

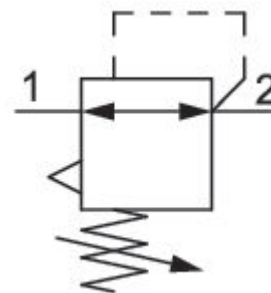
# Precision pressure regulator, Series PR1-RGP

0821302173

## General series information

AVENTICS Series PR1 Precision pressure regulators

- The AVENTICS Series PR1/PR2 is designed for applications that demand fast responses to the slightest fluctuation in compressed air. They can be adjusted precisely and are an alternative to electronic pressure regulators. Precision pressure regulators are used to achieve extremely accurate pressure control independent from the pilot pressure and the flow rate. They offer high performance and flexibility, combined with increased reliability.



## Technical data

Industry

Industrial

Function

Precision pressure regulator

Parts

Precision pressure regulator

Mounting orientation

Any

Regulator type

Diaphragm-type pressure regulator

Port

G 1/2

Nominal flow Qn

6500 l/min

Regulation range min.

0.05 bar

Regulation range max.

7 bar

Working pressure min.

0.5 bar

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Working pressure max	16 bar
Min. ambient temperature	-35 °C
Max. ambient temperature	60 °C
Activation	Mechanical
Regulator function	with relieving air exhaust
Certificates	Suitable for ATEX
Pressure supply	single
Internal air consumption $q_v$ max.	6 l/min
Medium	Compressed air Neutral gases
Recommended pre-filtering	5 $\mu$ m
Weight	1.5 kg

## Material

Housing material	Die cast zinc
Seal material	Chloroprene rubber
Part No.	0821302173

## Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

Relieving exhaust ( $\leq$  10 mbar over set pressure)

Mounting: mounting bracket R412004872 or installation in piping

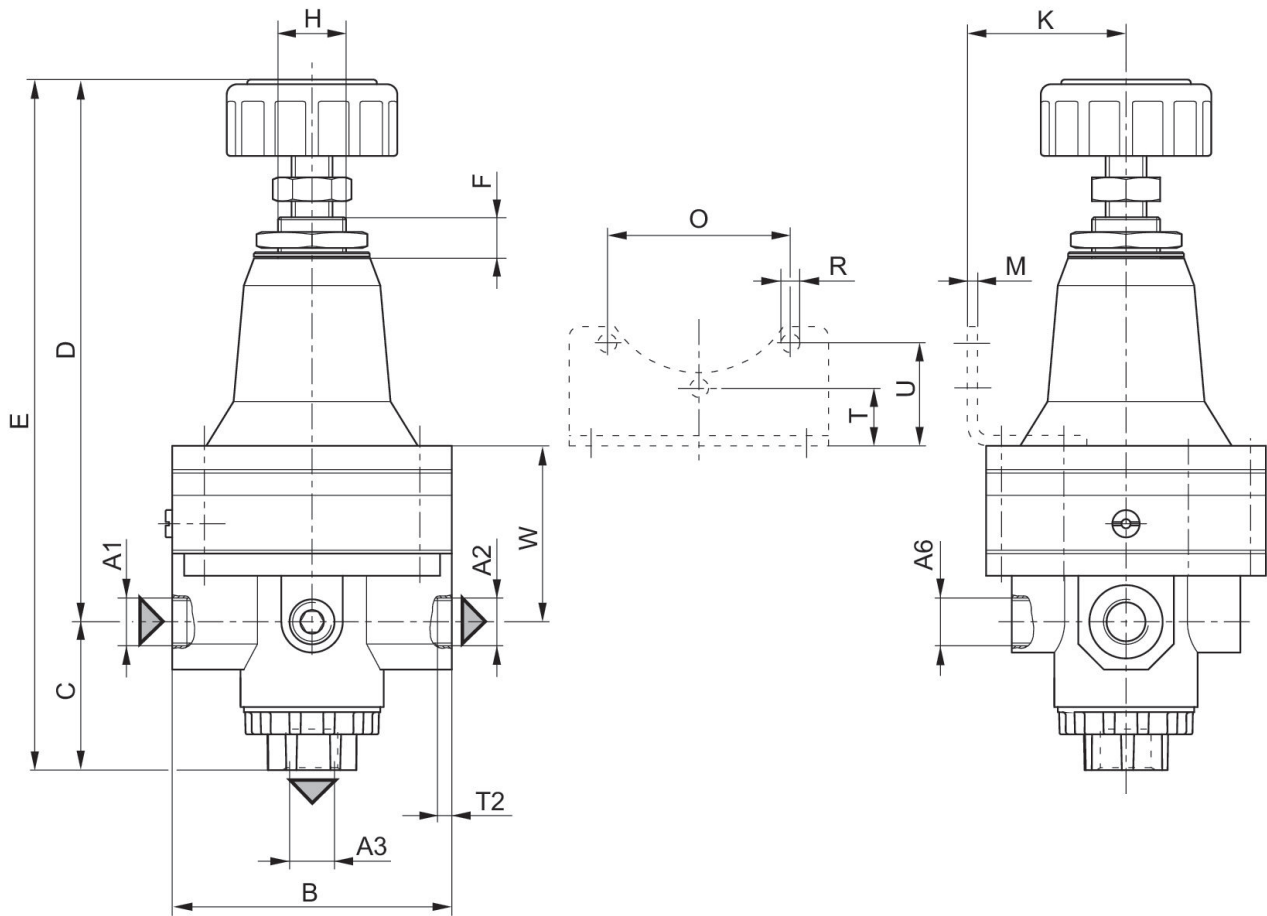
Notice: This product may only be operated with oil-free, dry compressed air.

