Series AS3

The AVENTICS Series AS3 is a modular, versatile maintenance unit for universal application. This Series offers compact dimensions, is highly efficient, lightweight and easy-to-use. The AVENTICS Series AS guarantees reliability, safety, and efficiency with a simplified assembly and maintenance efforts.





Technical data Industry Function Parts Pressure gauge Mounting orientation Regulator type Port Nominal flow Qn Min. regulation range Max. regulation range Min. working pressure Max. working pressure Min. ambient temperature Max. ambient temperature Activation **Regulator function** Regulator type Pressure supply Lock type

Industrial Precision pressure regulator Precision pressure regulator with continuous pressure supply without pressure gauge Any Diaphragm-type pressure regulator G 1/2 1600 l/min 0.1 bar 1 bar 0.1 bar 16 bar -10 °C 50 °C Mechanical with relieving air exhaust Can be assembled into blocks double for padlocks



Series AS3 2024-05-13

| R412007166 with continuous pressure supply | with continuous pressure supply |
|---|---------------------------------|
| Max. internal air consumption q_v | 2.6 l/min |
| Max. pressure gauge Ø in blocked state | 50 mm |
| Medium | Compressed air Neutral gases |
| Min. medium temperature | -10 °C |
| Max. medium temperature | 50 °C |
| Weight | 0.528 kg |
| Material | |
| Housing material | Polyamide |
| Material front plate | Acrylonitrile butadiene styrene |
| Seal material | Acrylonitrile butadiene rubber |
| Material threaded bushing | Die cast zinc |
| Part No. | R412007166 |
| | |

Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

Nominal flow Qn with secondary pressure p2 = 6 bar at $\Delta p = 1$ bar

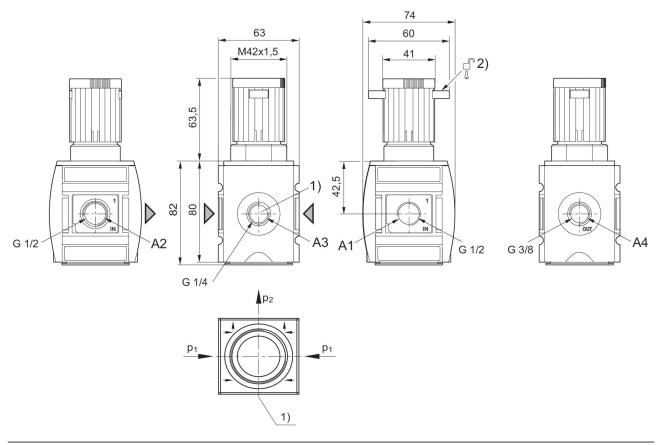
The rear pressure gauge connection on the pressure regulator is closed with a blanking plug, the front connection is open. Depending on the customer application, a second blanking plug may be necessary. Please order separately (see accessories).

Recommended pre-filter: 5 µm

Order pressure gauge separately



R412007166 Dimensions in mm



A1 = input A2 = output

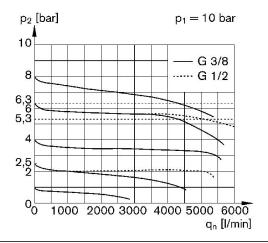
A3 = pressure gauge connection

A4 = output 1) Pressure gauge connection

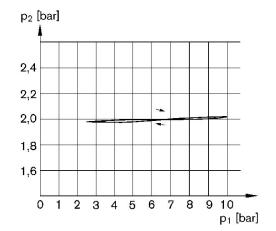
2) Mounting option for padlocks, max. shackle Ø 8



R412007166 Flow rate characteristic (p2: 0,5 - 8 bar)



Pressure characteristics curve



p1 = Working pressure

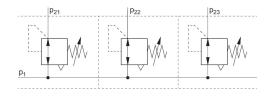
p2 = Secondary pressure

p1 = Working pressure

p2 = Secondary pressure

qn = Nominal flow

Application example



p1 = Working pressure

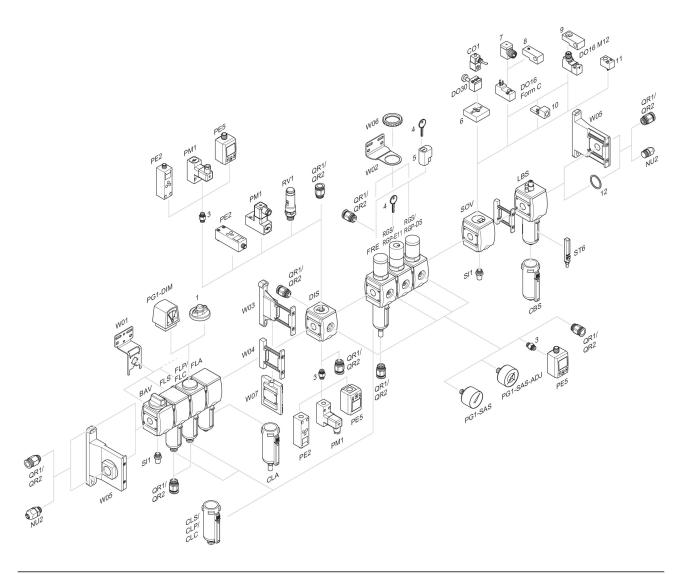


Visit our website at Emerson.com/AVENTICS

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R412007166 Accessories overview



1 = contamination display 3 = Double nipple 4 = Key for E11 locking 5 = mortise lock 6 = Transition plate DO30 7 = Adapter, Series CON-VP 8 = Mounting aid DO16, form C 9 = Mounting aid DO16, M12 10 = Adapter for external pilot air 11 = Adapter pneumatic operation 12 = Sealing ring

