# **AVENTICS Safety valves**





# Technical data

Industry Industrial
Type Poppet valve
Mounting thread-in
Compressed air connection 1 G 3/8

Compressed air connection type 1 External thread

Compressed air connection 2 G 1/2
Opening pressure of valve 5 bar
Nominal flow Qn 1 to 2 2216 I/min
Min. working pressure 0 bar
Max. working pressure 20 bar
Min. ambient temperature -20 °C
Max. ambient temperature 100 °C

Medium Compressed air

Certificates CE declaration of conformity

### Material

Housing material Brass

Seal material Fluorocaoutchouc Part No. R412007722

## Technical information

The specified performance values are achieved at a 10% (PE <[[1] bar], [[0,1] bar]) pressure increase, measured with compressed air at [[20]°C].

Opening pressure of valve < [[1] bar]

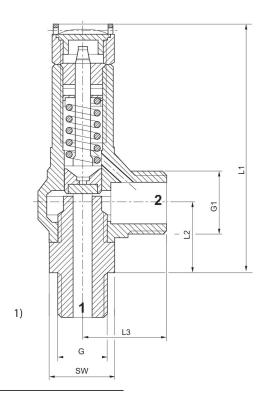
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

#### Dimensions



Part No.	Port G	G1	L1	L2	L3	SW	T [Nm]	NW
R412007567	G 3/8	G 1/2	85	23.5	29	22	40	7
R412007722	G 3/8	G 1/2	85	23.5	29	22	40	7
R412007704	G 3/8	G 1/2	85	23.5	29	22	40	7
R412007558	G 1/2	G 3/4	105	30	32	25	65	10
R412007561	G 1/2	G 3/4	105	30	32	25	65	10
R412007563	G 3/4	G 1	136	37	45	35	160	14

T = recommended torque

NW = nominal width



<sup>1)</sup> Flow direction: 1 to 2