AVENTICS Series CCI Compact cylinders (ISO 21287)

The AVENTICS Series CCI (ISO 21287) cylinders stand for innovative, compact construction and an easy to clean design. The Series CCI (ISO 21287) is ideal for long strokes and increased requirements for optimized cycle times and moving masses. The sensors can be installed quickly and easily on all sides and over the entire cylinder lengths.





IndustryIndustrialStandardsISO 21287Piston Ø50 mmStroke60 mmPortsG 1/8Functional principleDouble-actingCushioningElastic cushioningMagnetic pistonPiston with magnetEnvironmental requirementsIndustry standard
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CushioningElastic cushioningMagnetic pistonPiston with magnet
Magnetic piston Piston with magnet
Environmental requirements Industry standard
ATEX optional
Piston rod thread - type Internal thread
Piston rod thread M10
Piston rod non-rotating, with front plate
Scraper Standard Industry Scraper
Pressure for determining piston forces 6,3 bar
Retracting piston force 1110 N
Extracting piston force 1237 N
Min. ambient temperature -20 °C
Max. ambient temperature 80 °C
Min. working pressure 1 bar



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Max. working pressure	10 bar
Impact energy	1 J
Weight 0 mm stroke	0.626 kg
Weight +10 mm stroke	0.09 kg
Stroke max.	300 mm
Medium	Compressed air
Min. medium temperature	-20 °C
Max. medium temperature	80 °C
Max. particle size	50 µm
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	5 mg/m³

Material	
Piston rod	Stainless Steel
Scraper material	Polyurethane
Seal material	Polyurethane
Material, front cover	Aluminum
Cylinder tube	Aluminum
End cover	Aluminum
Front plate	Aluminum
Nut for piston rod	Steel, chrome-plated
Part No.	R422001347

Technical information

The pressure dew point must be at least 15 $^\circ C$ less than ambient and medium temperature and may not exceed 3 $^\circ C.$

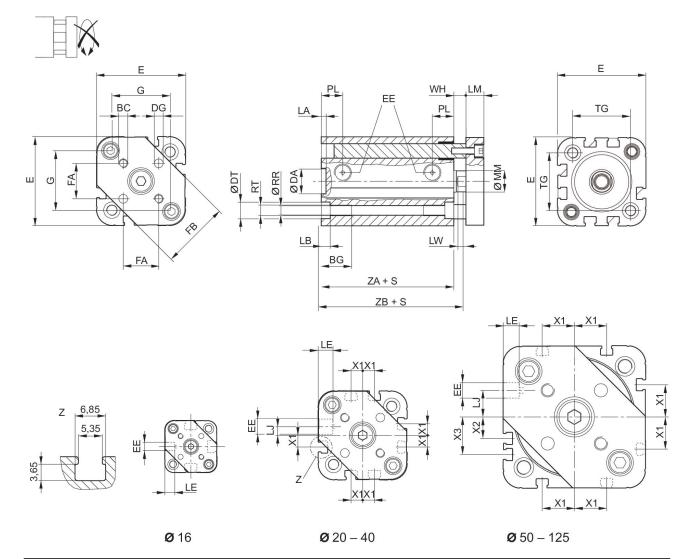
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).



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Dimensions



S = stroke

G = distance between the guide rods

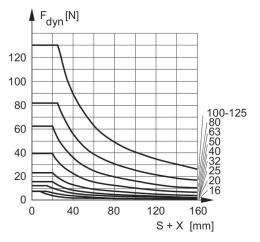
Piston Ø	BC	BG	DA H11	DG H13	DT	E	EE	FA	FB
16	M3	15	10	3	6	29.3	M5	9.9 ±0.1	20
20	M4	15.5	12	4	7.5	36.3	M5	12 ±0.1	24
25	M5	15.5	12	5	8	40.3	M5	15.6 ±0.1	30
32	M5	17	14	5	8.6	50	G 1/8	19.8 ±0.1	38
40	M5	17	14	5	9.2	58	G 1/8	23.3 ±0.1	44
50	M6	17	18	6	11	68.3	G 1/8	29.7 ±0.1	54
63	M6	17	18	6	11	80	G 1/8	35.4 ±0.1	62
80	M8	20	23	8	15	96	G 1/8	46 ±0.1	80
100	M10	20	28	10	15	116	G 1/8	56.6 ±0.1	100
125	M10	35	12	10	-	134.6	G 1/4	63.64 ±0.1	120



