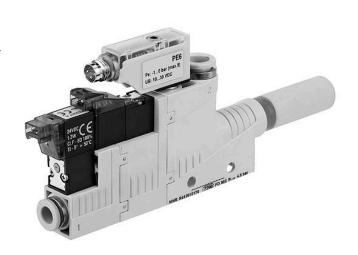
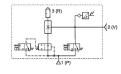
#### R412010170

#### **AVENTICS Series EBS Ejectors**

The AVENTICS Series EBS ejectors are the convincing and talented multi-taskers within the AVENTICS ejector Series. Parallel to the main advantages of this ejector Series, these ejectors offer additional benefits due to their enormous versatility.





#### Technical data

Industry Industrial
Activation Electrically
Note push-in fitting

Type Ejector

Version electrical control, T-design

with silencer with silencer

Nozzle  $\varnothing$  1 mm vacuum switch electronic adjustable

adjust

Min. working pressure3 barMax. working pressure6 barMin. ambient temperature0 °CMax. ambient temperature50 °CMin. medium temperature0 °CMax. medium temperature50 °C

Medium Compressed air

Min. oil content of compressed air 0 mg/m³ Max. oil content of compressed air 1 mg/m³ Max. particle size 5  $\mu$ m Compressed air connection Ø 6



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Vacuum connection+ Ø 8

Max. suction capacity 35 l/min

Air consumption at p.opt. 48 l/min

Max. vacuum level at p.opt 86 %

Sound pressure level intake effect 59 dB

Sound pressure level intake effect 65 dB

Protection against overpressure (max.) 5 bar

release valve release valve

Protection class IP40
Duty cycle according to DIN VDE 0580 standard 100 %
Operational voltage DC 24 V

Hysteresis 2% of the final value, fixed

Precision (% of full scale value) ± 3 % Repeatability (% of full scale value) ± 1 %

Voltage tolerance DC - 5% / +10%

Power consumption solenoid valve 1.3 W

Switching point adjustable 0 ... 100%

Weight 0.07 kg

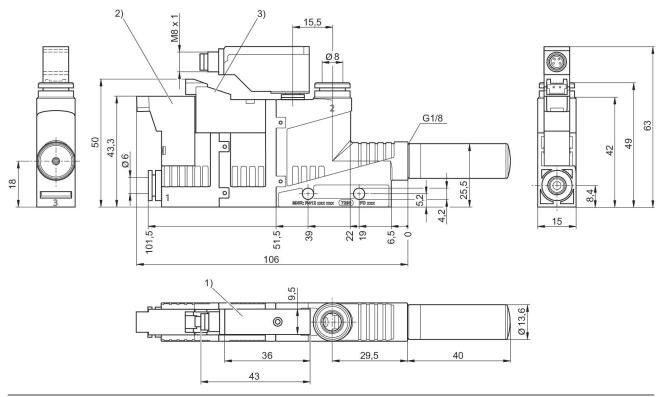
Housing material Polyamide fiber-glass reinforced Seal material Acrylonitrile butadiene rubber

Nozzle material Aluminum
Silencer material Polyethylene
Material pressure sensor Polycarbonate
Part No. R412010170

#### Technical information

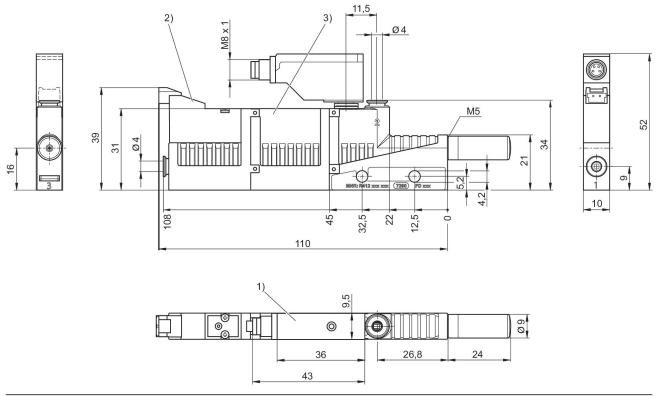
Note: All data refers to an ambient pressure of [[1,013] bar] and an ambient temperature of [[20]°C]. The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

