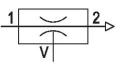
#### **AVENTICS Series EBS Ejectors**

The AVENTICS Series EBS ejectors are the convincing and talented multi-taskers within the AVENTICS ejector Series. Parallel to the main advantages of this ejector Series, these ejectors offer additional benefits due to their enormous versatility.





Technical data	
Industry	Industrial
Activation	Pneumatically
Note	Thread connection
Туре	Ejector
Version	pneumatic control, T-design
with silencer	with silencer
Nozzle Ø	1.5 mm
Min. working pressure	3 bar
Max. working pressure	6 bar
Min. ambient temperature	0 °C
Max. ambient temperature	60 °C
Min. medium temperature	0 °C
Max. medium temperature	60 °C
Medium	Compressed air
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	1 mg/m³
Max. particle size	5 µm
Compressed air connection	G 1/8
Vacuum connection+	G 1/8



### **Ejector, Series EBS**

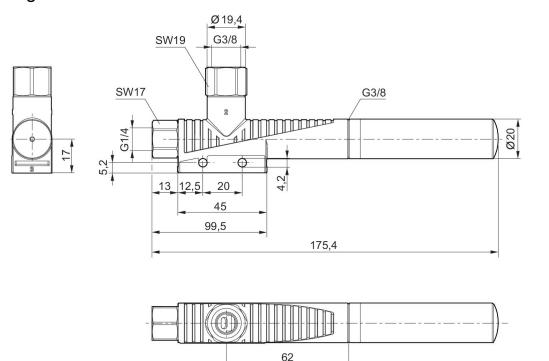
R412007476

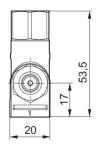
Max. suction capacity	70 l/min
Air consumption at p.opt.	118 l/min
Max. vacuum level at p.opt	85 %
Sound pressure level intake effect	66 dB
Sound pressure level intake effect	72 dB
Weight	0.022 kg
Housing material	Polyamide fiber-glass reinforced
Seal material	Acrylonitrile butadiene rubber
Nozzle material	Aluminum
Material threaded bushing	Aluminum
Surface threaded bushing	anodized
Silencer material	Polyethylene
Part No.	R412007476

#### Technical information

Note: All data refers to an ambient pressure of [[1,013] bar] and an ambient temperature of [[20]°C]. The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

