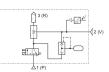
#### **AVENTICS Series EBS Ejectors**

The AVENTICS Series EBS ejectors are the convincing and talented multi-taskers within the AVENTICS ejector Series. Parallel to the main advantages of this ejector Series, these ejectors offer additional benefits due to their enormous versatility.





### Industry Activation Note Type Version with silencer Nozzle Ø vacuum switch Min. working pressure Max. working pressure Min. ambient temperature Max. ambient temperature Min. medium temperature Max. medium temperature Medium Min. oil content of compressed air Max. oil content of compressed air Max. particle size Compressed air connection

Technical data

Industrial Electrically Thread connection Ejector electrical control, T-design with silencer 0.5 mm electronic adjustable 3 bar 6 bar 0°C 50 °C 0°C 50 °C Compressed air 0 mg/m<sup>3</sup> 1 mg/m<sup>3</sup> 5 µm M5



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| Vacuum connection+                            | М5                               |
|---|----------------------------------|
| Max. suction capacity                         | 7.5 l/min                        |
|   | 14 l/min                         |
| Air consumption at p.opt.                     |                                  |
| Max. vacuum level at p.opt                    | 84 %                             |
| Sound pressure level intake effect            | 53 dB                            |
| Sound pressure level intake effect            | 58 dB                            |
| Protection against overpressure (max.)        | 5 bar                            |
| release valve                                 | release valve                    |
| Protection class                              | IP40                             |
| Duty cycle according to DIN VDE 0580 standard | 100 %                            |
| Operational voltage DC                        | 24 V                             |
| Hysteresis                                    | 2% of the final value, fixed     |
| Precision (% of full scale value)             | ± 3 %                            |
| Repeatability (% of full scale value)         | ±1%                              |
| Voltage tolerance DC                          | - 5% / +10%                      |
| Power consumption solenoid valve              | 1.3 W                            |
| Switching point                               | adjustable 0 100%                |
| Weight  | 0.0415 kg                        |
| Housing material                              | Polyamide fiber-glass reinforced |
| Seal material                                 | Acrylonitrile butadiene rubber   |
| Nozzle material                               | Aluminum                         |
| Silencer material                             | Polyethylene                     |
| Material pressure sensor                      | Polycarbonate                    |
| Part No.                                      | R412010176                       |
|   |                                  |

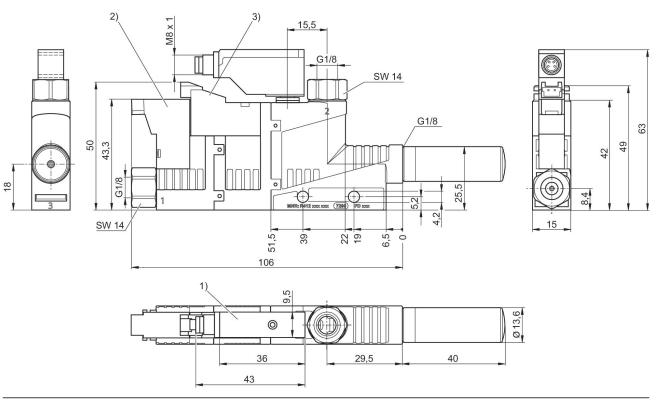
### **Technical information**

Note: All data refers to an ambient pressure of [[1,013] bar] and an ambient temperature of [[20]°C]. The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.



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## Fig. 2

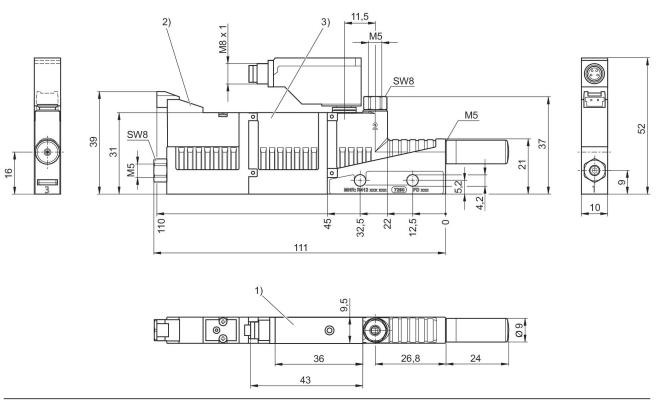


vacuum switch is rotatable and exchangeable
Solenoid valve for vacuum ON/OFF
Solenoid valve for release pulse





