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AVENTICS Series CCI Compact cylinders (ISO 21287)

The AVENTICS Series CCI (ISO 21287) cylinders stand for innovative, compact construction and an easy to clean design. The Series CCI (ISO 21287) is ideal for long strokes and increased requirements for optimized cycle times and moving masses. The sensors can be installed quickly and easily on all sides and over the entire cylinder lengths.





Technical data

IndustryIndustrialStandardsISO 21287Piston \emptyset 80 mmStroke25 mmPortsG 1/8

Functional principle Single-acting, retracted without pressure

CushioningElastic cushioningMagnetic pistonPiston with magnetEnvironmental requirementsIndustry standardPiston rod thread - typeExternal thread

Piston rod thread M16x1,5
Piston rod single

Scraper Standard Industry Scraper

Pressure for determining piston forces 6,3 bar
Retracting piston force 105 N
Extracting piston force 3062 N
Min. ambient temperature -20 °C
Max. ambient temperature 80 °C
Min. working pressure 2 bar

series CCI

Compact cylinder ISO 21287, Series CCI

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Max. working pressure 10 bar Impact energy 0.75 J
Weight 0 mm stroke 1.22 kg
Weight +10 mm stroke 0.116 kg
Stroke max. 25 mm

Medium Compressed air

Min. medium temperature-20 °CMax. medium temperature80 °CMax. particle size50 μmMin. oil content of compressed air0 mg/m³Max. oil content of compressed air5 mg/m³

Material

Piston rod Stainless Steel
Scraper material Polyurethane
Seal material Polyurethane
Material, front cover Aluminum
Cylinder tube Aluminum
End cover Aluminum

Nut for cylinder mounting Steel, chrome-plated

Part No. R422001489

Technical information

With cylinders with external thread extension, dimension "A" is increased by the value of the thread extension.

With cylinders with a piston rod extension, dimensions "WH" and "ZB" are increased by the value of the piston rod extension.

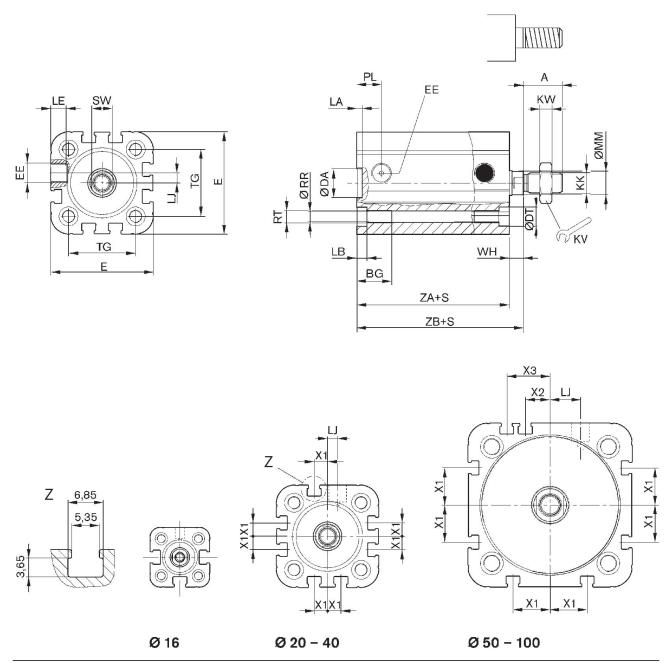
The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

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Dimensions



S = stroke

| Piston Ø | А | BG | DA H11 | DT | Е | EE | KK | KV | KW |
|----------|----|------|--------|-----|------|-------|----------|----|----|
| 16 | 12 | 15 | 10 | 6 | 29.3 | M5 | M6 | 10 | 3 |
| 20 | 16 | 15.5 | 12 | 7.5 | 36.3 | M5 | M8 | 13 | 4 |
| 25 | 16 | 15.5 | 12 | 8 | 40.3 | M5 | M8 | 13 | 4 |
| 32 | 19 | 17 | 14 | 8.6 | 50 | G 1/8 | M10x1,25 | 17 | 5 |
| 40 | 19 | 17 | 14 | 9.2 | 58 | G 1/8 | M10x1,25 | 17 | 5 |
| 50 | 22 | 17 | 18 | 11 | 68.3 | G 1/8 | M12x1,25 | 19 | 6 |

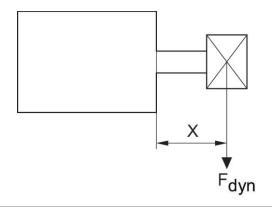
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| Piston Ø | А | BG | DA H11 | DT | Е | EE | KK | KV | KW |
|----------|----|----|--------|----|-----|-------|----------|----|----|
| 63 | 22 | 17 | 18 | 11 | 80 | G 1/8 | M12x1,25 | 19 | 6 |
| 80 | 28 | 20 | 23 | 15 | 96 | G 1/8 | M16x1,5 | 24 | 8 |
| 100 | 28 | 20 | 28 | 15 | 116 | G 1/8 | M16x1,5 | 24 | 8 |

