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AVENTICS Series CCI Compact cylinders (ISO 21287)

The AVENTICS Series CCI (ISO 21287) cylinders stand for innovative, compact construction and an easy to clean design. The Series CCI (ISO 21287) is ideal for long strokes and increased requirements for optimized cycle times and moving masses. The sensors can be installed quickly and easily on all sides and over the entire cylinder lengths.





Technical data

Piston rod thread - type

 Industry
 Industrial

 Standards
 ISO 21287

 Piston Ø
 63 mm

 Stroke
 40 mm

 Ports
 G 1/8

Functional principle Double-acting
Cushioning Elastic cushioning
Magnetic piston Piston with magnet
Environmental requirements Industry standard
ATEX optional

Internal thread

Piston rod thread M10

Piston rod non-rotating, with front plate Scraper Standard Industry Scraper

Pressure for determining piston forces 6,3 bar
Retracting piston force 1837 N
Extracting piston force 1964 N
Min. ambient temperature -20 °C
Max. ambient temperature 80 °C
Min. working pressure 1 bar



series CCI

Compact cylinder ISO 21287, Series CCI

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Max. working pressure 10 bar Impact energy 1.3 J
Weight 0 mm stroke 0.907 kg
Weight +10 mm stroke 0.107 kg
Stroke max. 300 mm

Medium Compressed air

 $\begin{array}{lll} \mbox{Min. medium temperature} & -20 \ ^{\circ}\mbox{C} \\ \mbox{Max. medium temperature} & 80 \ ^{\circ}\mbox{C} \\ \mbox{Max. particle size} & 50 \ \mu\mbox{m} \\ \mbox{Min. oil content of compressed air} & 0 \ \mbox{mg/m}^{3} \\ \mbox{Max. oil content of compressed air} & 5 \ \mbox{mg/m}^{3} \\ \end{array}$

Material

Piston rod Stainless Steel
Scraper material Polyurethane
Seal material Polyurethane
Material, front cover Aluminum
Cylinder tube Aluminum
End cover Aluminum
Front plate Aluminum

Nut for piston rod Steel, chrome-plated

Part No. R422001328

Technical information

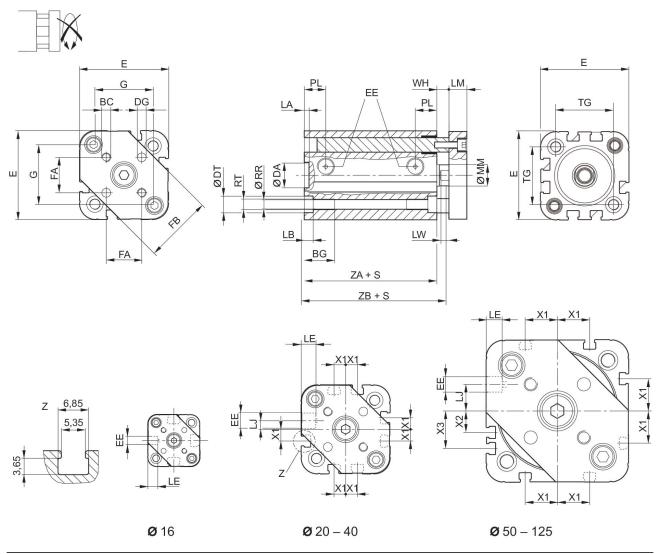
The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

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Dimensions



S = stroke

G = distance between the guide rods

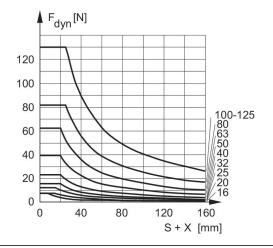
| Piston Ø | ВС | BG | DA H11 | DG H13 | DT | Е | EE | FA | FB |
|----------|-----|------|--------|--------|-----|-------|-------|------------|-----|
| 16 | М3 | 15 | 10 | 3 | 6 | 29.3 | M5 | 9.9 ±0.1 | 20 |
| 20 | M4 | 15.5 | 12 | 4 | 7.5 | 36.3 | M5 | 12 ±0.1 | 24 |
| 25 | M5 | 15.5 | 12 | 5 | 8 | 40.3 | M5 | 15.6 ±0.1 | 30 |
| 32 | M5 | 17 | 14 | 5 | 8.6 | 50 | G 1/8 | 19.8 ±0.1 | 38 |
| 40 | M5 | 17 | 14 | 5 | 9.2 | 58 | G 1/8 | 23.3 ±0.1 | 44 |
| 50 | M6 | 17 | 18 | 6 | 11 | 68.3 | G 1/8 | 29.7 ±0.1 | 54 |
| 63 | M6 | 17 | 18 | 6 | 11 | 80 | G 1/8 | 35.4 ±0.1 | 62 |
| 80 | M8 | 20 | 23 | 8 | 15 | 96 | G 1/8 | 46 ±0.1 | 80 |
| 100 | M10 | 20 | 28 | 10 | 15 | 116 | G 1/8 | 56.6 ±0.1 | 100 |
| 125 | M10 | 35 | 12 | 10 | - | 134.6 | G 1/4 | 63.64 ±0.1 | 120 |

