# Bellow actuator with cover, series BCP, single, 4 mounting holes, Heat resistant

BCE 2024-09-13

R412010212

#### **Series BCE**

Heat-resistant version





### Technical data

Industry Industrial Bellows single

Type Bellow actuator with cover

Functional principle Single-acting, retracted without pressure

Compressed air connection G 3/4 Cover diameter 287 mm 20° Max. permissible angle of tilt Max. effective stroke 104 mm Min. radial installation space 400 mm Min. installation height 54 mm Max. installation height 155 mm Min. force 26100 N Max. force 50000 N Min. working pressure 0 bar Max. working pressure 8 bar Min. ambient temperature -20 °C 130 °C Max. ambient temperature

Medium Compressed air

Reduced service life at a temperature greater 115 °C

than

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Pressure for determining forces	6 bar
Weight	5.9 kg

### Material

Material bellow Epichlorohydrin rubber Material front cover Steel, chrome-plated

Surface cover galvanized
Part No. R412010212

### Technical information

Compliance with the minimum height H min. as well as the maximum height H max. must be ensured with end stops.

Use at operating height ≥ Hmax: only permitted upon approval by AVENTICS

Further information on vibration isolation can be found in the "Technical information" document (available in the MediaCentre).

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

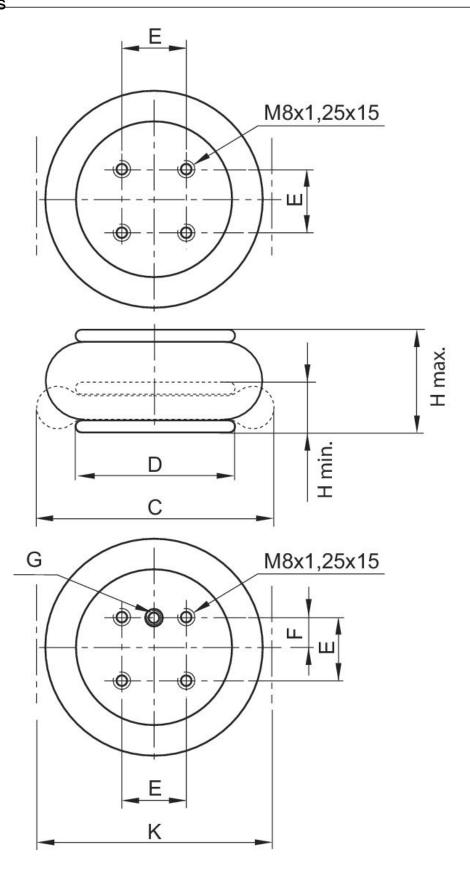
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

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R412010212 Dimensions



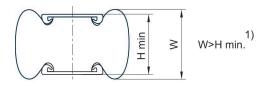
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Part No.	Compressed air con- nection G	H min. mm	H max. mm	C mm	D mm	E ±0,5 [mm]	F ±0,5 [mm]	K mm	Min. return force N
R412010212	G 3/4	54	155	385	287	158.8	79.4	400	300

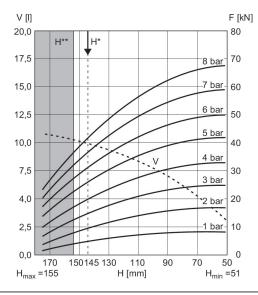
### Comment



1) Once the minimum height H min. is reached, the bead height W can fall below the lower limit. If, for these products, level mounting surfaces greater than the cover diameter are selected, the return force and force output at the start of stroke increase. In the process, the rubber bellow is also compressed by the mounting surfaces. These products require more space upward, which can, in rare cases, present a hindrance. In any case, the specifications of the data sheets apply when using mounting surfaces in the size of the bellows actuator cover.

1 kN = 1000 N

### Force-displacement diagram R412010212



V = volume H = height H\* = recommended operating height for vibration isolation H\*\* = use permitted only upon approval by AVENTICS 1 kN = 1000 N