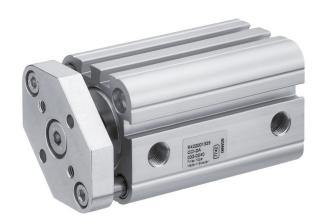
Compact cylinder ISO 21287, Series CCI

R422001300 2023-11-23

AVENTICS Series CCI Compact cylinders (ISO 21287)

The AVENTICS Series CCI (ISO 21287) cylinders stand for innovative, compact construction and an easy to clean design. The Series CCI (ISO 21287) is ideal for long strokes and increased requirements for optimized cycle times and moving masses. The sensors can be installed quickly and easily on all sides and over the entire cylinder lengths.





Technical data

IndustryIndustrialStandardsISO 21287Piston \emptyset 100 mmStroke20 mmPortsG 1/8

Functional principle Double-acting
Cushioning Elastic cushioning
Magnetic piston Piston with magnet
Environmental requirements Industry standard
ATEX optional

Piston rod thread - type Internal thread

Piston rod thread M12

Piston rod non-rotating, with front plate Scraper Standard Industry Scraper

Pressure for determining piston forces 6,3 bar
Retracting piston force 4639 N
Extracting piston force 4948 N
Min. ambient temperature -20 °C
Max. ambient temperature 80 °C
Min. working pressure 1 bar



series CCI

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R422001300 2023-11-23

Max. working pressure10 barImpact energy2.5 JWeight 0 mm stroke2.64 kgWeight +10 mm stroke0.188 kgStroke max.500 mm

Medium Compressed air

 $\begin{array}{lll} \mbox{Min. medium temperature} & -20 \ ^{\circ}\mbox{C} \\ \mbox{Max. medium temperature} & 80 \ ^{\circ}\mbox{C} \\ \mbox{Max. particle size} & 50 \ \mu\mbox{m} \\ \mbox{Min. oil content of compressed air} & 0 \ \mbox{mg/m}^{3} \\ \mbox{Max. oil content of compressed air} & 5 \ \mbox{mg/m}^{3} \end{array}$

Material

Piston rod Stainless Steel
Scraper material Polyurethane
Seal material Polyurethane
Material, front cover Aluminum
Cylinder tube Aluminum
End cover Aluminum
Front plate Aluminum

Nut for piston rod Steel, chrome-plated

Part No. R422001300

Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

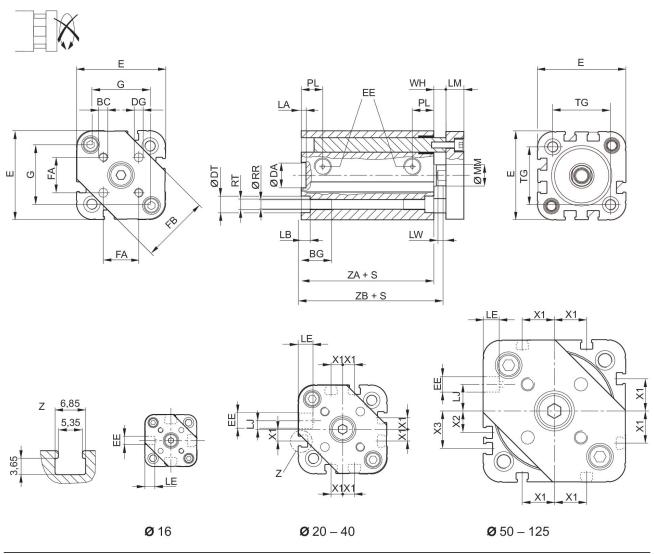
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

