

AVENTICS Series PRA Profile cylinders (ISO 15552)

The AVENTICS Series PRA (ISO 15552) cylinders have a compact design profile with integrated sensor slots. The Series PRA (ISO 15552) cylinders can be used for all industries. This includes general automation technology, machine and systems construction, as well as specific industry applications.



Technical data

Industry	Industrial
Standards	ISO 15552
Piston Ø	63 mm
Stroke	80 mm
Ports	G 3/8
Functional principle	Double-acting
Cushioning	Pneumatic adjustable cushioning
Magnetic piston	Piston with magnet
Environmental requirements	Industry standard cold-resistant
Piston rod thread - type	External thread
Piston rod thread	M16x1,5
Piston rod	single
Scraper	Cold-Resistant Scraper
Pressure for determining piston forces	6,3 bar
Retracting piston force	1765 N
Extracting piston force	1960 N
Min. ambient temperature	-40 °C
Max. ambient temperature	70 °C
Min. working pressure	1.5 bar

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series PRA

R480691856

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Max. working pressure	10 bar
Cushioning length	16.5 mm
Cushioning energy	27 J
Weight 0 mm stroke	1.42 kg
Weight +10 mm stroke	0.054 kg
Stroke max.	2500 mm
Medium	Compressed air
Min. medium temperature	-40 °C
Max. medium temperature	70 °C
Max. particle size	50 µm
Min. oil content of compressed air	0 mg/m ³
Max. oil content of compressed air	5 mg/m ³

Material

Piston rod	Stainless Steel
Scraper material	Brass
Seal material	Polyurethane
Material, front cover	Die-cast aluminum
Cylinder tube	Aluminum
End cover	Die-cast aluminum
Nut for piston rod	Steel, chrome-plated
Part No.	R480691856

Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the “Technical information” document (available in <https://www.emerson.com/en-us/support>).

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Dimensions



S = stroke

*) For cylinders with optional piston rod with internal thread

Piston \varnothing	A -2	AF+1	$\varnothing\text{B d11}$	$\varnothing\text{BA d11}$	BG min.	E	EE	G	H
32	22	12	30	30	16	46.5	G 1/8	27.75	47.5
40	24	13.5	35	35	16	53	G 1/4	33.25	53
50	32	17	40	40	16	65	G 1/4	31	65
63	32	17	45	45	16	75	G 3/8	38.25	75
80	40	21	45	45	17	95	G 3/8	38.25	95
100	40	21	55	55	17	115	G 1/2	42.25	115
125	54	28	60	60	20	140	G 1/2	53.85	140

Piston \varnothing	KF	KK	KV	KW	$\varnothing\text{MM f8}$	PL	L2	L3 $\pm 0,5$	L8
32	M6	M10x1,25	16	5	12	16	16.25	4.5	94 $\pm 0,4$
40	M8	M12x1,25	18	6	16	20	18.25	4.5	105 $\pm 0,7$
50	M10	M16x1,5	24	8	20	19	25	4.5	106 $\pm 0,7$
63	M10	M16x1,5	24	8	20	24	25	4.5	121 $\pm 0,8$
80	M12	M20x1,5	30	10	25	23.5	33	0	128 $\pm 0,8$
100	M12	M20x1,5	30	10	25	25	36	0	138 ± 1
125	M16	M27x2	41	13.5	32	33	45	0	160 ± 1

Piston \varnothing	RT	SW	TG	VA -1	VD	WH
32	M6	10	32,5 $\pm 0,5$	4	5	26 $\pm 1,4$

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Piston Ø	RT	SW	TG	VA -1	VD	WH
40	M6	13	38±0,5	4	5	30±1,4
50	M8	17	46,5±0,6	4	5	37±1,4
63	M8	17	56,5±0,7	4	5	37±1,8
80	M10	22	72±0,7	4	5	46±1,8
100	M10	22	89±0,7	4	5	51±1,8
125	M12	27	110±1,1	6	7	65±2,2

Cushioning diagram



v_i = Piston velocity [m/s] m = Cushionable mass [kg]

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