# Diaphragm-type dryer, Series NL4-ADD

R412007606

General series information AVENTICS Series NL4 Air Preparation Units

■ The AVENTICS Series NL maintenance units are suitable for all areas: as individual components or as assembled maintenance units, for centralized or decentralized compressed air preparation, in compact or powerful versions, for use in high or low temperatures. This line offers a complete, customizable compressed air preparation technology. It includes an option to combine every component in the Series to achieve the desired function, making it possible to adjust the components precisely to the application requirements.



#### Technical data

Industry

**Parts** 

Type

Mounting orientation

Port

Nominal flow Qn

Recommended pre-filtering µm

Filter element

Working pressure min.
Working pressure max
Min. ambient temperature
Max. ambient temperature

Medium

Industrial

Diaphragm-type dryer

Diaphragm-type dryer

vertical

G 1/2

500 l/min

5 µm

0.01 µm

not exchangeable

4 bar

12.5 bar

2°C

60 °C

Compressed air



Neutral gases

Weight 4.43 kg

#### Materials:

Housing Die cast zinc

Front plate Acrylonitrile butadiene styrene
Seal Acrylonitrile butadiene rubber

Reservoir Aluminum
Part No. R412007606

#### **Technical information**

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

Notice: air may not contain condensate

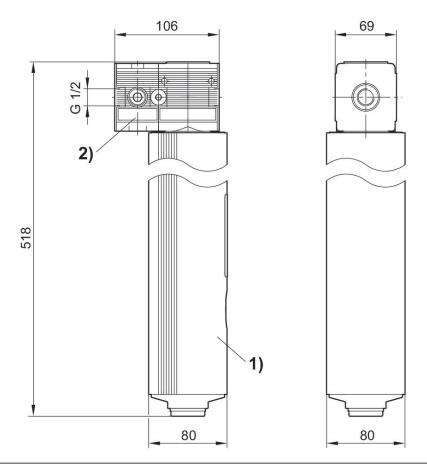
Purge air approx. 12 % of nominal flow Qn at 7 bar

A change in the flow direction (from air supply on the left to air supply on the right) occurs by rotating installation by 180° about the vertical axis. Please see the operating instructions for further details.

Pressure dew point reduction: see diagram



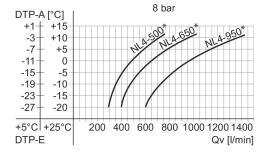
#### Dimensions in mm



<sup>1)</sup> Diaphragm-type dryer

#### 2) Incl. second distributor

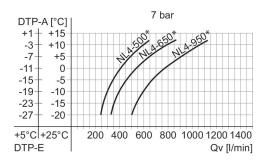
#### Performance charts



DTP-E: pressure dew point input, DTP-A: pressure dew point output, Qv: input flow rate (output flow rate + purge air).

\* Nominal flow Qn

### Performance charts

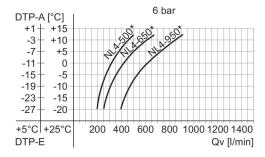


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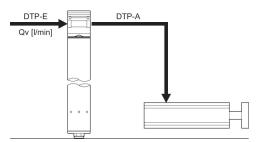


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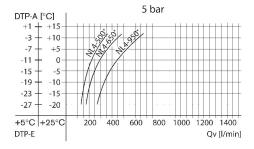


DTP-E: pressure dew point input, DTP-A: pressure dew point output, Qv: input flow rate (output flow rate + purge air).

# Example Wanted: Suitable membrane dryer



#### Performance charts

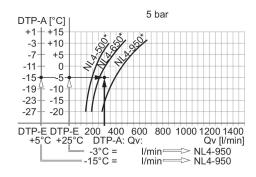


DTP-E: pressure dew point input, DTP-A: pressure dew point output, Qv: input flow rate (output flow rate + purge air).

## Example

Give values:

Qv = 350 l/min, DTP-E = +5 (+25)  $^{\circ}$ C, searched values: DTP-A = -15 (-3)  $^{\circ}$ C a suitable membrane dryer



Result: membrane dryer series NL4-950 (with a Qn of 950 l/min), part no. R412007608



<sup>\*</sup> Nominal flow Qn

Nominal flow On

<sup>\*</sup> Nominal flow Qn