### 5/3-directional valve, Series TC08 - inch R422101169

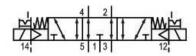
Series TC08 2024-07-30

- Excellent ratio of installation space and flow rate
- Large selection of electrical connections
- Electrical or pneumatic operated
- Long service life
- Adjustable coil with four 90° positions

# AVENTICS Series TC08 Directional valves

The AVENTICS Series TC08/TC15 includes a wide range of spool valves with housings made of high-performance polymers with robust and flexible metal inserts. It is designed for flow rate performances from 800 to 1500 l/min. These directional valves are easy to assemble, making them ideal for applications requiring the highest efficiency in limited spaces.





#### Technical data Industry Activation Valve type Switching principle Actuating control Sealing principle Connection type

Manual override

Standard compressed air connection Compressed air connection output

Nominal flow Qn Flow conductance b Flow conductance C

Min. working pressure Max. working pressure

Industrial Electrically Spool valve, positive overlapping 5/2, with air spring return Double Solenoid Soft seal Plate connection Pipe connection with detent

according to ANSI B1.20.3 1/8-27 NPTF

800 l/min 0.36 3.5 l/(s\*bar)

-0.9 bar 10 bar



# 5/3-directional valve, Series TC08 - inch

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		2024-07
Min. control pressure	3 bar	
Max. control pressure	10 bar	
Electrical connection type	Plug	
Electrical connection size	ISO 15217, form C	
Connector standard	ISO 15217	
Protection class with connection	IP65	
Operational voltage	24 V DC	
Operational voltage DC	24 V	
Voltage tolerance DC	-10 % / +10 %	
Pilot	External	
Coil width	15.6 mm	
Pilot valve width	15 mm	
Power consumption DC	2 W	
Nominal resistance	185 Ω	
Duty cycle	100 %	
Typ. switch-on time	10 ms	
Typ. switch-off time	11 ms	
Generic emission standard in accordance with	EN 50081:1992	
Blocking principle	Plate principle	
Can be assembled into blocks	Can be assembled into blocks	
Min. ambient temperature	-10 °C	
Max. ambient temperature	50 °C	
Min. medium temperature	-10 °C	
Max. medium temperature	50 °C	
Medium	Compressed air	
Min. oil content of compressed air	0 mg/m³	
Max. oil content of compressed air	1 mg/m³	
Max. particle size	5 µm	
	2.5 Nm	
Mounting screw tightening torque		

Material Housing material Seal material

Polyamide fiber-glass reinforced Acrylonitrile butadiene rubber



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Material	threaded	bushina
material	uncaaca	busining

Material front plate

Polyurethane Brass Die cast zinc Polyamide fiber-glass reinforced

Part No.

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#### Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

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#### Dimensions