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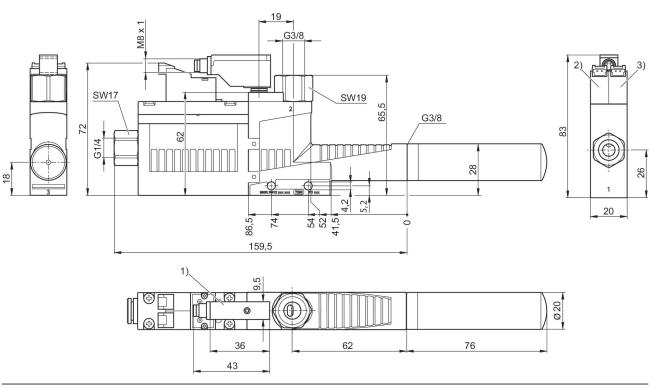
1) vacuum switch is rotatable and exchangeable

2) Solenoid valve for vacuum ON/OFF3) Release valve from memory



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### Fig. 3

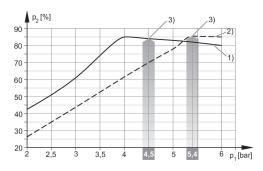


1) vacuum switch is rotatable and exchangeable

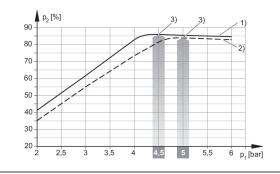
2) Solenoid valve for vacuum ON/OFF

3) Solenoid valve for release pulse

## Vacuum p2 depending on working pressure p1



1) = Ø nozzle 0.5 mm 2) = Ø nozzle 0.7 mm 3) optimum working pressure

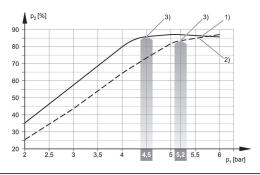


1) = Ø nozzle 1.0 mm 2) = Ø nozzle 1.5 mm 3) optimum working pressure



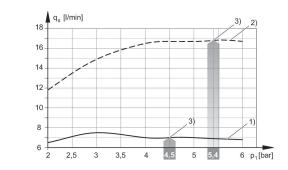


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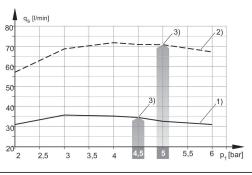


1) = Ø nozzle 2.0 mm 2) = Ø nozzle 2.5 mm 3) optimum working pressure

# Suction capacity qs depending on working pressure p1

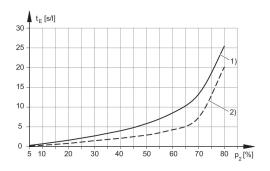


1) =  $\emptyset$  nozzle 0.5 mm 2) =  $\emptyset$  nozzle 0.7 mm 3) optimum working pressure

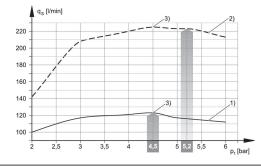


1) =  $\emptyset$  nozzle 1.0 mm 2) =  $\emptyset$  nozzle 1.5 mm 3) optimum working pressure

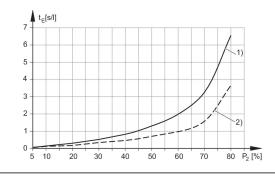
Evacuation time tE depending on vacuum p2 for 1 l volume (with optimal operating pressure p1opt)

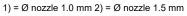


1) = Ø nozzle 0.5 mm 2) = Ø nozzle 0.7 mm

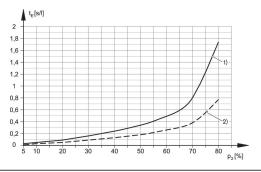


1) = Ø nozzle 2.0 mm 2) = Ø nozzle 2.5 mm
3) optimum working pressure



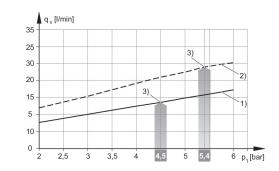




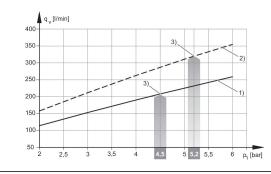


1) = Ø nozzle 2.0 mm 2) = Ø nozzle 2.5 mm

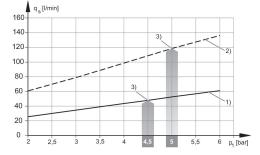
# Air consumption qv depending on working pressure p1



1) = Ø nozzle 0.5 mm 2) = Ø nozzle 0.7 mm 3) optimum working pressure



1) = Ø nozzle 2.0 mm 2) = Ø nozzle 2.5 mm 3) optimum working pressure



1) = Ø nozzle 1.0 mm 2) = Ø nozzle 1.5 mm

3) optimum working pressure

