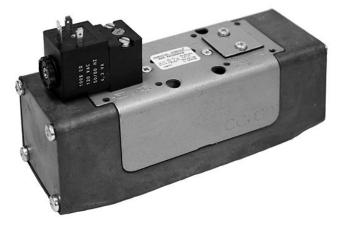
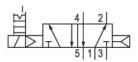
CERAM[™] 2023-10-25

• Qn max. 7500 l/min

AVENTICS Series CERAM Directional valves

ISO 5599-1, size 1- 4, Series CERAM™





Technical data Industry Activation Frame size Switching principle Actuating control Sealing principle Connection type Manual override

Standard compressed air connection Compressed air connection pilot exhaust

Nominal flow Qn

Min. working pressure Max. working pressure Min. control pressure Max. control pressure Industrial Electrically ISO 4 5/2, with air spring return Single Solenoid Ceramic Plate connection with detent without detent

according to ISO 5599-1 Base plate ISO 5599-1

7500 l/min

0 bar 10.3 bar 2.5 bar 10.3 bar



e 4

CERAM™ 2023-10-25

5/2-directional valve	Series	CERAM [™] ,	size
R432006327			

Electrical connection type
Electrical connection size
Protection class according to NEMA
Operational voltage
Operational voltage DC
Voltage tolerance DC

Pilot Coil width Pilot valve width Power consumption DC Plug EN 175301-803, form A NEMA 4 24 V DC 24 V -10% / +10%

Internal 30 mm 30 mm CNOMO 2.7 W

Blocking principle
Can be assembled into blocks
Valve plug connector
Standards
Min. ambient temperature
Max. ambient temperature
Min. medium temperature
Max. medium temperature
Medium

Mounting screws Mounting screw tightening torque Weight

Material

Housing material Surface housing Part No.

Single base plate principle Can be assembled into blocks Without valve plug connector ISO 5599-1 -15 °C 66 °C -15 °C 66 °C Compressed air

M8 with hexagon socket 9.2 Nm 2.45 kg

Die cast zinc painted gray R432006327



Technical information

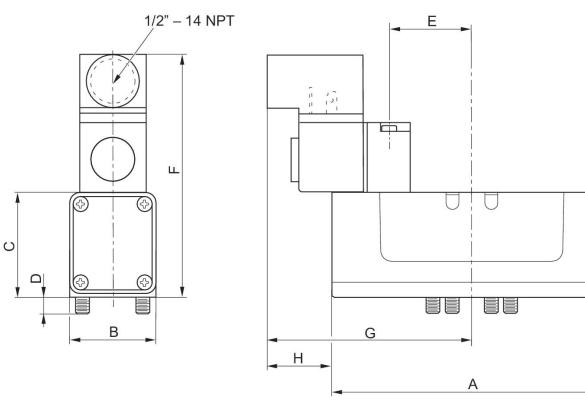
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

Dimensions in inches



Dimensions in inches

Part No.	А		С	D			G	Н
R432030378	8.62	3.09	2.89	0.41	1.62	5.23	6.65	0.68
R432006327	8.62	3.09	2.89	0.41	1.62	5.23	6.65	0.68
R432030352	8.62	3.09	2.89	0.41	1.62	5.23	6.65	0.68
R432006322	8.62	3.09	2.89	0.41	1.62	5.23	6.65	0.68
R432006324	8.62	3.09	2.89	0.41	1.62	5.23	6.65	0.68
R432002468	8.62	3.09	2.89	0.41	1.62	5.23	6.65	0.68



CERAM™

5/2-directional valve, Series CERAM[™], size 4

R432006327

2023-10-25

Part No.	А	В	С	D	E	F	G	Н
repeat- Column								