Internal air consumption depending on adjustment range

Suitable for use in Ex zones 1, 2, 21, 22.

Nominal flow  $Q_n$  with secondary pressure  $p_2 = 6$  bar at  $\Delta p = 1$  bar

## Dimensions



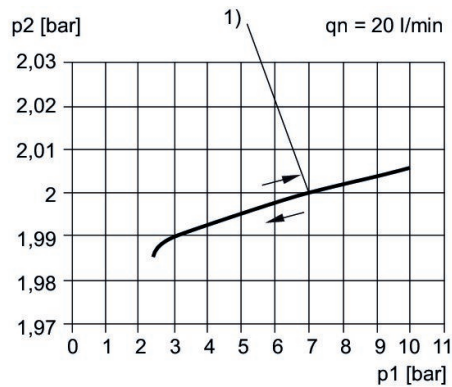
A1 = input  
A2 = output  
A3 = output  
A6 = output

## Dimensions in mm

Part No.	A1	A2	A3	A6	B	C	D	E	F
0821302173	G 1/2	G 1/2	G 3/8	G 1/4	82	43.5	159	202.5	10

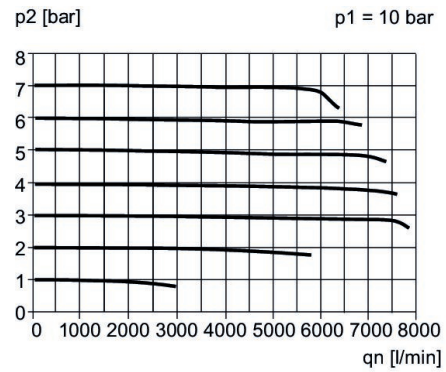
Part No.	H	K	M	O	R	T	T2	U	W
0821302173	M20x1,5	47	3	54	4	17	16	30	51.6

### Hysteresis



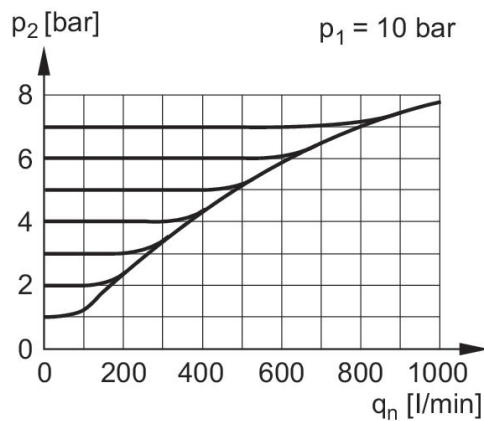
$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q$  = flow rate  
1) \* starting point

### Flow rate characteristic



$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow

### exhaust characteristics (contact limit < 10 mbar)



$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow