

# Short-stroke cylinder, Series SSI, Double-acting, with magnetic piston, non-rotating

Series SSI

2024-08-09

R480637984

- Ideal for simple assembly and clamping movements, tight installation space, and short strokes
- Mount on moving machine parts possible thanks to their low weight
- Intelligent connection concept
- Available in piston diameters from 12 mm to 100 mm
- Available as piston rod, single or double-acting cylinders, with a hollow piston rod, as a non-rotating version with a front plate, or an especially short version without a magnet

## AVENTICS Series SSI Short-stroke cylinders (ISO 15524)

The AVENTICS Series SSI are short stroke cylinders in accordance with the latest ISO standard 15524. The cylinders are compact and up to 30% lighter than comparable cylinders thanks to weight optimized profiles. In addition, they provide a high degree of flexibility in sensor assembly and extremely effective elastic cushioning.



## Technical data

Industry	Industrial
Standards	ISO 15524
Piston Ø	63 mm
Stroke	15 mm
Ports	G 1/4
Functional principle	Double-acting
Cushioning	Elastic cushioning
Magnetic piston	Piston with magnet
Environmental requirements	Industry standard
Piston rod thread - type	Piston rod: internal thread
Piston rod	non-rotating, with front plate
Scraper	Standard Industry Scraper
Pressure for determining piston forces	6,3 bar
Retracting piston force	1766 N
Extracting piston force	1964 N
Min. ambient temperature	-20 °C
Max. ambient temperature	80 °C
Min. working pressure	0.6 bar
Max. working pressure	10 bar

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Impact energy 0.38 J

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Weight 0 mm stroke 0.842 kg

Weight +10 mm stroke 0.083 kg

Stroke max. 150 mm

Medium Compressed air

Min. medium temperature -20 °C

Max. medium temperature 80 °C

Max. particle size 50 µm

Min. oil content of compressed air 0 mg/m<sup>3</sup>

Max. oil content of compressed air 5 mg/m<sup>3</sup>

## Material

Piston rod Stainless Steel

Scraper material Polyurethane

Seal material Polyurethane

Material, front cover Aluminum

Cylinder tube Aluminum

End cover Aluminum

Front plate Aluminum

Guide rod Stainless Steel

Part No. R480637984

## Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in <https://www.emerson.com/en-us/support>).

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Dimensions



S = stroke

Piston Ø	BC	BG	ØDD H13	ØDT	E	EB	EE	F	FB
20	M4	16	4	9	36	34	M5	-	26
25	M5	16	5	9	40	38	M5	-	30
32	M5	16	5	9	45	43	G 1/8	17	38
40	M5	16	5	9	52	50	G 1/8	17	46
50	M6	20	6	11	64	62	G 1/4	21	58
63	M6	25	6	14	77	74	G 1/4	21	69

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Piston Ø	KA	KB	LB max.	LM	ØMM f8	OH	PL	ØRR	RT
20	17 ±0,1	12 ±0,1	5,5	8	10	-	5,5	5,55	M6
25	22 ±0,1	15,6 ±0,1	5,5	8	12	-	5,5	5,55	M6
32	28 ±0,2	19,8 ±0,2	5,5	10	16	27	7,5	5,55	M6
40	33 ±0,2	23,3 ±0,2	5,5	10	16	31	7,5	5,55	M6
50	42 ±0,2	29,7 ±0,2	8	12	20	39	10,5	7,4	M8
63	50 ±0,2	35,4 ±0,2	10,5	12	20	45,5	10,5	9,3	M10

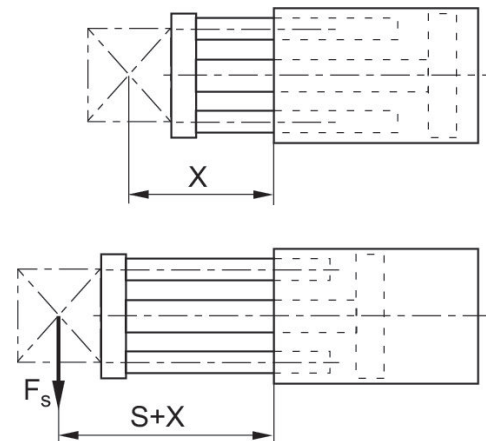
Piston Ø	SW	TG	WH	X1	X2	ZA±0,2	ZB±2
20	8	25,5 ±0,3	4,5 ±1,5	5,7	4,3	29,5	34
25	10	28 ±0,3	5 ±1,5	6	5	32,5	37,5
32	13	34 ±0,3	7 ±2	8,5	7,5	33	40
40	13	40 ±0,3	7 ±2	10,8	11	39,5	46,5
50	17	50 ±0,5	8 ±2	14	13	40,5	48,5
63	17	60 ±0,5	8 ±2	17	17	46	54

## Max. permissible torque, Dynamic



X = distance between force application point and cylinder cover  
M = max. permissible torque  
S = stroke

## Maximum admissible lateral force dynamic



X = distance between force application point and cylinder cover  
 $F_s$  = lateral force  
S = stroke

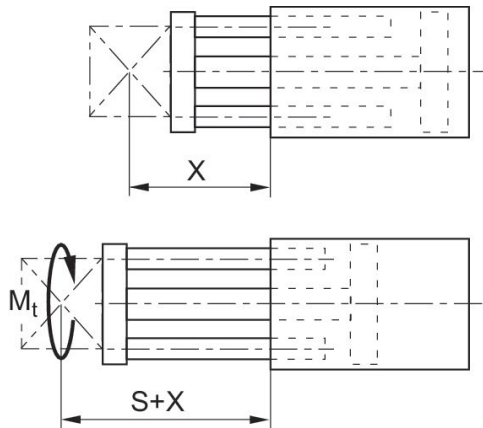
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Max. permissible torque, Dynamic



$X$  = distance between force application point and cylinder cover  
 $M$  = max. permissible torque  
 $S$  = stroke

Maximum admissible lateral force dynamic



$X$  = distance between force application point and cylinder cover  
 $F_s$  = lateral force  
 $S$  = stroke

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Overview drawing



Use our Internet configurator to order variants with an external thread.

NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.