2024-04-02

#### Series H-Controlair®



#### Technical data

AVENTICS

Industry Industrial Type Version H-2

OUT port – delivers increasing pressure in direct proportion to clockwise lever travel from minimum pressure position (facing lever side of

valve).

Type Poppet valve

Actuating element Lever
Type H-2-LX
Compressed air connection input 1/4 NPT
Compressed air connection output 1/4 NPT

0.1 bar Min. working pressure Max. working pressure 14 bar 0.1 bar Min. regulation range Max. regulation range 4.5 bar -40 °C Min. ambient temperature 70 °C Max. ambient temperature -40 °C Min. medium temperature 70 °C Max. medium temperature

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Medium Compressed air

Nominal flow Qn 900 I/min
Hysteresis < 0,07 bar
Weight 2.5 kg

Housing material Die-cast aluminum

Seal material Acrylonitrile butadiene rubber

Material pedal Die-cast aluminum

Part No. R431002652

#### **Technical information**

IN port = pressure supply

OUT port – delivers increasing pressure in direct proportion to clockwise lever travel from minimum pressure position (facing lever side of valve).

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

## Overview drawing

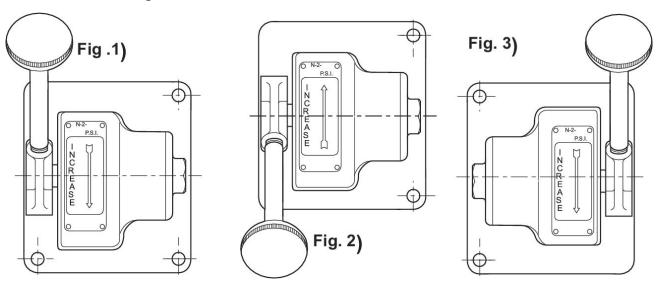
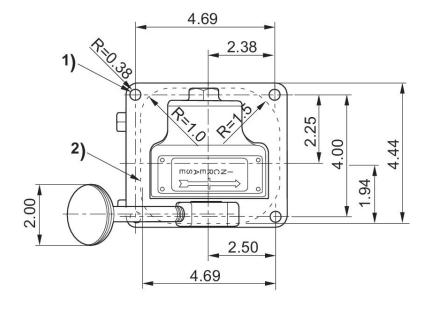


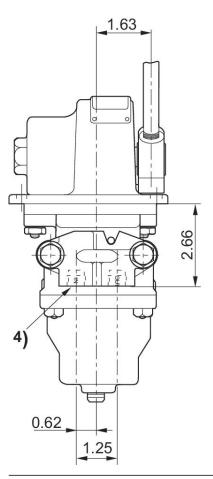
Fig. 1 Reverse name plate, standard cam

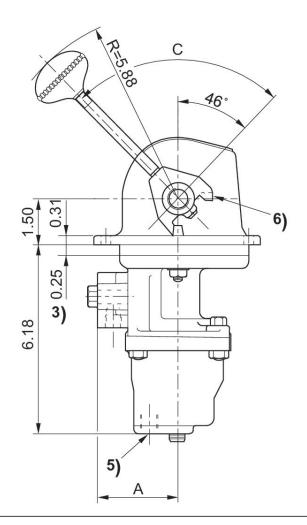
Fig. 2 Standard name plate, reverse cam

Fig. 3 Reverse name plate, reverse cam

### Dimensions in inches







<sup>1)</sup> Mounting hole Ø34

<sup>2)</sup> panel mounting hole
3) Mounting plate max. 25 mm thick
4) 1/4 NPT

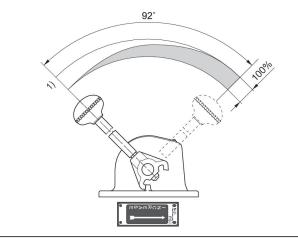
# **Series H-Controlair®**

R431002652

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## **Function**



1) OUT port

<sup>5)</sup> exhaust open 6) 92° lever travel shown, reverse handle yoke for 78° lever travel version