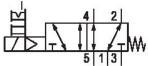
5/2-directional valve, Series CD12 R412013342

General series information Series CD12

The AVENTICS Series CD consists of various spool valves with an extremely durable die-cast zinc housing. Its electrical, pneumatic, or mechanical actuating controls (roller, lever, pedal, or plunger) make the Series CD ideal for applications in harsh environments.





Technical data

Industry Industrial Activation Electrically Nominal flow Qn 4100 l/min Switching principle 5/2 Compressed air connection output M22x1,5 Working pressure min. 2 bar Working pressure max 10 bar Operational voltage AC at 50 Hz 230 V Operational voltage AC at 60 Hz 230 V

Voltage tolerance AC 50 Hz -20% / +10% Voltage tolerance AC 60 Hz -10% / +20% Electrical connection type Plug Electrical connection size EN 175301-803, form A Electrical connection number of poles 3-pin Actuating control Single Solenoid Sealing principle Soft Seal Pilot Internal



Pilot valve width 30 mm Valve type Spool valve, positive overlapping Connection type Pipe connection

Control pressure min. ^{2 bar} Control pressure max. ^{10 bar} Min. ambient temperature ^{-15 °C} Max. ambient temperature ^{50 °C} Min. medium temperature ^{-15 °C}

Compressed air connection input M22x1,5 Compressed air connection, exhaust M22x1,5

Holding power AC 50 Hz 4.4 VA Holding power AC 60 Hz 3.5 VA Switch-on power AC 50 Hz 6.9 VA Switch-on power AC 60 Hz 6.2 VA

Pilot valve width ^{30 mm} Protection class with connection IP65

Housing material Aluminum Polyamide fiber-glass reinforced

Seal material Acrylonitrile butadiene rubber Return With spring return Temperature resistance -25 °C cold-resistant

Max. medium temperature $50 \,^{\circ}C$ Medium Compressed air Max. particle size $50 \,\mu\text{m}$ Oil content of compressed air min. $0 \,\text{mg/m^3}$ Oil content of compressed air max. $1 \,\text{mg/m^3}$

Compressed air connection pilot exhaust M5 Pilot control exhaust with directional pilot air exhaust

Compatibility index 14 Duty cycle 100 % Typ. switch-on time 37 ms Typ. switch-off time 97 ms

Reverse polarity protection Protected against polarity reversal Weight 1 kg

Polyurethane Part No. R412013342



Technical information

*Note: Basic valves feature a maximum working pressure of 16 bar. When combined with standard CNOMO pilots, the maximum working pressure is 10 bar.

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

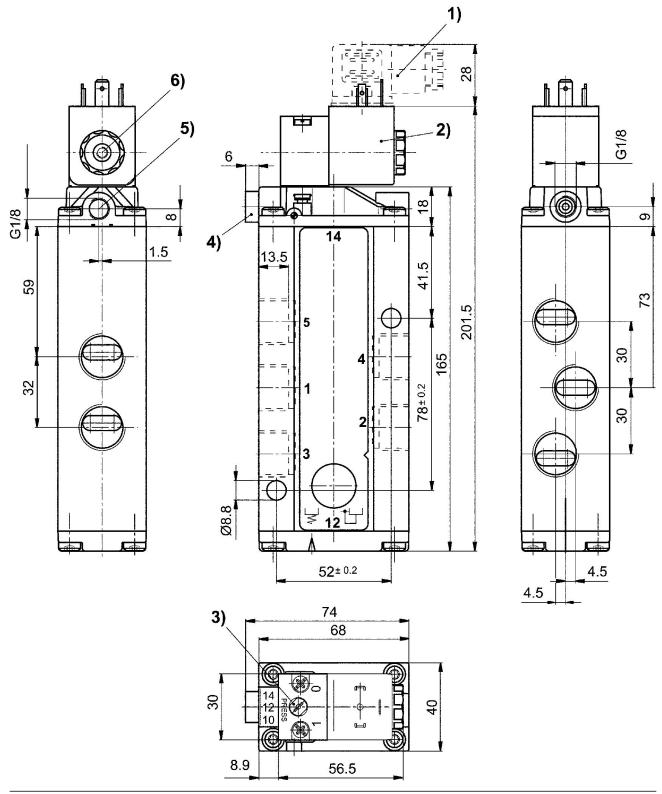
The pressure dew point must be at least 15 $^\circ C$ under ambient and medium temperature and may not exceed 3 $^\circ C$.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).



Dimensions



Valve plug connector 2) Coil can be rotated at 90° intervals 3) Manual override
Port X (only for externally piloted valves) 5) Exhaust port of piston 6) Pilot valve exhaust, M5