Compact cylinder ISO 21287, Series CCI

R422001300 2023-11-23

Dimensions



S = stroke

| Piston Ø | ВС | BG | DA H11 | DG H13 | DT | Е | EE | FA | FB |
|----------|-----|------|--------|--------|-----|-------|-------|------------|-----|
| 16 | М3 | 15 | 10 | 3 | 6 | 29.3 | M5 | 9.9 ±0.1 | 20 |
| 20 | M4 | 15.5 | 12 | 4 | 7.5 | 36.3 | M5 | 12 ±0.1 | 24 |
| 25 | M5 | 15.5 | 12 | 5 | 8 | 40.3 | M5 | 15.6 ±0.1 | 30 |
| 32 | M5 | 17 | 14 | 5 | 8.6 | 50 | G 1/8 | 19.8 ±0.1 | 38 |
| 40 | M5 | 17 | 14 | 5 | 9.2 | 58 | G 1/8 | 23.3 ±0.1 | 44 |
| 50 | M6 | 17 | 18 | 6 | 11 | 68.3 | G 1/8 | 29.7 ±0.1 | 54 |
| 63 | M6 | 17 | 18 | 6 | 11 | 80 | G 1/8 | 35.4 ±0.1 | 62 |
| 80 | M8 | 20 | 23 | 8 | 15 | 96 | G 1/8 | 46 ±0.1 | 80 |
| 100 | M10 | 20 | 28 | 10 | 15 | 116 | G 1/8 | 56.6 ±0.1 | 100 |
| 125 | M10 | 35 | 12 | 10 | - | 134.6 | G 1/4 | 63.64 ±0.1 | 120 |

G = distance between the guide rods

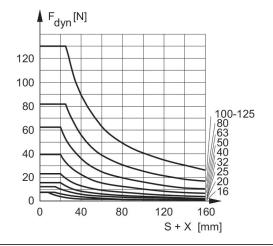
Compact cylinder ISO 21287, Series CCI

R422001300 2023-11-23

| Piston Ø | G | LA | LB | LE | LJ | LM | LW | MM f8 | PL |
|----------|-----|-----|-----|-----|------|----|-----|-------|------|
| 16 | 19 | 2.5 | 3.5 | 4.5 | - | 6 | 4 | 8 | 8 |
| 20 | 25 | 2.5 | 4.5 | 4.5 | 4.5 | 8 | 4 | 10 | 10 |
| 25 | 27 | 2.5 | 4.5 | 4.5 | 4 | 8 | 4 | 10 | 10 |
| 32 | 34 | 2.5 | 5 | 7.5 | 4.85 | 10 | 4.5 | 12 | 12 |
| 40 | 42 | 2.5 | 5 | 7.5 | 9.85 | 10 | 4.5 | 12 | 12 |
| 50 | 49 | 2.5 | 5 | 7.5 | 12 | 12 | 6 | 16 | 12 |
| 63 | 60 | 2.5 | 5 | 7.5 | 14.8 | 12 | 6 | 16 | 12 |
| 80 | 72 | 3 | 5 | 7.5 | 22 | 14 | 7 | 20 | 14 |
| 100 | 92 | 3 | 5 | 7.5 | 27 | 14 | 7 | 25 | 16.5 |
| 125 | 110 | 2.6 | - | ??? | 39 | 18 | 7.5 | 25 | 20.5 |

