AVENTICS ED07 Dynamic Direct Acting Pressure Regulator

The AVENTICS Series ED07 offers proportional pressurization and the exhaust valves are controlled separately to deliver dynamic control for the most demanding applications.
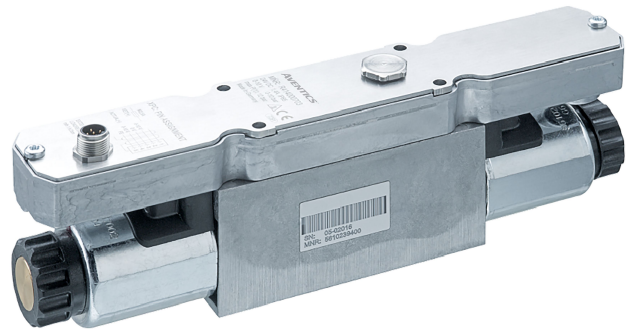Highly dynamic proportional pressure regulator
Stackable with base plate
Nominal width 7
Flow 1300 l/min
Pressure range -1 ... 20 bar
EtherCAT, AES fieldbus connection

Technical data

Control	Directly controlled
Control	Analog
Function	Air exhaust
Actual output value	Analog
Min. regulation range	0 bar
Max. regulation range	1 bar
Min. working pressure	0.5 bar
Max. working pressure	3 bar
Hysteresis	< 0,015 bar
Medium	Compressed air
Nominal flow Qn	1300 l/min
Min. ambient temperature	5 °C
Max. ambient temperature	50 °C
Min. medium temperature	5 °C
Max. medium temperature	50 °C
Operational voltage DC	24 V
Max. current consumption	1400 mA
Protection class	IP65
Permissible ripple	5%

Max. particle size	50 µm
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	1 mg/m³
Type	Poppet valve
Mounting orientation	$\alpha = 0 \ldots 90° \pm\beta = 0 \ldots 90°$
Certificates	CE declaration of conformity
Electrical connection size	via signal connection
Signal connection	input and output
Signal connection	Plug
Signal connection	M12
Signal connection	5-pin
Actual output value	0 ... 10 V
Nominal input value	0 ... 10 V
Industry	Industrial
Weight	2.05 kg

Material

Housing material	Die-cast aluminum Steel, chrome-plated
Seal material	Hydrogenated acrylonitrile butadiene rubber
Part No.	R414009633

Technical information

With oil-free, dry air, other installation positions are possible on request.

The protection class is only ensured when the plug is mounted properly. For detailed information, see operating instructions.

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).
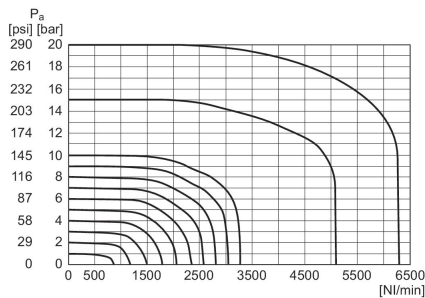
Mounting orientation

