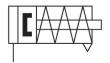
**R422001490** 2023-11-23

# **AVENTICS Series CCI Compact cylinders** (ISO 21287)

The AVENTICS Series CCI (ISO 21287) cylinders stand for innovative, compact construction and an easy to clean design. The Series CCI (ISO 21287) is ideal for long strokes and increased requirements for optimized cycle times and moving masses. The sensors can be installed quickly and easily on all sides and over the entire cylinder lengths.





#### Technical data

 Industry
 Industrial

 Standards
 ISO 21287

 Piston Ø
 100 mm

 Stroke
 25 mm

 Ports
 G 1/8

Functional principle Single-acting, retracted without pressure

Cushioning
Magnetic piston
Piston with magnet
Environmental requirements
Piston rod thread - type
External thread

Piston rod thread M16x1,5
Piston rod single

Scraper Standard Industry Scraper

Pressure for determining piston forces 6,3 bar
Retracting piston force 215 N
Extracting piston force 4733 N
Min. ambient temperature -20 °C
Max. ambient temperature 80 °C
Min. working pressure 2 bar

#### series CCI

## Compact cylinder ISO 21287, Series CCI

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Max. working pressure10 barImpact energy1 JWeight 0 mm stroke2.28 kgWeight +10 mm stroke0.168 kgStroke max.25 mm

Medium Compressed air

Min. medium temperature -20 °C Max. medium temperature 80 °C Max. particle size 50  $\mu$ m Min. oil content of compressed air 0 mg/m³ Max. oil content of compressed air 5 mg/m³

#### Material

Piston rod Stainless Steel
Scraper material Polyurethane
Seal material Polyurethane
Material, front cover Aluminum
Cylinder tube Aluminum
End cover Aluminum

Nut for cylinder mounting Steel, chrome-plated

Part No. R422001490

#### Technical information

With cylinders with external thread extension, dimension "A" is increased by the value of the thread extension.

With cylinders with a piston rod extension, dimensions "WH" and "ZB" are increased by the value of the piston rod extension.

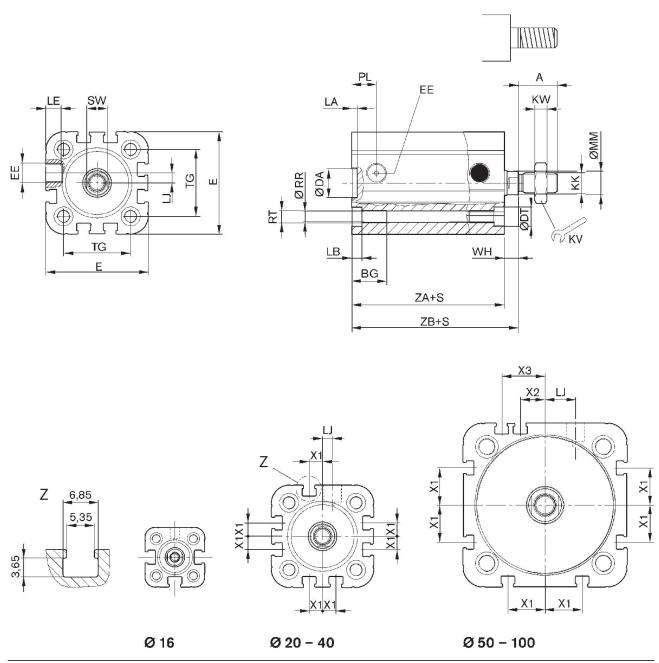
The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

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#### **Dimensions**



S = stroke

Piston Ø	А	BG	DA H11	DT	Е	EE	KK	KV	KW
16	12	15	10	6	29.3	M5	M6	10	3
20	16	15.5	12	7.5	36.3	M5	M8	13	4
25	16	15.5	12	8	40.3	M5	M8	13	4
32	19	17	14	8.6	50	G 1/8	M10x1,25	17	5
40	19	17	14	9.2	58	G 1/8	M10x1,25	17	5
50	22	17	18	11	68.3	G 1/8	M12x1,25	19	6

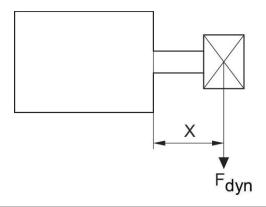
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Piston Ø	А	BG	DA H11	DT	Е	EE	KK	KV	KW
63	22	17	18	11	80	G 1/8	M12x1,25	19	6
80	28	20	23	15	96	G 1/8	M16x1,5	24	8
100	28	20	28	15	116	G 1/8	M16x1,5	24	8

