R412007080 2024-03-25

#### **Series AS3**

The AVENTICS Series AS3 is a modular, versatile maintenance unit for universal application. This Series offers compact dimensions, is highly efficient, lightweight and easy-to-use. The AVENTICS Series AS guarantees reliability, safety, and efficiency with a simplified assembly and maintenance efforts.





#### Technical data

Industry Industrial

Parts Diaphragm-type dryer
Type Diaphragm-type dryer

Mounting orientation vertical
Port G 1/2
Nominal flow Qn 660 I/min

Recommended pre-filtering  $\mu m$  5  $\mu m$  0.01  $\mu m$ 

Filter element not exchangeable

Min. working pressure4 barMax. working pressure12.5 barMin. ambient temperature2 °CMax. ambient temperature50 °C

Medium Compressed air Neutral gases

Weight 3.56 kg

Materials:

Housing Polyamide

Front plate Acrylonitrile butadiene styrene

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Seal Acrylonitrile butadiene rubber

Threaded bushing Die cast zinc Reservoir Aluminum Part No. R412007080

#### Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

Notice: air may not contain condensate

Purge air approx. 12 % of nominal flow Qn at 7 bar

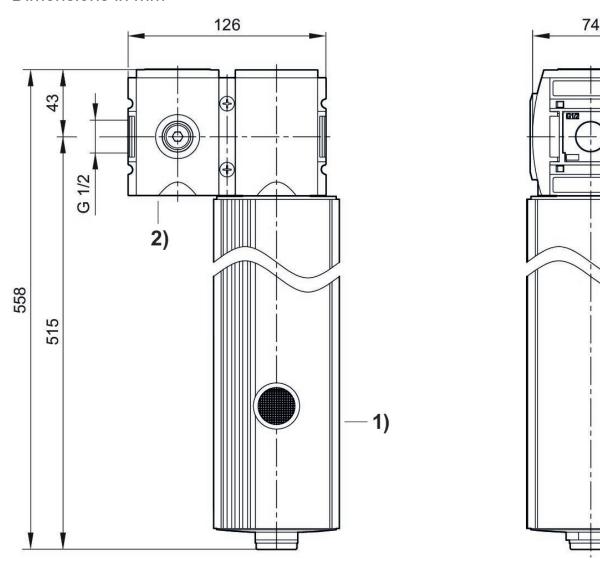
A change in the flow direction (from air supply on the left to air supply on the right) occurs by rotating installation by 180° about the vertical axis. Please see the operating instructions for further details.

Pressure dew point reduction: see diagram

on F

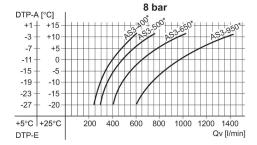
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#### Dimensions in mm



<sup>1)</sup> Diaphragm-type dryer

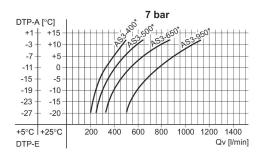
## Performance charts



DTP-E: pressure dew point input, DTP-A: pressure dew point output, Qv: input flow rate (output flow rate + purge air).

\* Nominal flow Qn

## Performance charts



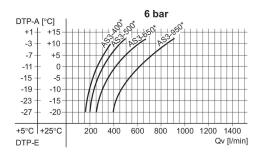
DTP-E: pressure dew point input, DTP-A: pressure dew point output, Qv: input flow rate (output flow rate + purge air).

<sup>2)</sup> Incl. second distributor

<sup>\*</sup> Nominal flow Qn

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#### Performance charts

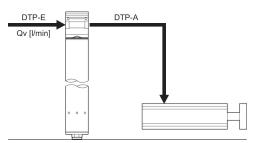


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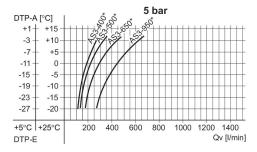
## Example

#### Wanted:

#### Suitable membrane dryer



#### Performance charts

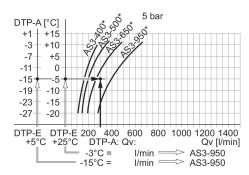


DTP-E: pressure dew point input, DTP-A: pressure dew point output, Qv: input flow rate (output flow rate + purge air).

## Example

Give values:

Qv = 350 l/min, DTP-E = +5 (+25)  $^{\circ}$ C, searched values: DTP-A = -15 (-3)  $^{\circ}$ C a suitable membrane dryer



Result: membrane dryer series AS3-950 (with a Qn of 950 l/min), part no. R412007081

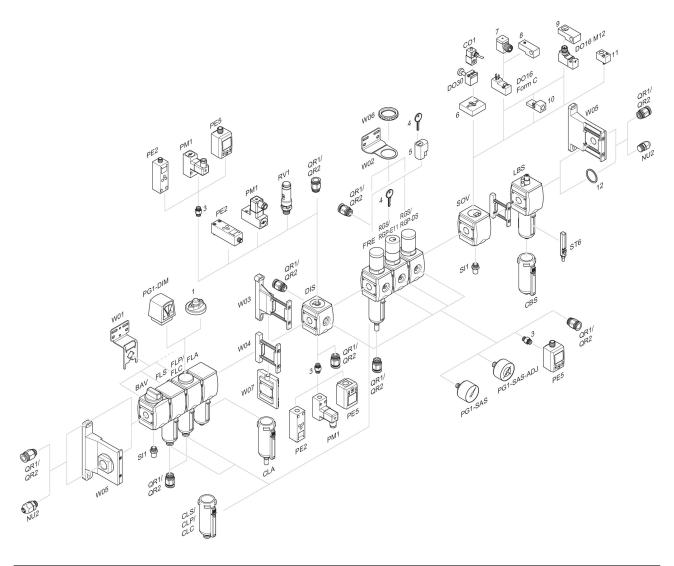
<sup>\*</sup> Nominal flow Qn

<sup>\*</sup> Nominal flow On

<sup>\*</sup> Nominal flow Qn

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## Accessories overview



1 = contamination display 3 = Double nipple 4 = Key for E11 locking 5 = mortise lock 6 = Transition plate DO30 7 = Adapter, Series CON-VP 8 = Mounting aid DO16, form C 9 = Mounting aid DO16, M12 10 = Adapter for external pilot air 11 = Adapter pneumatic operation 12 = Sealing ring