| Piston Ø | LA | LB | LE | LJ | MM f8 | PL | RR | RT 6H | SW |
|----------|-----|-----|-----|------|-------|------|-----|-------|----|
| 16 | 2.5 | 3.5 | 4.5 | 0 | 8 | 8 | 3.3 | M4 | 7 |
| 20 | 2.5 | 4.5 | 4.5 | 4.5 | 10 | 10 | 4.2 | M5 | 8 |
| 25 | 2.5 | 4.5 | 4.5 | 4 | 10 | 10 | 4.2 | M5 | 8 |
| 32 | 2.5 | 5 | 7.5 | 4.85 | 12 | 12 | 5.1 | M6 | 10 |
| 40 | 2.5 | 5 | 7.5 | 9.85 | 12 | 12 | 5.1 | M6 | 10 |
| 50 | 2.5 | 5 | 7.5 | 12 | 16 | 12 | 6.7 | M8 | 13 |
| 63 | 2.5 | 5 | 7.5 | 14.8 | 16 | 12 | 6.7 | M8 | 13 |
| 80 | 3 | 5 | 7.5 | 22 | 20 | 14 | 8.5 | M10 | 16 |
| 100 | 3 | 5 | 7.5 | 27 | 25 | 16.5 | 8.5 | M10 | 21 |

| Piston Ø | TG | WH | X1 | X2 | X3 | ZA | ZB |
|----------|------|----------|-----|------|------|------|-----------|
| 16 | 18 | 4,8 ±0,9 | - | - | - | 34,9 | 39,7 ±0,8 |
| 20 | 22 | 5,6 ±0,9 | 4.2 | - | - | 37,3 | 43,6 ±0,8 |
| 25 | 26 | 5,6 ±0,9 | 4.5 | _ | _ | 39 | 44,5 ±0,9 |
| 32 | 32.5 | 7,4 ±0,9 | 6.5 | - | - | 44 | 51,4 ±1 |
| 40 | 38 | 7,4 ±0,9 | 11 | _ | _ | 45 | 52,4 ±1 |
| 50 | 46.5 | 8,4 ±0,9 | 13 | 4 | 13 | 45,5 | 53,6 ±1 |
| 63 | 56.5 | 8,5 ±0,9 | 18 | 12 | 21 | 49 | 57,4 ±1 |
| 80 | 72 | 9,8 ±1 | 18 | 16.5 | 25.5 | 54,7 | 64,4 ±1 |
| 100 | 89 | 9,8 ±1 | 20 | 20 | 29 | 67 | 76,7 ±1 |

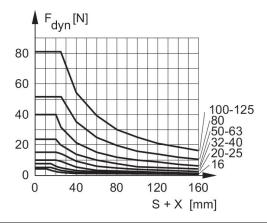
Maximum admissible lateral force dynamic



F dyn. = dynamic lateral force

X = distance between force application point and cylinder cover S = stroke

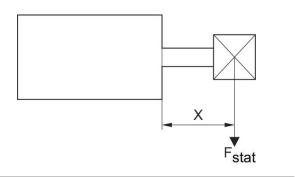
Maximum admissible lateral force dynamic



F dyn. = dynamic lateral force X = distance between force application point and cylinder cover S = stroke

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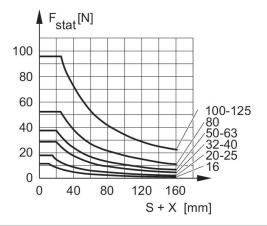
Maximum admissible lateral force static



F stat. = static lateral force

X = distance between force application point and cylinder cover

Maximum admissible lateral force static

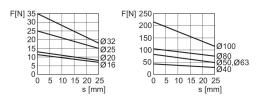


F stat. = static lateral force

X = distance between force application point and cylinder cover

S = stroke

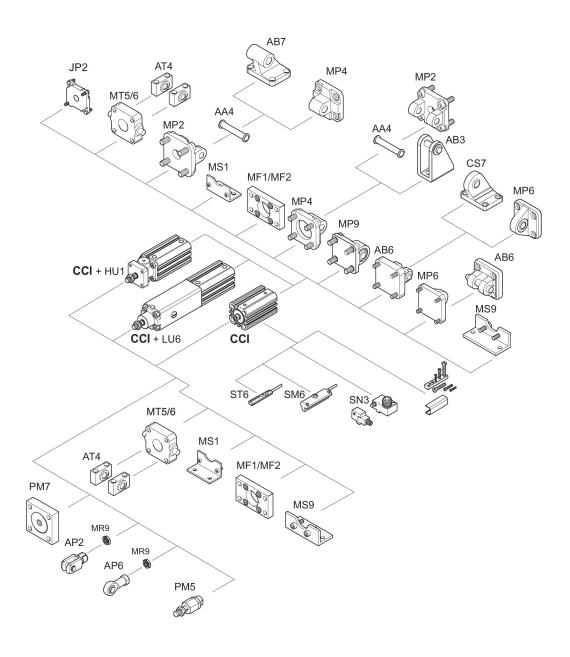
Extracting piston force



F = spring return force, s = return stroke

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Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.