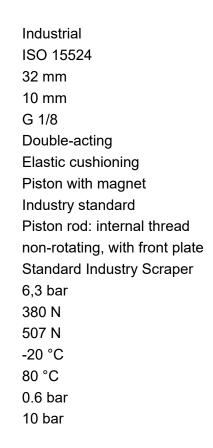
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## Short-stroke cylinder, Series SSI, Double-acting, with magnetic piston, non-rotating R480637957

- · Ideal for simple assembly and clamping movements, tight installation space, and short strokes
- Mount on moving machine parts possible thanks to their low weight
- Intelligent connection concept
- · Available in piston diameters from 12 mm to 100 mm
- · Available as piston rod, single or doubleacting cylinders, with a hollow piston rod, as a non-rotating version with a front plate, or an especially short version without a magnet

### **AVENTICS Series SSI Short-stroke** cylinders (ISO 15524)

The AVENTICS Series SSI are short stroke cylinders in accordance with the latest ISO standard 15524. The cylinders are compact and up to 30% lighter than comparable cylinders thanks to weight optimized profiles. In addition, they provide a high degree of flexibility in sensor assembly and extremely effective elastic cushioning.



Visit our website at Emerson.com/AVENTICS





Series SSI

2024-08-09

### Technical data

Industry Standards Piston Ø Stroke Ports Functional principle Cushioning Magnetic piston **Environmental requirements** Piston rod thread - type Piston rod Scraper Pressure for determining piston forces Retracting piston force Extracting piston force Min. ambient temperature Max. ambient temperature Min. working pressure

Max. working pressure



# Short-stroke cylinder, Series SSI, Double-acting, with magnetic piston, non-rotating

Series SSI 2024-08-09

R480637957 Impact energy	0.16 J
Weight 0 mm stroke	0.216 kg
Weight +10 mm stroke	0.039 kg
Stroke max.	150 mm
Medium	Compressed air
Min. medium temperature	-20 °C
Max. medium temperature	80 °C
Max. particle size	50 µm
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	5 mg/m³

### Material

Stainless Steel
Polyurethane
Polyurethane
Aluminum
Aluminum
Aluminum
Aluminum
Stainless Steel
R480637957

### **Technical information**

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

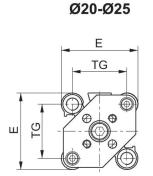
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

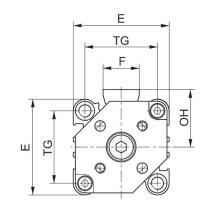


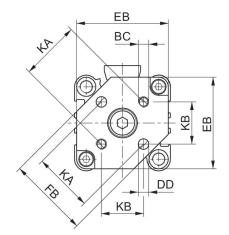
# Short-stroke cylinder, Series SSI, Double-acting, with magnetic piston, non-rotating

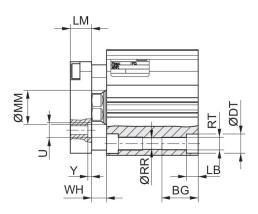
R480637957 Dimensions

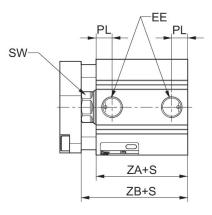
Ø32-Ø63

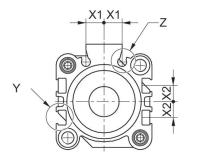


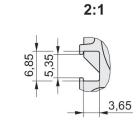




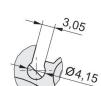








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2:1

S = stroke

Piston Ø	BC	BG	ØDD H13	ØDT		EB	EE		FB
20	M4	16	4	9	36	34	M5	-	26
25	M5	16	5	9	40	38	M5	-	30
32	M5	16	5	9	45	43	G 1/8	17	38
40	M5	16	5	9	52	50	G 1/8	17	46
50	M6	20	6	11	64	62	G 1/4	21	58
63	M6	25	6	14	77	74	G 1/4	21	69



