2024-04-02

Series H-Controlair®



Technical data

Industry Industrial

Type Version HD-2

> OUT port – delivers increasing pressure when lever is moved in either direction from

"Neutral" (facing lever side of valve).

Type Poppet valve

Actuating element Lever HD-2-XS Type 1/4 NPT Compressed air connection input Compressed air connection output 1/4 NPT

Compressed air connection type output Internal thread

Min. working pressure 0.1 bar Max. working pressure 14 bar Min. regulation range 0.1 bar Max. regulation range 4.5 bar -40 °C Min. ambient temperature 70 °C Max. ambient temperature Min. medium temperature -40 °C 70 °C Max. medium temperature

Medium Compressed air

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R431009025

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Nominal flow Qn 900 I/min
Hysteresis < 0,1 bar
Weight 2.3 kg

Housing material Die-cast aluminum

Seal material Acrylonitrile butadiene rubber

Material pedal Die-cast aluminum

Part No. R431009025

Technical information

IN port = pressure supply

OUT port – delivers increasing pressure when lever is moved in either direction from "Neutral" (facing lever side of valve).

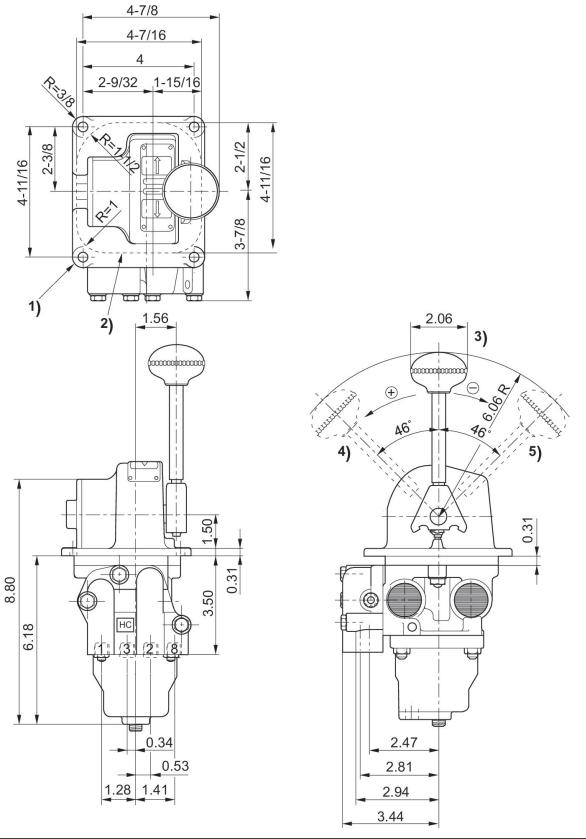
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

Dimensions in inches



¹⁾ Mounting hole Ø11/32 2) panel mounting hole

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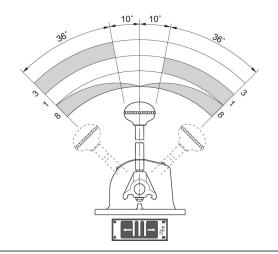
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- 3) Handle position 2 4) Handle position 3 5) Handle position 1

Function



Pressure vs. lever travel