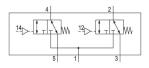
### R422102232

## **Series TC15**

Qn = [[1100] I/min] ... [[1500] I/min]





# Technical data

Industry
Activation
Pneumatically
Valve type
Spool valve
Valve function
NC/NC
Sealing principle
Soft seal

Connection type Plate connection Pipe connection

Compressed air connection output G 1/4
Compressed air connection pilot input M5

Nominal flow Qn 1100 l/min Flow conductance b 0.25

Flow conductance C 5.9 l/(s\*bar)

Min. working pressure -0.9 bar
Max. working pressure 10 bar
Min. control pressure 3 bar
Max. control pressure 10 bar

# 2x3/2-directional valve, Series TC15

2024-05-06

R422102232

Blocking principle Plate principle

Min. ambient temperature -10 °C

Max. ambient temperature 50 °C

Min. medium temperature -10 °C

Max. medium temperature 50 °C

Medium Compressed air

Min. oil content of compressed air  $0 \text{ mg/m}^3$  Max. oil content of compressed air  $5 \text{ mg/m}^3$  Max. particle size  $5 \mu m$  Mounting screw tightening torque 2.5 Nm Weight 0.18 kg

#### Material

Housing material Polyamide fiber-glass reinforced Seal material Acrylonitrile butadiene rubber Material, front cover Polyamide fiber-glass reinforced

Material threaded bushing Brass

Die cast zinc

Surface threaded bushing chrome-plated

nickel-plated

Part No. R422102232

## Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).