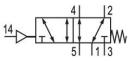
#### Series TC15

Qn = [[1100] I/min] ... [[1500] I/min]





Technical data Industry Activation Valve type Sealing principle Connection type

Compressed air connection input Compressed air connection output Compressed air connection, exhaust Compressed air connection pilot input

Nominal flow Qn Flow conductance b Flow conductance C

Min. working pressure Max. working pressure Min. control pressure Industrial Pneumatically Spool valve, positive overlapping Soft seal Plate connection Pipe connection

G	1/4	
G	1/4	
G	1/4	
M5		
15	600 l/min	
0.3	33	
6.8	8 l/(s*bar)	

3 bar 10 bar 3 bar



# 5/2-directional valve, Series TC15

0820258702

Max. control pressure	10 bar
Pilot	External
Blocking principle	Plate principle
Min. ambient temperature	-10 °C
Max. ambient temperature	50 °C
Min. medium temperature	-10 °C
Max. medium temperature	50 °C
Medium	Compressed air
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	1 mg/m³
Max. particle size	5 µm
Rail mounting DIN EN 60715	TH35 x 15
Weight	0.159 kg

#### Material

Housing material	Polyamide fiber-glass reinforced
Seal material	Acrylonitrile butadiene rubber
Material, front cover	Polyamide fiber-glass reinforced
Material threaded bushing	Brass Die cast zinc
Surface threaded bushing	chrome-plated nickel-plated
Part No.	0820258702

### **Technical information**

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).



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## Control pressure