β = ±0...90°

α = +0...90°
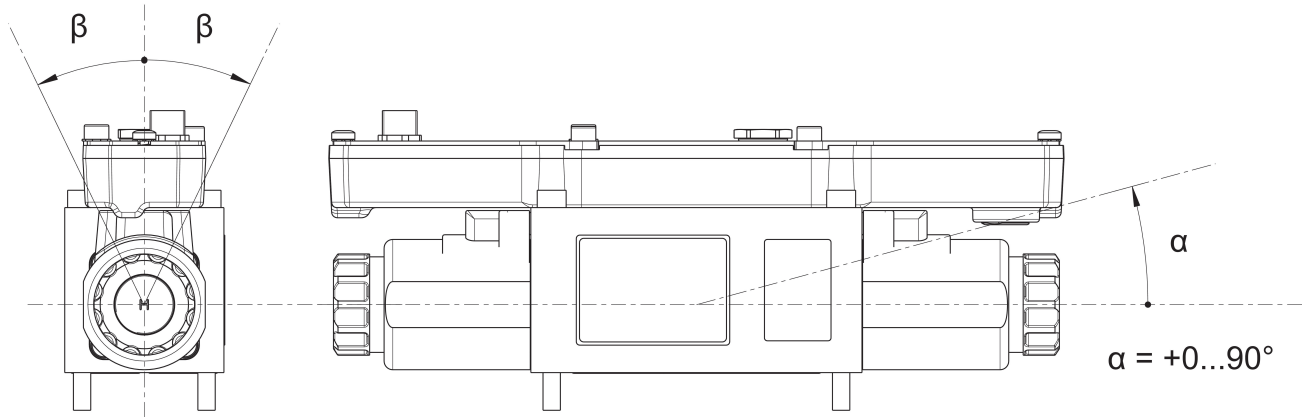
Dimensions
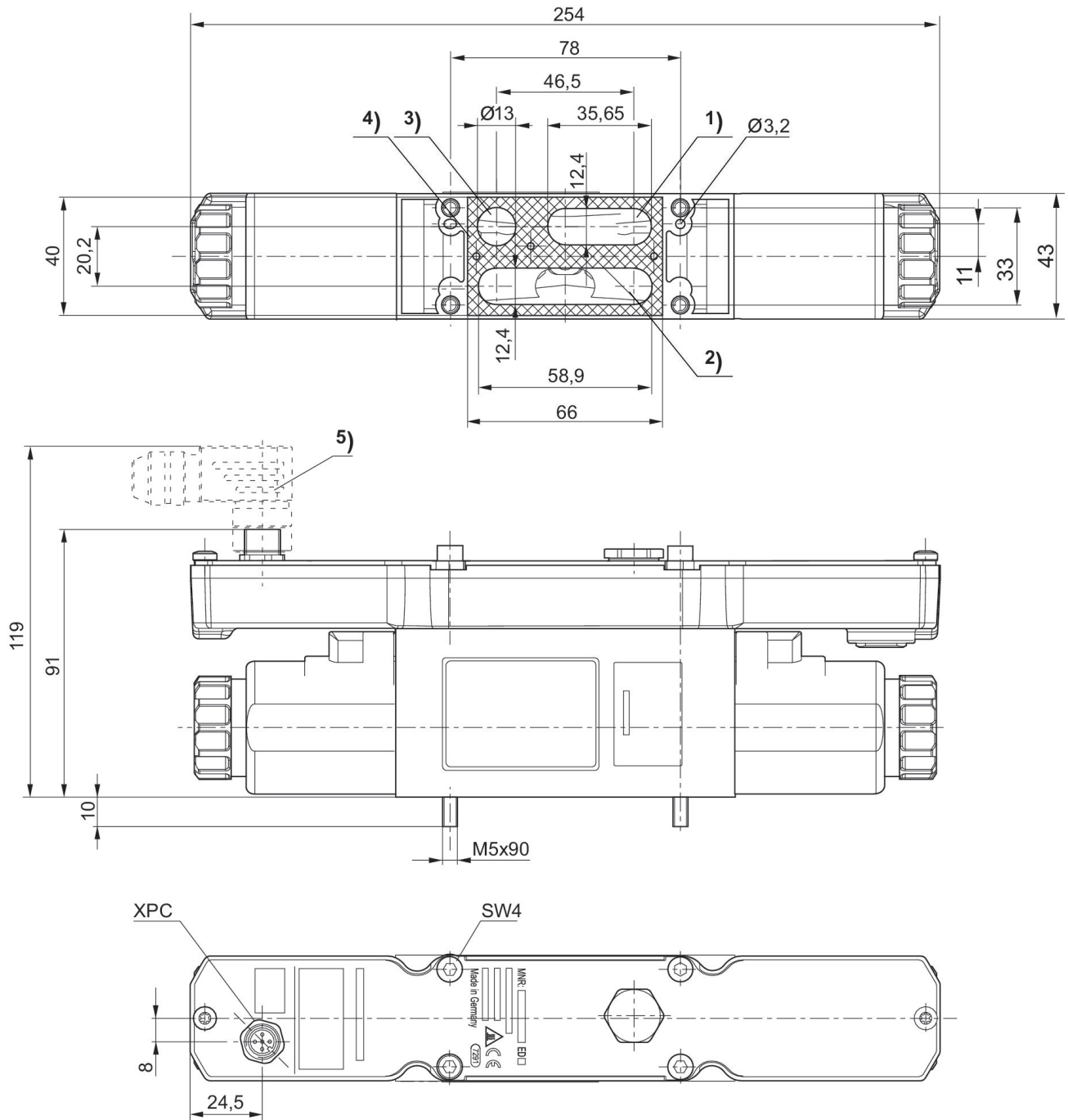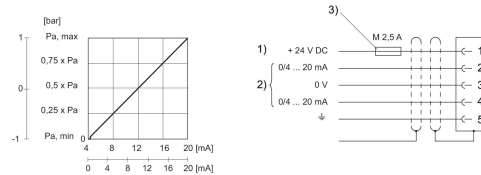

