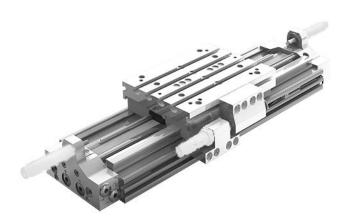
R480163991

AVENTICS Series CKP Rodless cylinders

2024-03-19

#### **AVENTICS Series CKP Rodless cylinders**

The AVENTICS Series CKP cylinders provide sturdy, ultraprecise guiding with excellent repeatability and are ideal for applications requiring the movement of heavy loads in space-critical machine environments.





#### Technical data

Functional principle Double-acting

Magnetic piston with magnetic piston

Guide ball rail guide

Easy2Combine Easy2Combine capable with electrical axes

Piston force 507 N
Pressure for determining piston forces 6,3 bar
Cushioning length 20 mm
Cushioning energy 7 J

Cushioning Pneumatically
Cushioning adjustable
Max. speed 2 m/s
Stroke max. 1400 mm
Min. working pressure 3 bar
Max. working pressure 8 bar
Min. ambient temperature -10 °C



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AVENTICS Series CKP Rodless cylinders

Max. ambient temperature 60 °C

Min. medium temperature -10 °C

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Max. medium temperature 60 °C

Medium Compressed air

 $\begin{array}{ll} \text{Max. particle size} & \quad \quad 5 \ \mu\text{m} \\ \text{Weight} & \quad \quad 12.83 \ \text{kg} \end{array}$ 

#### Material

Material front cover Aluminum
Surface cover anodized
Seal material Polyurethane
Material sealing strips Polyurethane
Stainless Steel

Material guide rail Aluminum
Surface ball rail table anodized

Material guide rail Steel, chrome-plated

Surface guide rail hardened
Part No. R480163991

#### Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The delivered product is lubricated for lifetime.

This product may only be operated with oil-free, dry compressed air.

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

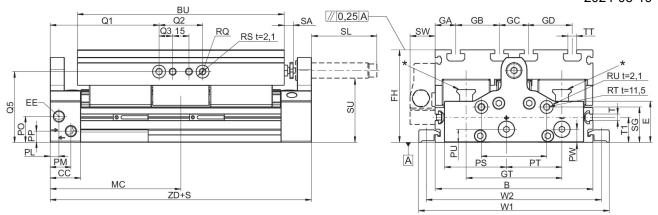
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

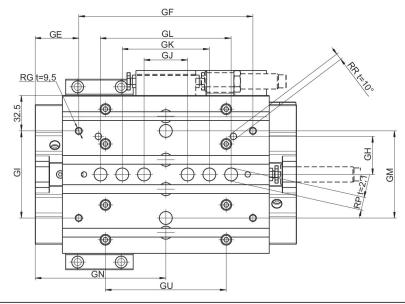
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**AVENTICS** Series CKP Rodless cylinders

#### **Dimensions**

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Piston Ø		Ø RW t = depth of thread	RX t = depth of thread	GX		BU	CC	EE	FH
16	90	9 H7 t=2,1	M4 t=7,5	38	27.3	125	28	M7	56
25	110	9 H7 t=2,1	M5 t=9	46	31.4	155	28	G 1/8	66
32	145	12 H7 t=2,1	M6 t=13	62	37.8	190	28	G 1/8	85

Piston Ø	GA	GB	GC	GD	GN	GE	GF	GH	GI
16	15	20	20	20	93.5	38.5	110	20	40
25	25	20	20	20	107.5	47.5	120	42	80
32	19	40	27	40	120	40	160	35	80

Piston Ø	GJ	GK	GL	GM	GT	GU	MC	PL	PM
16	40	60	80	-	57	80	93.5	8	21

t = depth
\* CKP 16: 2x Lube ports on each runner block, CKP 25 / 30: Lube nipple of funnel type with thread connection M3

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AVENTICS Series CKP Rodless

Piston Ø	GJ	GK	GL	GM	GT	GU	MC	PL	cylinders PM
25	40	60	80	-	66	106	107.5	8	20
32	40	80	120	80	88	111	120	8	19