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| Piston Ø | G | LA | LB | LE | LJ | LM | LW | MM f8 | PL |
|----------|-----|-----|-----|-----|------|----|-----|-------|------|
| 16 | 19 | 2.5 | 3.5 | 4.5 | - | 6 | 4 | 8 | 8 |
| 20 | 25 | 2.5 | 4.5 | 4.5 | 4.5 | 8 | 4 | 10 | 10 |
| 25 | 27 | 2.5 | 4.5 | 4.5 | 4 | 8 | 4 | 10 | 10 |
| 32 | 34 | 2.5 | 5 | 7.5 | 4.85 | 10 | 4.5 | 12 | 12 |
| 40 | 42 | 2.5 | 5 | 7.5 | 9.85 | 10 | 4.5 | 12 | 12 |
| 50 | 49 | 2.5 | 5 | 7.5 | 12 | 12 | 6 | 16 | 12 |
| 63 | 60 | 2.5 | 5 | 7.5 | 14.8 | 12 | 6 | 16 | 12 |
| 80 | 72 | 3 | 5 | 7.5 | 22 | 14 | 7 | 20 | 14 |
| 100 | 92 | 3 | 5 | 7.5 | 27 | 14 | 7 | 25 | 16.5 |
| 125 | 110 | 2.6 | - | ??? | 39 | 18 | 7.5 | 25 | 20.5 |

| Piston Ø | RR | RT 6H | TG | WH | X1 | X2 | X3 | ZA ±0,1 | ZB |
|----------|------|-------|------|----------|-----|------|------|---------|-----------|
| 16 | 3.3 | M4 | 18 | 4.8 ±0.9 | _ | - | _ | 34.9 | 39.7 ±0.8 |
| 20 | 4.2 | M5 | 22 | 5.6 ±0.9 | 4.2 | - | - | 37.3 | 43.6 ±0.8 |
| 25 | 4.2 | M5 | 26 | 5.6 ±0.9 | 4.5 | _ | _ | 39 | 44.5 ±0.9 |
| 32 | 5.1 | M6 | 32.5 | 7.4 ±0.9 | 6.5 | - | - | 44 | 51.4 ±1 |
| 40 | 5.1 | M6 | 38 | 7.4 ±0.9 | 11 | _ | - | 45 | 52.4 ±1 |
| 50 | 6.7 | M8 | 46.5 | 8.4 ±0.9 | 13 | 4 | 13 | 45.5 | 53.6 ±1 |
| 63 | 6.7 | M8 | 56.5 | 8.5 ±0.9 | 18 | 12 | 21 | 49 | 57.4 ±1 |
| 80 | 8.5 | M10 | 72 | 9.8 ±1 | 18 | 16.5 | 25.5 | 54.7 | 64.4 ±1 |
| 100 | 8.5 | M10 | 89 | 9.8 ±1 | 20 | 20 | 29 | 67 | 76.7 ±1 |
| 125 | 11.1 | M12 | 110 | 11 | 29 | 29 | 38 | 81 | 92 ±1 |

Maximum admissible lateral force dynamic

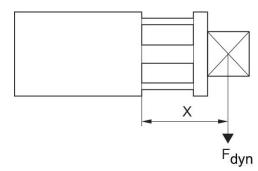


F dyn. = dynamic lateral force

X = distance between force application point and cylinder cover

S = stroke

Maximum admissible lateral force dynamic



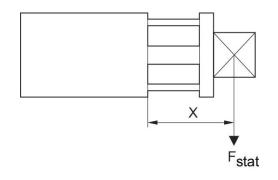
F dyn. = dynamic lateral force

X = distance between force application point and cylinder cover

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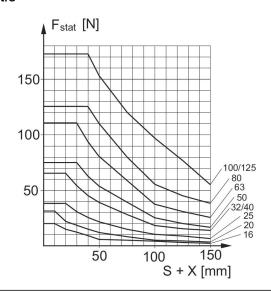
Compact cylinder ISO 21287, Series CCI

Maximum admissible lateral force static



F stat. = static lateral force

Maximum admissible lateral force static

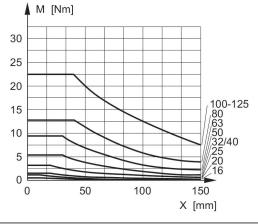


F stat. = static lateral force

X = distance between force application point and cylinder cover

S = stroke

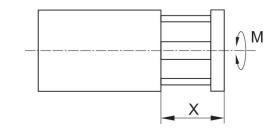
Max. permissible torque



M = max. permissible torque

X = spacing between torque contact surface and cylinder cover

Max. permissible torque



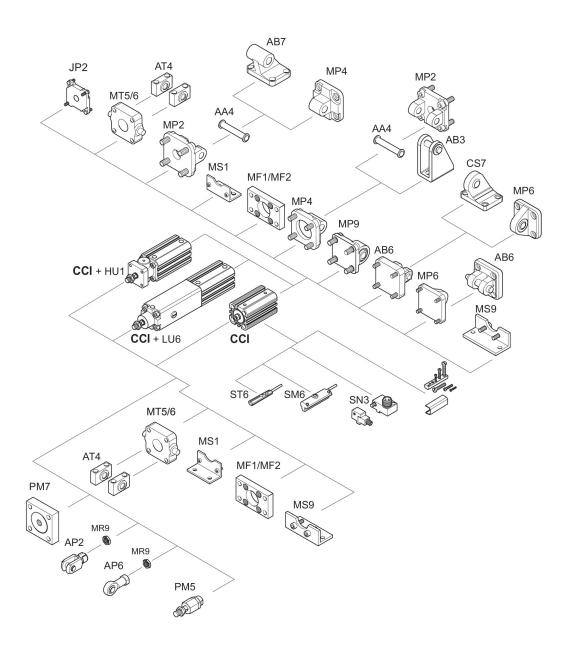
M = max. permissible torque

X = distance between force application point and cylinder cover

X = distance between force application point and cylinder cover

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Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.