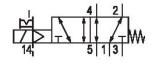
2024-07-30

- Qn = 1100 l/min ... 1500 l/min
- 2x3/2, 5/2, 5/3 Spool valves with polyamide housing
- Pneumatic connection G1/4, 1/4-18 NPTF
- Working pressure min./max. -0.9/10 bar
- Voltage 12 V DC, 24 V DC, 24 V AC, 110 V AC,230 V AC
- Electrical connection ISO form C, M8 3-pin; M8 4-pin

### **AVENTICS Series TC15 Valve systems**

The AVENTICS Series TC15 valve system is the perfect choice for applications calling for lightweight valves with high flow rate in a small space. With valves operated either pneumatically or electrically, the valve system can be modularly expanded to up to 12 valves. Valves can be exchanged without dismantling the valve block.





#### Technical data

Industry Industrial Activation Electrically

Valve type Spool valve, positive overlapping

Actuating control Double Solenoid

Sealing principle Soft seal

Connection type Plate connection

Pipe connection

Manual override with detent

Standard compressed air connection according to ANSI B1.20.3

Compressed air connection output 1/4 - 18 NPTF

Nominal flow Qn 1500 l/min

Flow conductance b 0.33

Flow conductance C 6.8 l/(s\*bar)

Min. working pressure -0.9 bar
Max. working pressure 10 bar
Min. control pressure 3 bar

## 5/2-directional valve, Series TC15 - inch

Series TC15

R422101181 2024-07-30

Max. control pressure 10 bar

Electrical connection type Plug

Electrical connection size ISO 15217, form C

Connector standard ISO 15217

Protection class with connection IP65
Operational voltage 24 V DC
Operational voltage DC 24 V

Voltage tolerance DC -10 % / +10 %

Pilot External Coil width 15.6 mm Pilot valve width 15 mm Power consumption DC 2 W Nominal resistance 185  $\Omega$ 

Duty cycle 100 %
Typ. switch-on time 12 ms
Typ. switch-off time 35 ms

Generic emission standard in accordance with EN 50081:1992

Blocking principle Plate principle

Can be assembled into blocks

Can be assembled into blocks

Min. ambient temperature -10 °C

Max. ambient temperature 50 °C

Min. medium temperature -10 °C

Max. medium temperature 50 °C

Medium Compressed air

Min. oil content of compressed air 0 mg/m³ Max. oil content of compressed air 1 mg/m³ Max. particle size 5  $\mu$ m

Rail mounting DIN EN 60715 TH35 x 15
Weight 0.201 kg

Material

Housing material Polyamide fiber-glass reinforced Seal material Acrylonitrile butadiene rubber

Hydrogenated nitrile butadiene rubber

# 5/2-directional valve, Series TC15 - inch

Series TC15

R422101181 2024-07-30

Material threaded bushing Brass

Die cast zinc

Material front plate Polyamide fiber-glass reinforced

Part No. R422101181

### Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

### Dimensions in mm

AVENTICS

2024-07-30

Double Solenoid

R422101181