#### Fig. 3

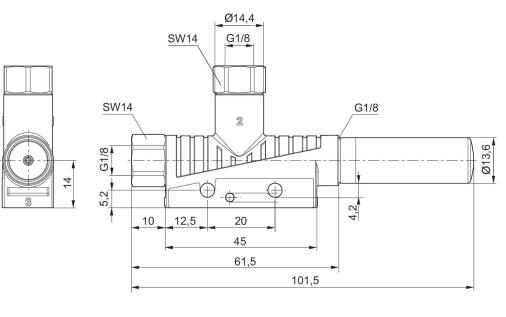


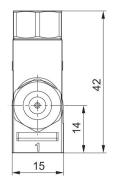


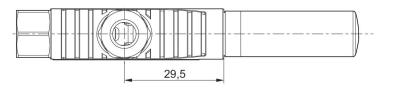


# Ejector, Series EBS R412007476

### Fig. 2





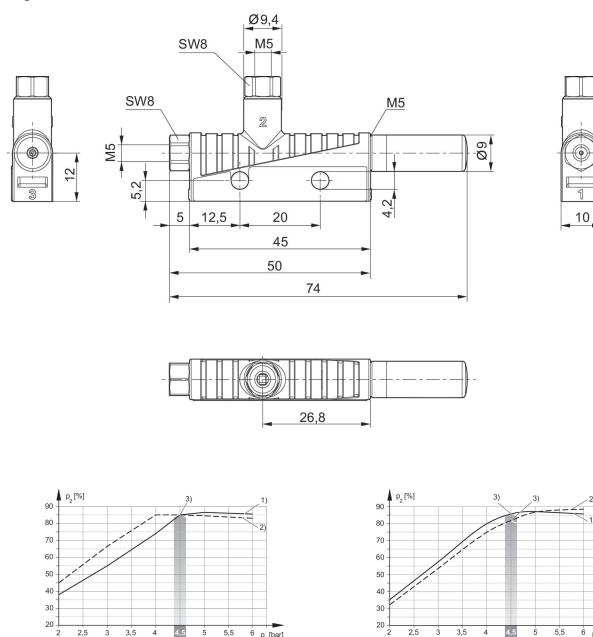


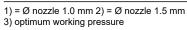


### **Ejector, Series EBS**

R412007476

Fig. 1





3

3,5 4 5,5

5

6 p<sub>1</sub>[bar]

2,5

2

1) =  $\emptyset$  nozzle 2.0 mm 2) =  $\emptyset$  nozzle 2.5 mm 3) optimum working pressure

ż

2

4 4,5 5 5,5



31

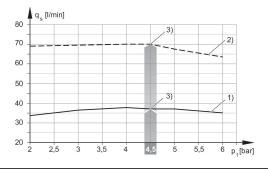
12

Ι

6 p\_[bar]

## **Ejector, Series EBS**

R412007476



1) = Ø nozzle 1.0 mm 2) = Ø nozzle 1.5 mm 3) optimum working pressure

30 40 50 60 70

1) = Ø nozzle 1.0 mm 2) = Ø nozzle 1.5 mm

80 p<sub>2</sub>[%]

t<sub>E</sub>[s/l]

7 6

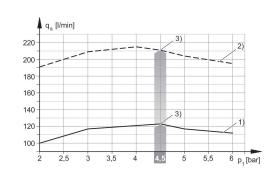
5 4

3 2

1

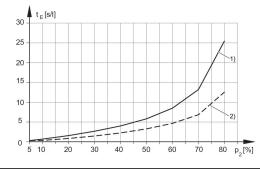
0

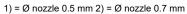
5 10 20

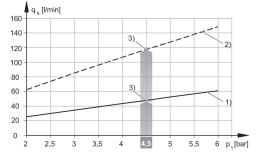


1) = Ø nozzle 2.0 mm 2) = Ø nozzle 2.5 mm 3) optimum working pressure

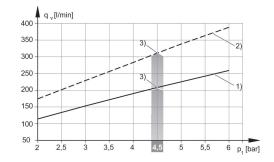
Evacuation time tE depending on vacuum p2 for 1 I volume (with optimal operating pressure p1opt)

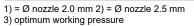






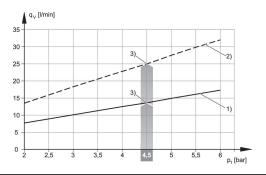
1) =  $\emptyset$  nozzle 1.0 mm 2) =  $\emptyset$  nozzle 1.5 mm 3) optimum working pressure



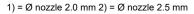




## Air consumption qv depending on working pressure p1

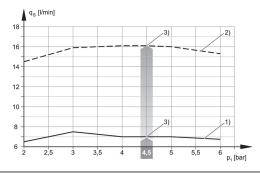


t<sub>E</sub>[s/l] 2 1,8 1,6 1,4 1,2 1 0,8 0,6 0,4 0,2 0 7 20 30 40 50 60 70 80 p<sub>2</sub>[%]



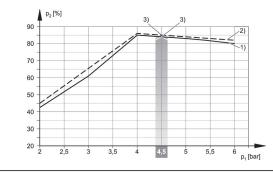
1) = Ø nozzle 0.5 mm 2) = Ø nozzle 0.7 mm 3) optimum working pressure

## Suction capacity qs depending on working pressure p1



1) = Ø nozzle 0.5 mm 2) = Ø nozzle 0.7 mm
3) optimum working pressure

## Vacuum p2 depending on working pressure p1



1) = Ø nozzle 0.5 mm 2) = Ø nozzle 0.7 mm 3) optimum working pressure