Fig. 2



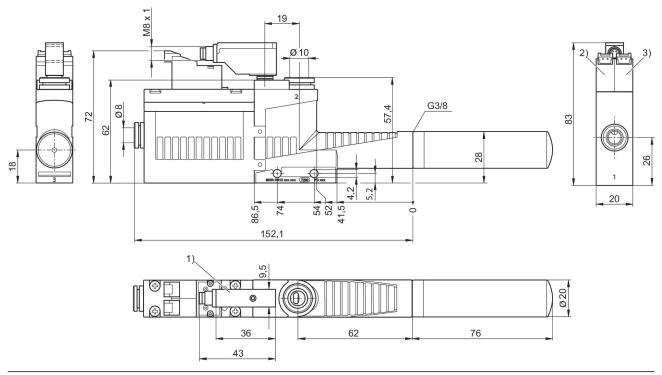
vacuum switch is rotatable and exchangeable
 Solenoid valve for vacuum ON/OFF
 Solenoid valve for release pulse

Fig. 1



vacuum switch is rotatable and exchangeable
 Solenoid valve for vacuum ON/OFF
 Release valve from memory

Fig. 3

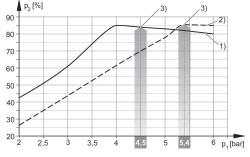


vacuum switch is rotatable and exchangeable
 Solenoid valve for vacuum ON/OFF

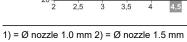
1) = Ø nozzle 0.5 mm 2) = Ø nozzle 0.7 mm 3) optimum working pressure

- 3) Solenoid valve for release pulse

#### Vacuum p2 depending on working pressure p1







80 70

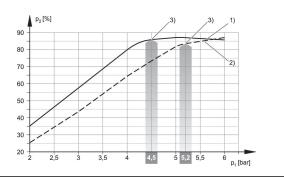
60

50

40 30

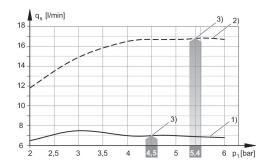
6 p<sub>1</sub>[bar]

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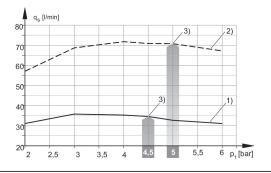


- 1) = Ø nozzle 2.0 mm 2) = Ø nozzle 2.5 mm
- 3) optimum working pressure

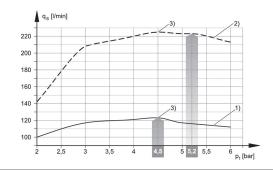
# Suction capacity qs depending on working pressure p1



- 1) = Ø nozzle 0.5 mm 2) = Ø nozzle 0.7 mm
- 3) optimum working pressure

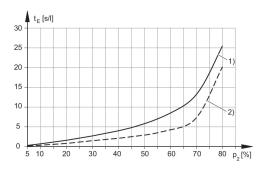


- 1) =  $\emptyset$  nozzle 1.0 mm 2) =  $\emptyset$  nozzle 1.5 mm
- 3) optimum working pressure

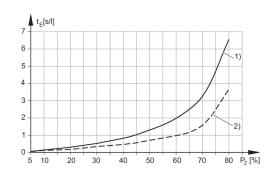


- 1) =  $\emptyset$  nozzle 2.0 mm 2) =  $\emptyset$  nozzle 2.5 mm
- 3) optimum working pressure

# Evacuation time tE depending on vacuum p2 for 1 I volume (with optimal operating pressure p1opt)

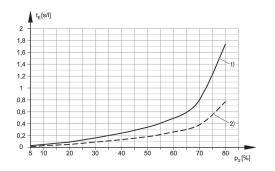


1) =  $\emptyset$  nozzle 0.5 mm 2) =  $\emptyset$  nozzle 0.7 mm



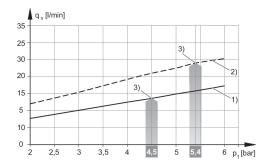
1) = Ø nozzle 1.0 mm 2) = Ø nozzle 1.5 mm

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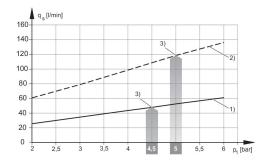


1) =  $\emptyset$  nozzle 2.0 mm 2) =  $\emptyset$  nozzle 2.5 mm

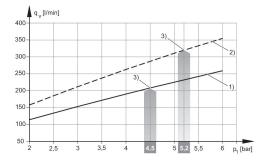
#### Air consumption qv depending on working pressure p1



- 1) =  $\emptyset$  nozzle 0.5 mm 2) =  $\emptyset$  nozzle 0.7 mm
- 3) optimum working pressure



- 1) = Ø nozzle 1.0 mm 2) = Ø nozzle 1.5 mm
- 3) optimum working pressure



- 1) =  $\emptyset$  nozzle 2.0 mm 2) =  $\emptyset$  nozzle 2.5 mm 3) optimum working pressure