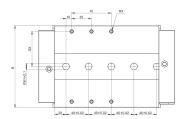
Piston Ø	PO	PP	PS	PT	PU	PW	Q1	Q2	Q3
16	12.8	6.8	33	29.8	6.8	6	73.5	40	-
25	22	10.5	37.5	24	10.5	10.5	87.5	40	12.5
32	23.8	10.3	57	51	12	12	100	40	12.5

Piston Ø	RG	Ø RP	RQ t = depth of thread	Ø RR	Ø RS	RT	Ø RU	SG	SL
16	M5	9 F7	M5 t=10,5	4 F7	9 F7	M6	12 F7	20.3	43
25	M5	9 F7	M6 t=14,5	5 F7	12 F7	M6	12 F7	14	60
32	M6	12 F7	M6 t=14,5	6 F7	12 F7	M6	12 F7	32.5	60

Piston Ø	SU	SW	Т	TT	W1	W2	T1	ZD	SA
16	37	20	M4	N6	112	102	16	187	0–10
25	43	23	N6	N6	140	126	20	215	0–10
32	59	23	N6	N8	175	161	23	240	0–10

Piston Ø	Moving mass kg			
16	0.64			
25	1.11			
32	2.62			

# Additional Easy2Combine interface on CKP-CL





# Permissible forces Fx, Fy, Fz and torques Mx, My, Mz

$$\frac{Mx}{Mx_{max.}} + \frac{My}{My_{max.}} + \frac{Mz}{Mz_{max.}} \le 1$$

With simultaneously moments on the cylinder this equation must be used in addition to the maximum moments check. In the cushioning phase of the movement additional forces occur and must be considered. Please use our calculation tool for rodless cylinders on the http://www.aventics.com.

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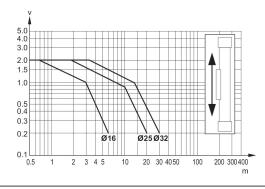
AVENTICS Series CKP Rodless cylinders

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CKP is part of the compact module family.

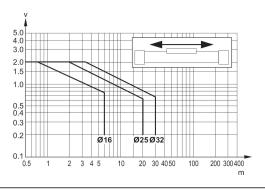
Further information can be found in the operating instructions.

## Vertically mounted with pneumatic cushioning



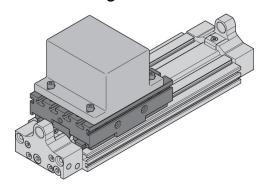
v<sub>t</sub> = Piston velocity [m/s] m = Cushionable mass [kg]

# Horizontally mounted with pneumatic cushioning

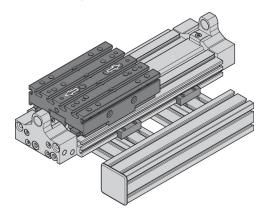


 $v_t$  = Piston velocity [m/s] m = Cushionable mass [kg]

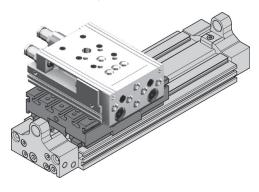
fastening a customer attachment onto the CKP with T-groove nuts.



fastening of CKP on BME (Basic mechanical elements) profile construction via connection plates and clamping fixtures



fastening of automation system Easy2Combine to CKP using center rings and T-groove nuts (example: mini slide MSC)

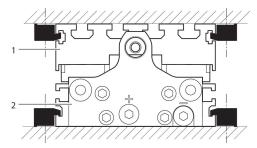


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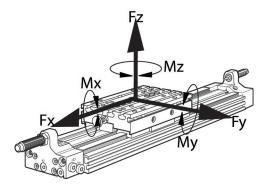
AVENTICS Series CKP Rodless cylinders

fastening of CKP to customer-built mounting base via clamping fixtures

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Permissible forces Fx, Fy, Fz and torques Mx, My, Mz



With simultaneously moments on the cylinder this equation must be used in addition to the maximum moments check. In the cushioning phase of the

movement additional forces occur and must be considered. Please use our calculation tool for rodless cylinders on the http://www.aventics.com.

#### Max. dynamic forces and torques

Piston Ø	Fx [N]	Fy [N]	Fz [N]	Mx [Nm]	My [Nm]	Mz [Nm]
16	2912	2912	2912	83	116	143
25	3280	3280	8568	283	454	205
32	5280	5280	15620	687	867	374

Recommended values for an expected lifetime of 3200 km