R414008247

EV03 2024-11-05

Series

- · High flow rate with compact dimensions
- · Easy to assemble
- · Low weight
- Configuration available
- Different electrical connections available
- Analog or I/O-link control options
- Can be mounted on standard AV03 and AV05 valve manifolds (AVENTICS Series AV-EP)

#### AVENTICS EV03 Pilot-Operated Proportional Control Valve

The AVENTICS EV03 pilot-operated proportional control valve is ideal for applications requiring infrequent pressure adjustments. It works according to the indirect control principle with pilot valves. In the event of power loss and thus a failure of the electrical control, mechanical pressure control is maintained by the pressure in the pilot volumes, even if air escapes from the main valve. The EV03 is optimally suited for static conditions with only occasional set point changes. A key feature of the valve is its extremely low energy consumption. It can be mounted on AV03 or AV05 valve manifolds to minimize wiring, plumbing and space requirements.





# Technical data

Туре

Control Function Basic valve equipment Min. regulation range Max. regulation range Min. working pressure Max. working pressure Hysteresis Repetitive precision Medium Nominal flow Qn Min. ambient temperature Max. ambient temperature Min. medium temperature Max. medium temperature Operational voltage DC Max. current consumption Protection class

Archive product: Do not use in new constructions! Analog Pressure-holding Basic valve with base plate 0.5 bar 6 bar 0 bar 11 bar < 0.05 bar < 0,04 bar Compressed air 550 l/min -10 °C 60 °C -10 °C 60 °C 24 V 160 mA IP65



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Display	LCD display
Permissible ripple	5%
Max. particle size	40 µm
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	5 mg/m³
Туре	Poppet valve
Compressed air connection input	G 1/4
Compressed air connection output	G 1/4
Compressed air connection, exhaust	G 1/4
Electrical connection size	M12
Electrical connection number of poles	5-pin
Electrical connection coding	A-coded
Actual output value	0 10 V
Nominal input value	0 10 V
Pilot control exhaust	With collective pilot air exhaust
Industry	Industrial
Weight	0.27 kg

#### Material

Housing material Seal material Material base plate Part No. Polyamide Nitrile butadiene rubber Aluminum R414008247

### **Technical information**

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

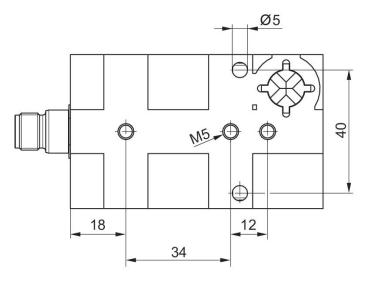
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

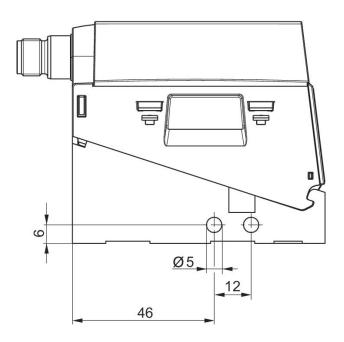
Series EV03

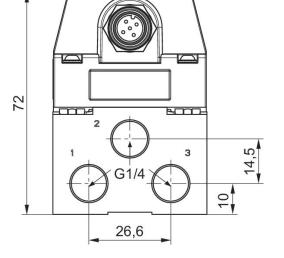
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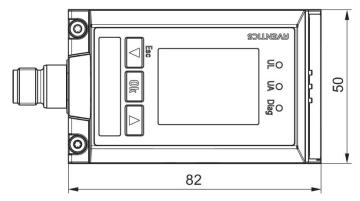
Series EV03 2024-11-05

### Dimensions









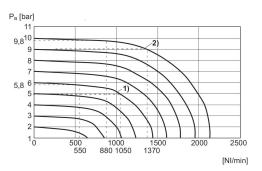
Port for plug M12x1



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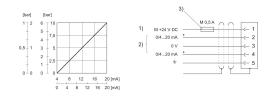
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#### Flow characteristic curve



1) Pv = [[7] bar] 2) Pv = [[11] bar] Pv = Supply pressure Pa = Working pressure Pv = Pa + 1

### Characteristic and pin assignment for current control with actual output value

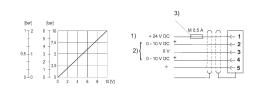


1) power supply

2) Actual value (pin 4) and nominal value (pin 2) are related to 0 V (pin 3). Nominal input value (ohmic load 100  $\Omega$ ), actual output value: external ohmic load < 300  $\Omega$ . If the power supply is switched off, the nominal input value is high-ohmic.

3) The power supply must be protected by an external M 0.5 A fuse. Connect the plug via a shielded cable to ensure EMC.

### Characteristic and pin assignment for voltage control with actual output value



1) power supply

2) Actual value (pin 4) and nominal value (pin 2) are related to 0 V (pin 3). Nominal input value (R = 1 MΩ), actual output value: min. load resistance > 10 KΩ. If the power supply is switched off, the nominal input value is high-ohmic.

3) The power supply must be protected by an external M 0.5 A fuse. Connect the plug via a shielded cable to ensure EMC.

