitrile butadiene rubber
Material front plate	Acrylonitrile butadiene styrene
Material threaded bushing	Die cast zinc
Material reservoir	Polycarbonate
Material protective guard	Polyamide
Material filter insert	Polyethylene
Part No.	R412027672

Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".

A change in the flow direction (from air supply on the left to air supply on the right) occurs by rotating installation by 180° about the vertical axis. Please see the operating instructions for further details.

Also suitable for separation of fluid oil or water due to the design.

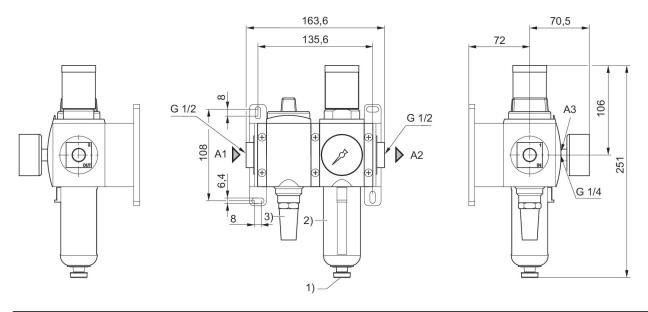
Nominal flow Qn with secondary pressure p2 = 6 bar at $\Delta p = 1$ bar



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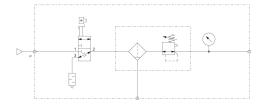
Dimensions in mm



A1 = input

- A2 = output
- A3 = pressure gauge connection
- 1) Semi-automatic condensate drain
- 2) Plastic reservoir and protective guard with window3) Silencer

Block diagram



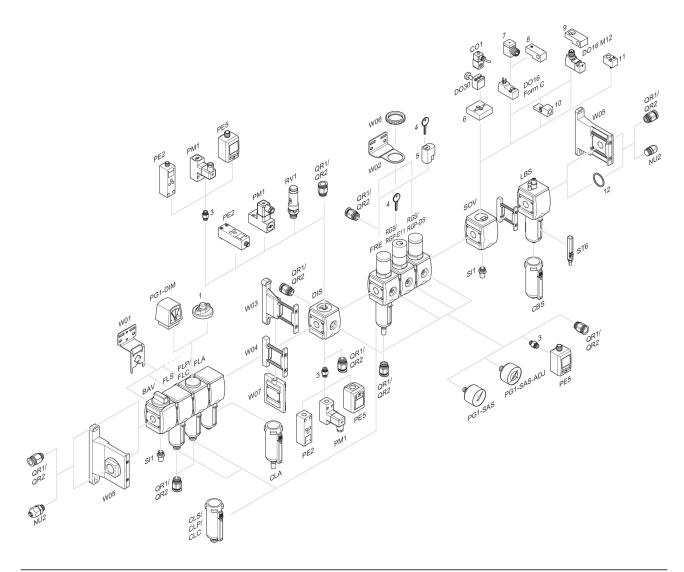


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Accessories overview



1 = contamination display 3 = Double nipple 4 = Key for E11 locking 5 = mortise lock 6 = Transition plate DO30 7 = Adapter, Series CON-VP 8 = Mounting aid DO16, form C 9 = Mounting aid DO16, M12 10 = Adapter for external pilot air 11 = Adapter pneumatic operation 12 = Sealing ring

