- · Various connection options possible
- Assembly takes place on manifold strips
- Extensive voltage range
- ATEX version available

#### **AVENTICS Series DO Directional valves**

The AVENTICS Series DO offer a simple, reliable and robust solution for all classical pilot control functions with direct electrical operation.



## Technical data Industry

Activation Note

Frame size Valve type Basic valve equipment Switching principle Valve function Sealing principle Connection type Manual override

Compressed air connection Standard compressed air connection Compressed air connection input Compressed air connection output Compressed air connection, exhaust

Nominal flow Qn Nominal flow Qn 1 to 2 Nominal flow Qn 2 to 3 Industrial Electrically Archive product: Do not use in new constructions! DO22 Poppet valve Basic valve without coil 3/2, with spring return NO Soft seal Pipe connection with detent

### M5 accordi

according to ISO 16030 M5 M5 M5

40 l/min 40 l/min 52 l/min



# 3/2-directional valve, Series DO22, M5

0820019991

Min. working pressure	0 bar
Max. working pressure	10 bar
Electrical connection size	Form B, industry
Reverse polarity protection	Protected against polarity reversal
Coil width	22 mm
Compatibility index	14
Duty cycle	100 %
Typ. switch-on time	22 ms
Typ. switch-off time	20 ms
Blocking principle	Single base plate principle
Blocking principle	Single valve
Can be assembled into blocks	Can be assembled into blocks
ATEX	Suitable for ATEX
Min. ambient temperature	-10 °C
Max. ambient temperature	50 °C
Min. medium temperature	-10 °C
Max. medium temperature	50 °C
Medium	Compressed air
Min. oil content of compressed air	1 mg/m³
Max. oil content of compressed air	5 mg/m³
Max. particle size	5 µm

Weight

0.08 kg

#### Material

Housing material Seal material

Part No.

Die cast zinc Fluorocaoutchouc

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## Technical information

If the valves are blocked, the permissible ambient temperature drops to 35°C with a 100% duty cycle.

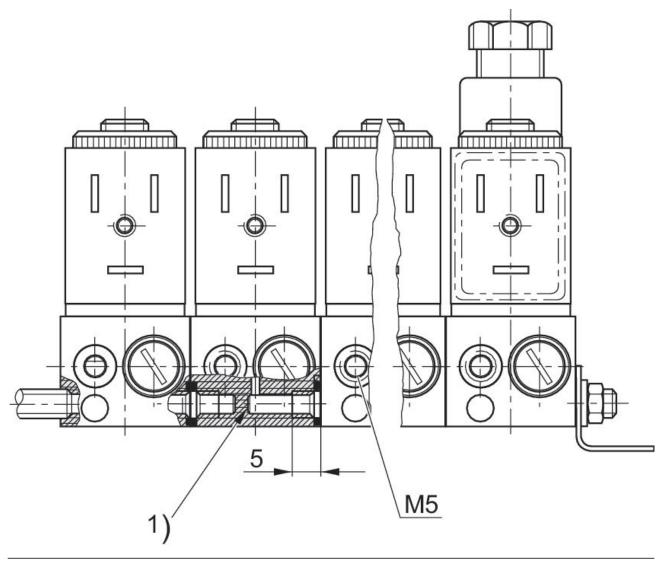
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

## Overview drawing



Before assembly, the blanking tab must be broken through with a punch (Ø4 mm).



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## Dimensions

