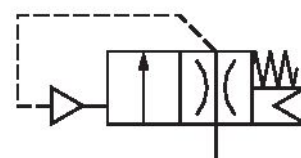


Filling valve, pneumatically operated, Series NL2-SSV

0821300925

General series information Series NL2

- The AVENTICS Series NL maintenance units are suitable for all areas: as individual components or as assembled maintenance units, for centralized or decentralized compressed air preparation, in compact or powerful versions, for use in high or low temperatures. This line offers a complete, customizable compressed air preparation technology. It includes an option to combine every component in the Series to achieve the desired function, making it possible to adjust the components precisely to the application requirements.



Technical data

Industry

Activation

Parts

Nominal flow Qn

Compressed air connection

Working pressure min.

Working pressure max.

Connection type

Sealing principle

Type

Can be assembled into blocks

Control pressure min.

Industrial

Pneumatically

3/2-directional valve

Filling valve

1000 l/min

G 1/4

0 bar

16 bar

Pipe connection

Soft Seal

Poppet valve

Can be assembled into blocks

3 bar

Control pressure max.	16 bar
Min. ambient temperature	-10 °C
Max. ambient temperature	60 °C
Medium	Compressed air Neutral gases
Max. particle size	5 µm
Weight	0.31 kg

Material

Housing material	Die cast zinc
Seal material	Acrylonitrile butadiene rubber
Material, front cover	Acrylonitrile butadiene styrene
Material threaded bushing	Die cast zinc
Part No.	0821300925

Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

Nominal flow Q_n with secondary pressure $p_2 = 6$ bar at $\Delta p = 0,1$ bar

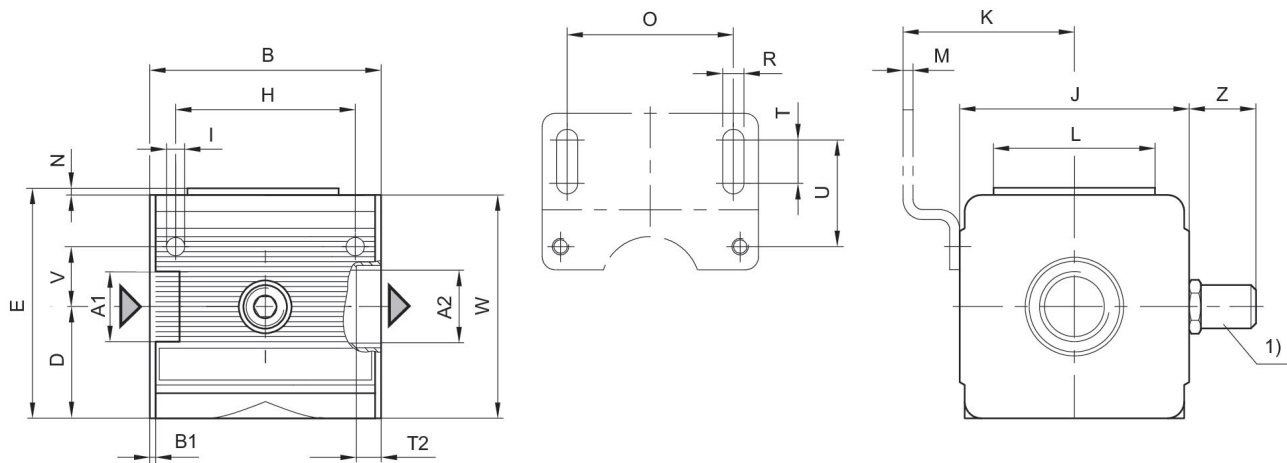
A change in the flow direction (from air supply on the left to air supply on the right) occurs by rotating installation by 180° about the vertical axis. Please see the operating instructions for further details.

Do not position filling valves or filling units upstream of open consumers, such as nozzles, air barriers, air curtains, since these may prevent through connection of components.

The filling valve builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a recommissioning after a mains pressure failure or avoids emergency OFF switching. This allows dangerous abrupt cylinder motions to be avoided.

Filling with fixed diaphragm

Dimensions



A1 = input A2 = output
 1) Adjustment screw for filling time

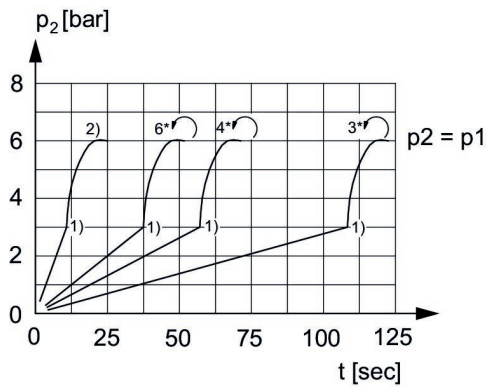
Dimensions in mm

Part No.	A1	A2	B	B1	D	E	H	I	J
0821300925	G 1/4	G 1/4	48	1.5	28	56	36	4.4	47
0821300926	G 1/4	G 1/4	48	1.5	28	56	36	4.4	47

Part No.	K	L	M	N	O	R	T	T1	T2
0821300925	43.5	33.5	3	2	38	5.4	8	1.5	9.5
0821300926	43.5	33.5	3	2	38	5.4	8	1.5	9.5

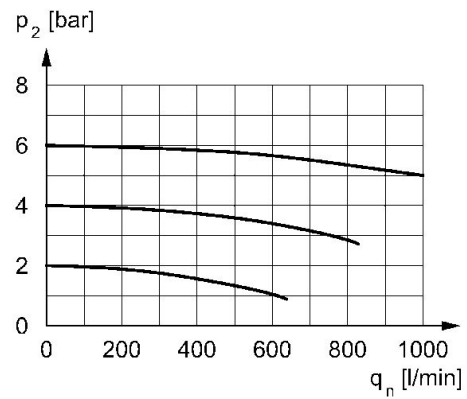
Part No.	U	V	W	Z
0821300925	27.5	12.3	52	-
0821300926	27.5	12.3	52	20

Secondary pressure while filling



- p1 = Working pressure
p2 = Secondary pressure
t = filling time, adjustable via adjustment screw (throttle)
1) Switching point: adjustable filling time, fixed change-over pressure $\approx 0.5 \times p1$ (50%)
2) Throttle fully opened
* Adjustment screw rotations

Flow rate characteristic, p2 = 0,05 - 7 bar



p2 = secondary pressure qn = nominal flow