| Piston Ø | RR | RT 6H | TG | WH | X1 | X2 | X3 | ZA ±0,1 | ZB |
|----------|------|-------|------|----------|-----|------|------|---------|-----------|
| 16 | 3.3 | M4 | 18 | 4.8 ±0.9 | - | - | - | 34.9 | 39.7 ±0.8 |
| 20 | 4.2 | M5 | 22 | 5.6 ±0.9 | 4.2 | - | - | 37.3 | 43.6 ±0.8 |
| 25 | 4.2 | M5 | 26 | 5.6 ±0.9 | 4.5 | - | - | 39 | 44.5 ±0.9 |
| 32 | 5.1 | M6 | 32.5 | 7.4 ±0.9 | 6.5 | - | - | 44 | 51.4 ±1 |
| 40 | 5.1 | M6 | 38 | 7.4 ±0.9 | 11 | - | - | 45 | 52.4 ±1 |
| 50 | 6.7 | M8 | 46.5 | 8.4 ±0.9 | 13 | 4 | 13 | 45.5 | 53.6 ±1 |
| 63 | 6.7 | M8 | 56.5 | 8.5 ±0.9 | 18 | 12 | 21 | 49 | 57.4 ±1 |
| 80 | 8.5 | M10 | 72 | 9.8 ±1 | 18 | 16.5 | 25.5 | 54.7 | 64.4 ±1 |
| 100 | 8.5 | M10 | 89 | 9.8 ±1 | 20 | 20 | 29 | 67 | 76.7 ±1 |
| 125 | 11.1 | M12 | 110 | 11 | 29 | 29 | 38 | 81 | 92 ±1 |

Maximum admissible lateral force dynamic

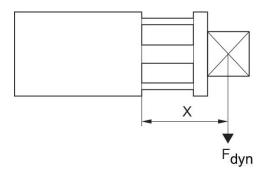


F dyn. = dynamic lateral force

X = distance between force application point and cylinder cover

S = stroke

Maximum admissible lateral force dynamic



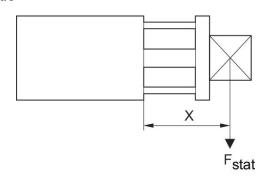
F dyn. = dynamic lateral force

X = distance between force application point and cylinder cover

R422001300 2023-11-23

Compact cylinder ISO 21287, Series CCI

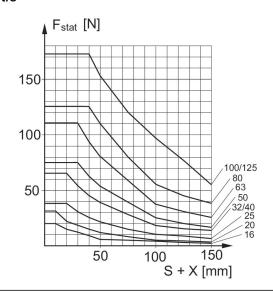
Maximum admissible lateral force static



F stat. = static lateral force

X = distance between force application point and cylinder cover

Maximum admissible lateral force static

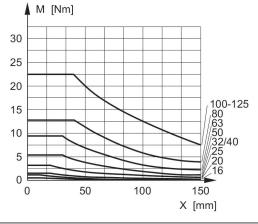


F stat. = static lateral force

X = distance between force application point and cylinder cover

S = stroke

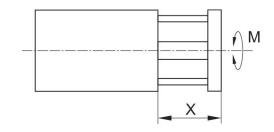
Max. permissible torque



M = max. permissible torque

X = spacing between torque contact surface and cylinder cover

Max. permissible torque

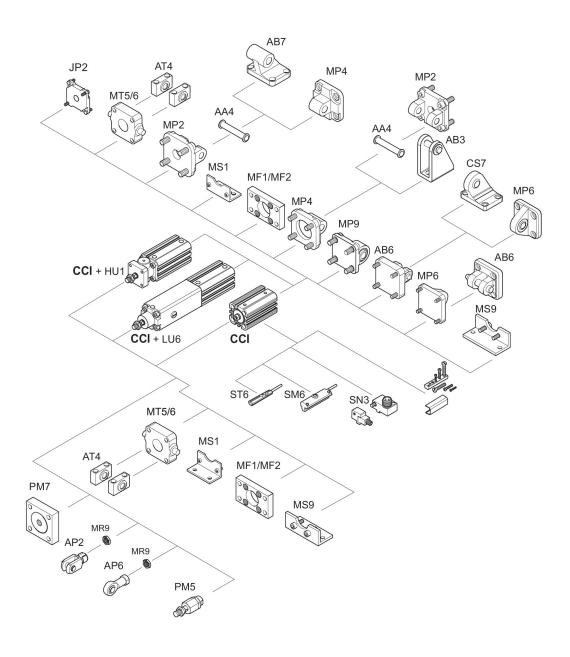


M = max. permissible torque

X = distance between force application point and cylinder cover

R422001300 2023-11-23

Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.