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Piston Ø	G	LA	LB	LE	LJ	LM	LW	MM f8	PL
16	19	2.5	3.5	4.5	_	6	4	8	8
20	25	2.5	4.5	4.5	4.5	8	4	10	10
25	27	2.5	4.5	4.5	4	8	4	10	10
32	34	2.5	5	7.5	4.85	10	4.5	12	12
40	42	2.5	5	7.5	9.85	10	4.5	12	12
50	49	2.5	5	7.5	12	12	6	16	12
63	60	2.5	5	7.5	14.8	12	6	16	12
80	72	3	5	7.5	22	14	7	20	14
100	92	3	5	7.5	27	14	7	25	16.5
125	110	2.6	-	???	39	18	7.5	25	20.5
Piston Ø	RR	RT 6H	TG	WH	X1	X2	X3	ZA ±0,1	ZB
16	3.3	M4	18	4.8 ±0.9	-	-	-	34.9	39.7 ±0.8
20	4.2	M5	22	5.6 ±0.9	4.2	-	-	37.3	43.6 ±0.8
25	4.2	M5	26	5.6 ±0.9	4.5	-	-	39	44.5 ±0.9
32	5.1	M6	32.5	7.4 ±0.9	6.5	-	-	44	51.4 ±1
40	5.1	M6	38	7.4 ±0.9	11	-	-	45	52.4 ±1
50	6.7	M8	46.5	8.4 ±0.9	13	4	13	45.5	53.6 ±1
63	6.7	M8	56.5	8.5 ±0.9	18	12	21	49	57.4 ±1
03									
80	8.5	M10	72	9.8 ±1	18	16.5	25.5	54.7	64.4 ±1
	8.5 8.5	M10 M10	72 89	9.8 ±1 9.8 ±1	18 20	16.5 20	25.5 29	54.7 67	64.4 ±1 76.7 ±1

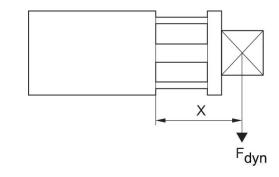
Maximum admissible lateral force dynamic



F dyn. = dynamic lateral force

 ${\sf X}$ = distance between force application point and cylinder cover ${\sf S}$ = stroke

Maximum admissible lateral force dynamic



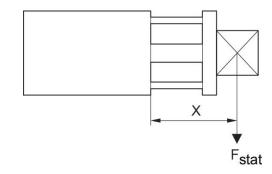
F dyn. = dynamic lateral force

X = distance between force application point and cylinder cover



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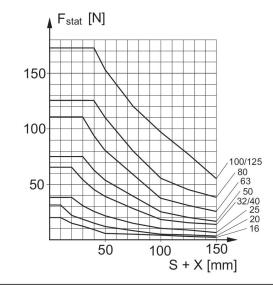
Maximum admissible lateral force static



F stat. = static lateral force

X = distance between force application point and cylinder cover

Maximum admissible lateral force static

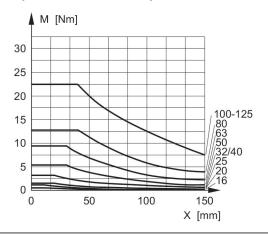


F stat. = static lateral force

X = distance between force application point and cylinder cover

S = stroke

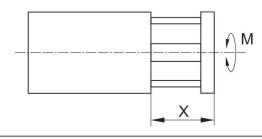
Max. permissible torque



M = max. permissible torque

X = spacing between torque contact surface and cylinder cover

Max. permissible torque



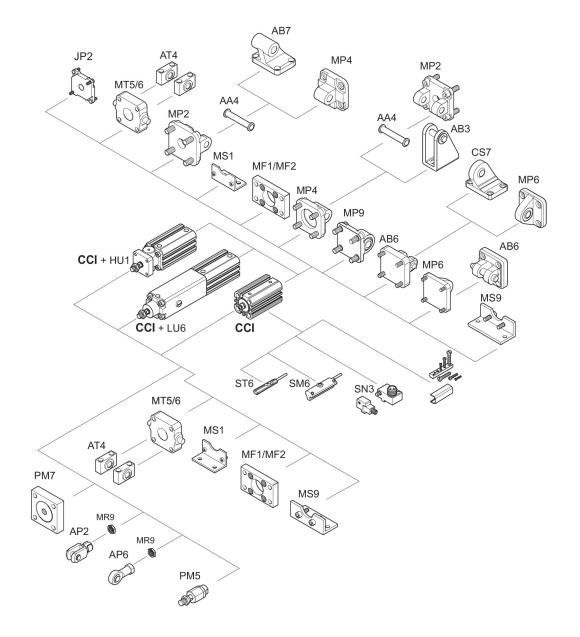
M = max. permissible torque

X = distance between force application point and cylinder cover



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Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.