1) Operating pressure
2) Working pressure
3) Exhaust
4) Flat gasket
5) Accessories not supplied

Flow diagram

Pa = Working pressure

## Characteristic and pin assignment for current control with actual output value

1) Supply Voltage
2) Actual value (pin 4) and nominal value (pin 2) are related to 0 V (control voltage). Nominal input value current (ohmic load 100 Ω). Actual output value (max. total resistance of downstream devices < 300 Ω).
3) The operating voltage must be protected by an external M 2.5 A fuse. Connect the plug via a shielded cable to ensure EMC.

Characteristic and pin assignment for voltage control with actual output value
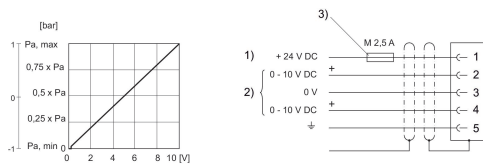

1) Supply Voltage
2) Actual value (pin 4) and target value (pin 2) are related to 0 V. If the supply voltage is switched off, the voltage input value is high-ohmic. Input resistance under supply voltage: 1 MΩ Voltage output (actual value): external working resistance 10 kΩ 3) The operating voltage must be protected by an external M 2.5 A fuse. Connect the plug via a shielded cable to ensure EMC.

Characteristic and pin assignment for potentiometer control without actual output value
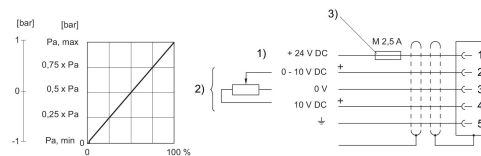
1) Supply Voltage
2) Actual value (pin 2) is related to 0 V. If the supply voltage is switched off, the voltage input value is high-ohmic. Input resistance under supply voltage: 1 MΩ 3) The operating voltage must be protected by an external M 2.5 A fuse. Connect the plug via a shielded cable to ensure EMC.

Functional diagram
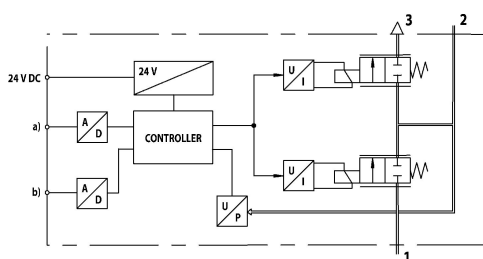
a) Nominal input value b) Actual output value The E/P pressure control valve modulates the pressure corresponding to an analog electrical nominal input value.
1) Operating pressure
2) Working pressure
3) Exhaust