Piston Ø	LA	LB	LE	LJ	MM f8	PL	RR	RT 6H	SW
16	2.5	3.5	4.5	0	8	8	3.3	M4	7
20	2.5	4.5	4.5	4.5	10	10	4.2	M5	8
25	2.5	4.5	4.5	4	10	10	4.2	M5	8
32	2.5	5	7.5	4.85	12	12	5.1	M6	10
40	2.5	5	7.5	9.85	12	12	5.1	M6	10
50	2.5	5	7.5	12	16	12	6.7	M8	13
63	2.5	5	7.5	14.8	16	12	6.7	M8	13
80	3	5	7.5	22	20	14	8.5	M10	16
100	3	5	7.5	27	25	16.5	8.5	M10	21

Piston Ø	TG	WH	X1	X2	X3	ZA	ZB
16	18	4,8 ±0,9	-	-	-	34,9	39,7 ±0,8
20	22	5,6 ±0,9	4.2	-	-	37,3	43,6 ±0,8
25	26	5,6 ±0,9	4.5	_	_	39	44,5 ±0,9
32	32.5	7,4 ±0,9	6.5	-	-	44	51,4 ±1
40	38	7,4 ±0,9	11	_	_	45	52,4 ±1
50	46.5	8,4 ±0,9	13	4	13	45,5	53,6 ±1
63	56.5	8,5 ±0,9	18	12	21	49	57,4 ±1
80	72	9,8 ±1	18	16.5	25.5	54,7	64,4 ±1
100	89	9,8 ±1	20	20	29	67	76,7 ±1

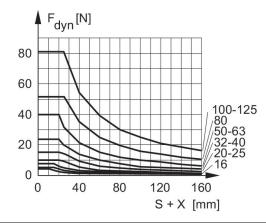
### Maximum admissible lateral force dynamic



F dyn. = dynamic lateral force

X = distance between force application point and cylinder cover S = stroke

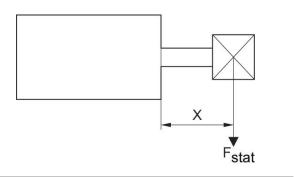
### Maximum admissible lateral force dynamic



F dyn. = dynamic lateral force X = distance between force application point and cylinder cover S = stroke

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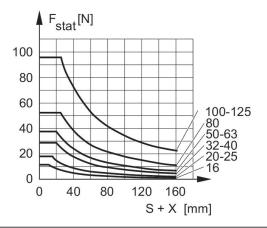
# Maximum admissible lateral force static



F stat. = static lateral force

X = distance between force application point and cylinder cover

# Maximum admissible lateral force static

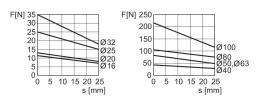


F stat. = static lateral force

X = distance between force application point and cylinder cover

S = stroke

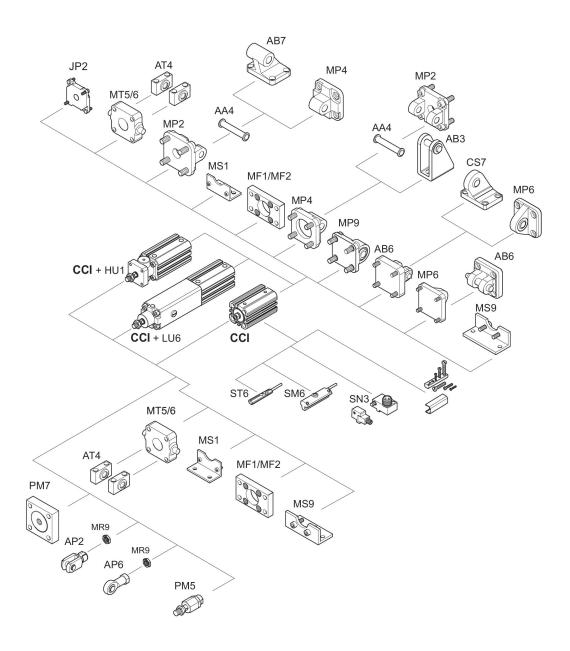
### Extracting piston force



F = spring return force, s = return stroke

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### Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.