

3/2-directional valve, Series CD04

R412012700

Series
CD04

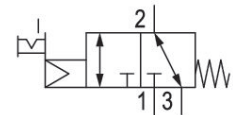
2024-05-27

Series CD04

Qn max. 900 l/min

3/2, 5/2, 5/3 spool valves with metal housing

For demanding environments



Technical data

Industry

Industrial

Activation

Electrically

Valve type

Spool valve, positive overlapping

Basic valve equipment

Basic valve without coil

Switching principle

3/2, with spring return

Valve function

NC

NO

Sealing principle

Soft seal

Connection type

Pipe connection

Manual override

with detent

Standard compressed air connection

according to ANSI B1.20.3

Compressed air connection input

1/8-27 PTF

Compressed air connection output

1/8-27 PTF

Compressed air connection, exhaust

1/8-27 PTF

Compressed air connection pilot exhaust

M5

Nominal flow Qn

900 l/min

Nominal flow Qn 1 to 2

900 l/min

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Nominal flow Qn 2 to 3	900 l/min
Min. working pressure	3 bar
Max. working pressure	10 bar
Min. control pressure	3 bar
Max. control pressure	10 bar
Electrical connection type	Plug
Electrical connection size	EN 175301-803, form B
Electrical connection number of poles	3-pin
Connector standard	EN 175301-803:2006
Protection class with connection	IP65
Pilot	Internal
Coil width	22 mm
Pilot valve width	26 mm
Compatibility index	14
Duty cycle	100 %
Min. ambient temperature	-15 °C
Max. ambient temperature	50 °C
Min. medium temperature	-15 °C
Max. medium temperature	50 °C
Medium	Compressed air
Min. oil content of compressed air	0 mg/m ³
Max. oil content of compressed air	1 mg/m ³
Max. particle size	50 µm
Weight	0.26 kg
Material	
Housing material	Die cast zinc Polyamide fiber-glass reinforced
Seal material	Acrylonitrile butadiene rubber
Part No.	R412012700

Technical information

option valve: The input and output compressed air connections can be exchanged. The valve can thereby be used in the NC or NO operating mode.

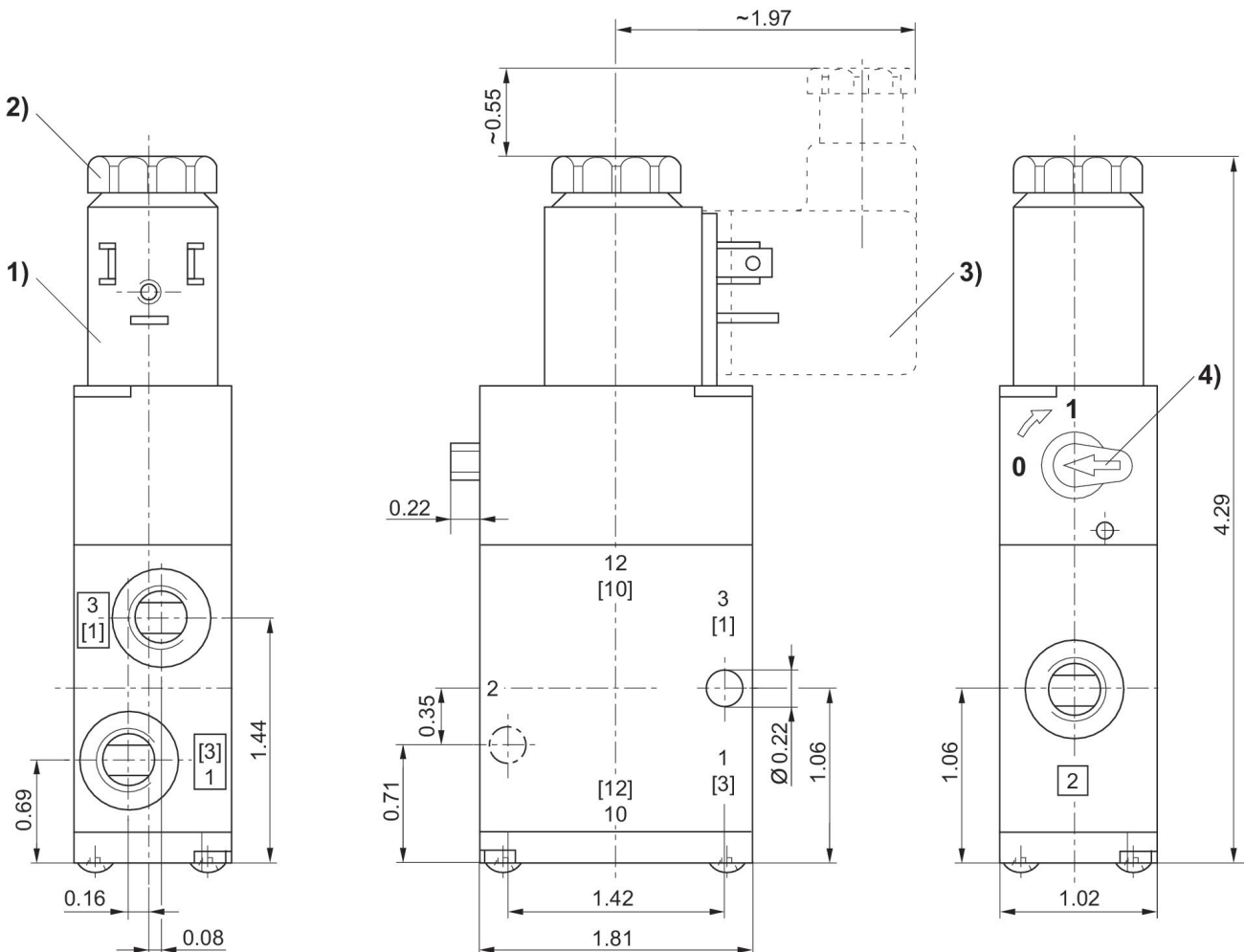
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in <https://www.emerson.com/en-us/support>).

Dimensions in inches



- 1) Coil can be rotated at 90° intervals
- 2) After removal of cap M5 internal thread
- 3) Valve plug connector can be plugged at 180° intervals
- 4) Manual override