Series TC08

2024-10-17

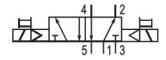
0820060321

- Excellent ratio of installation space and flow rate
- · Large selection of electrical connections
- · Electrical or pneumatic operated
- · Long service life
- · Adjustable coil with four 90° positions

AVENTICS Series TC08 Directional valves

The AVENTICS Series TC08/TC15 includes a wide range of spool valves with housings made of high-performance polymers with robust and flexible metal inserts. It is designed for flow rate performances from 800 to 1500 l/min. These directional valves are easy to assemble, making them ideal for applications requiring the highest efficiency in limited spaces.





Technical data

Industry Industrial Activation Electrically

Valve type Spool valve, positive overlapping

Switching principle 5/2, double solenoid Actuating control Double Solenoid

Sealing principle Soft seal

Connection type Pipe connection
Manual override without detent

Compressed air connection input G 1/8
Compressed air connection output G 1/8
Compressed air connection, exhaust G 1/8

Nominal flow Qn 800 I/min Flow conductance b 0.36

Flow conductance C 3.5 l/(s*bar)

Min. working pressure 2 bar Max. working pressure 10 bar

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Min. control pressure	2 har
Max. control pressure	10 bar

Electrical connection type	Plug
Electrical connection size	M8
Electrical connection number of poles	4-pin

Connector standard DIN EN 60947-5-2

Protection class acc. to DIN EN 61140 Class III
Protection class with connection IP65
Operational voltage 24 V DC
Operational voltage DC 24 V

Voltage tolerance DC -10 % / +10 %

Pilot	Internal
Coil width	15.6 mm
Pilot valve width	15 mm
LED status display	Yellow
Power consumption DC	2.2 W
Nominal resistance	280 Ω

Duty cycle	100 %
Typ. switch-on time	10 ms
Typ. switch-off time	10 ms

Min. ambient temperature	-10 °C
Max. ambient temperature	50 °C
Min. medium temperature	-10 °C
Max. medium temperature	50 °C

Medium Compressed air

Min. oil content of compressed air 0 mg/m³ Max. oil content of compressed air 5 mg/m³ Max. particle size 5 μ m

Mounting on manifold strip P-strip

Mounting screw tightening torque 2 Nm

Weight 0.172 kg

Material

Housing material Polyamide fiber-glass reinforced

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Seal material Acrylonitrile butadiene rubber

Polyurethane

Material threaded bushing Brass

Die cast zinc

Material front plate Polyamide fiber-glass reinforced

Part No. 0820060321

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

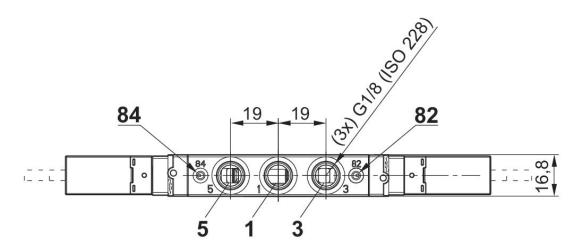
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

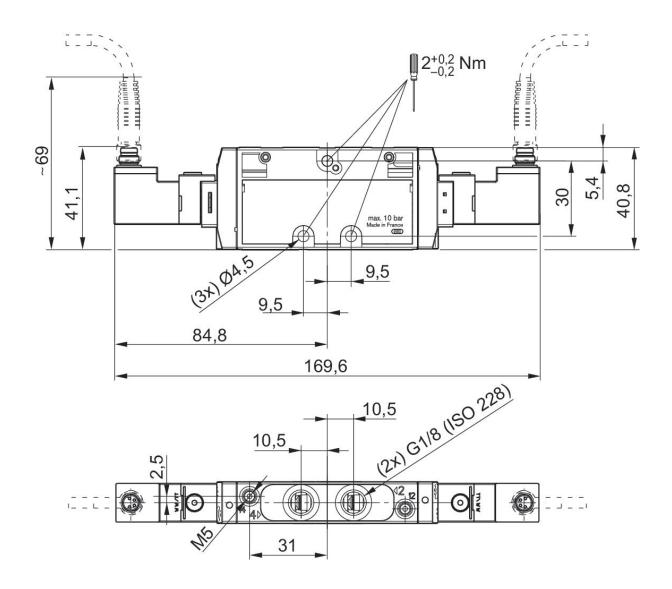
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0820060321 Dimensions

Double Solenoid



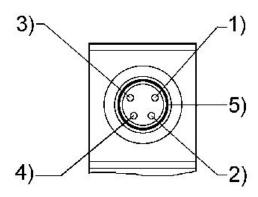


Series **TC08**

2024-10-17

0820060321 PIN assignment and cable colors for

valve plug connectors



PIN assignment: 1) PIN not assigned 2) PIN not assigned 3) 0 V 4) 24 V 5) LED Cable colors 1) Brown 2) White 3) Blue 4) Black