## Short-stroke cylinder, Series SSI, Double-acting, with magnetic piston, non-rotating

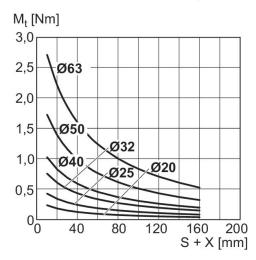
Series SSI 2024-08-09

R480637957

Piston Ø	KA	KB	LB max.	LM	ØMM f8	ОН	PL	ØRR	RT
20	17 ±0,1	12 ±0,1	5,5	8	10	-	5,5	5,55	M6
25	22 ±0,1	15,6 ±0,1	5,5	8	12	-	5,5	5,55	M6
32	28 ±0,2	19,8 ±0,2	5,5	10	16	27	7,5	5,55	M6
40	33 ±0,2	23,3 ±0,2	5,5	10	16	31	7,5	5,55	M6
50	42 ±0,2	29,7 ±0,2	8	12	20	39	10,5	7,4	M8
63	50 ±0,2	35,4 ±0,2	10,5	12	20	45,5	10,5	9,3	M10
	1			1	1		ļ		

Piston Ø	SW	TG	WH	X1	X2	ZA±0,2	ZB±2
20	8	25,5 ±0,3	4,5 ±1,5	5,7	4,3	29,5	34
25	10	28 ±0,3	5 ±1,5	6	5	32,5	37,5
32	13	34 ±0,3	7 ±2	8,5	7,5	33	40
40	13	40 ±0,3	7 ±2	10,8	11	39,5	46,5
50	17	50 ±0,5	8 ±2	14	13	40,5	48,5
63	17	60 ±0,5	8 ±2	17	17	46	54

## Max. permissible torque, Dynamic

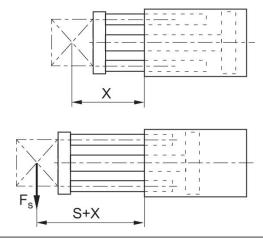


X = distance between force application point and cylinder cover

M = max. permissible torque

S = stroke

## Maximum admissible lateral force dynamic



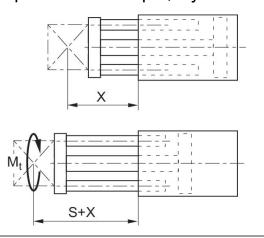
X = distance between force application point and cylinder cover FS = lateral force S = stroke



# Short-stroke cylinder, Series SSI, Double-acting, Se with magnetic piston, non-rotating 20

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Max. permissible torque, Dynamic



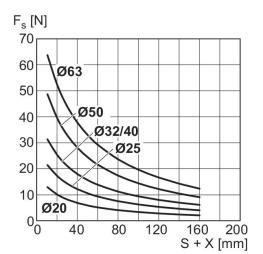
X = distance between force application point and cylinder cover

M = max. permissible torque

S = stroke

Maximum admissible lateral force

#### dynamic



 ${\sf X}$  = distance between force application point and cylinder cover  ${\sf FS}$  = lateral force

S = stroke

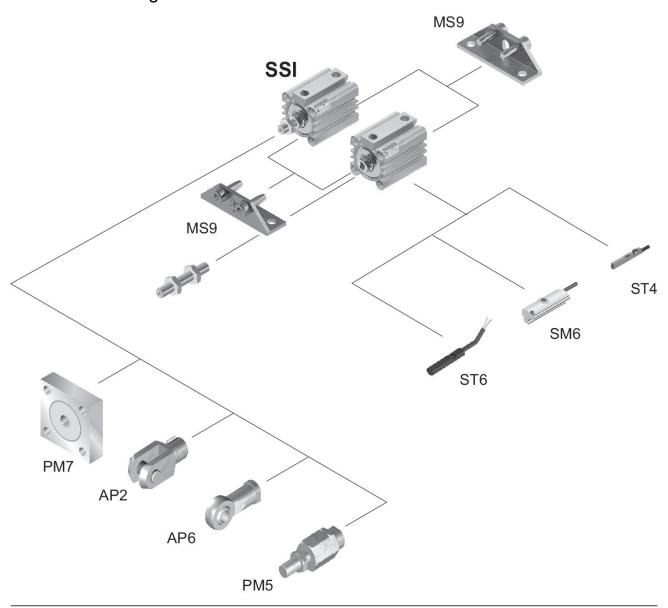
Series SSI 2024-08-09



# Short-stroke cylinder, Series SSI, Double-acting, with magnetic piston, non-rotating

Series SSI 2024-08-09

## R480637957 Overview drawing



Use our Internet configurator to order variants with an external thread.

NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.

