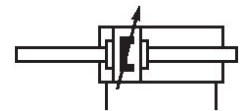


AVENTICS Series TRB Tie rod cylinders (ISO 1552)

The AVENTICS Series TRB (ISO 1552) cylinders are among the most frequently implemented in industries where heavy duty cylinders are required, such as wood and aluminium, steel and automotive, heavy-duty machinery and mining to name just a few.



Technical data

| | |
|--|------------------------------------|
| Industry | Industrial |
| Piston Ø | 100 mm |
| Stroke | 25.4 mm |
| Ports | 1/2 NPT |
| Functional principle | Double-acting |
| Cushioning | Pneumatic adjustable cushioning |
| Magnetic piston | Piston with magnet |
| Environmental requirements | Industry standard ATEX optional |
| Piston rod thread - type | External thread |
| Piston rod thread | 3/4-16 UNF |
| Scraper | Standard Industry Scraper |
| Pressure for determining piston forces | 6,3 bar |
| Retracting piston force | 4635 N |
| Extracting piston force | 4635 N |
| Min. ambient temperature | -20 °C |
| Max. ambient temperature | 80 °C |
| Min. working pressure | 2 bar |
| Max. working pressure | 10 bar |
| Cushioning length | 19.5 mm |

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| | |
|------------------------------------|---------------------|
| Cushioning energy | 88 J |
| Weight 0 mm stroke | 3.7 kg |
| Weight +10 mm stroke | 0.104 kg |
| Stroke max. | 2800 mm |
| Medium | Compressed air |
| Min. medium temperature | -20 °C |
| Max. medium temperature | 80 °C |
| Max. particle size | 50 µm |
| Min. oil content of compressed air | 0 mg/m ³ |
| Max. oil content of compressed air | 5 mg/m ³ |

Material

| | |
|-----------------------|----------------------|
| Piston rod | Stainless Steel |
| Scraper material | Polyurethane |
| Material tie-rod | Steel, chrome-plated |
| Seal material | Polyurethane |
| Material, front cover | Die-cast aluminum |
| Cylinder tube | Aluminum |
| End cover | Die-cast aluminum |
| Nut for piston rod | Steel, chrome-plated |
| Part No. | R480177210 |

Technical information

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the “Technical information” document (available in <https://www.emerson.com/en-us/support>).

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Dimensions



S = stroke

Dimensions in inches

| Part No. Ø [mm] | Ø [inch] | A -0,08 | ØB d11 | BG min. | E | EE | KK | G | H |
|--------------------|----------|---------|--------|---------|------|---------|---------------|------|------|
| 32 | 1 1/4 | 0.87 | 1.18 | 0.63 | 1.83 | 1/8 NPT | 7/16 - 20 UNF | 1.09 | 1.87 |
| 40 | 1 1/2 | 0.94 | 1.38 | 0.63 | 2.09 | 1/4 NPT | 1/2 - 20 UNF | 1.31 | 2.09 |
| 50 | 2 | 1.26 | 1.57 | 0.63 | 2.56 | 1/4 NPT | 3/4 - 16 UNF | 1.22 | 2.56 |
| 63 | 2 1/2 | 1.26 | 1.77 | 0.63 | 2.95 | 3/8 NPT | 3/4 - 16 UNF | 1.22 | 2.95 |
| 80 | 3 | 1.57 | 1.77 | 0.67 | 3.74 | 3/8 NPT | 3/4 - 16 UNF | 1.51 | 3.74 |
| 100 | 4 | 1.57 | 2.17 | 0.67 | 4.53 | 1/2 NPT | 3/4 - 16 UNF | 1.51 | 4.53 |
| 125 | 5 | 2.13 | 2.36 | 0.79 | 5.51 | 1/2 NPT | 1 - 14 UNF | 1.66 | 5.51 |

| Part No. Ø [mm] | KV | KW | ØMM f8 | PL | L2 | L3 ±0,02 | L8 | RT | SW |
|--------------------|------|------|--------|------|------|----------|-----------|-----|------|
| 32 | 0.63 | 0.2 | 0.47 | 0.63 | 0.64 | 0.18 | 3.7±0.02 | M6 | 0.39 |
| 40 | 0.71 | 0.24 | 0.63 | 0.79 | 0.72 | 0.18 | 4.13±0.03 | M6 | 0.51 |
| 50 | 0.94 | 0.31 | 0.79 | 0.75 | 0.98 | 0.18 | 4.17±0.03 | M8 | 0.67 |
| 63 | 0.94 | 0.31 | 0.79 | 0.94 | 0.98 | 0.18 | 4.76±0.03 | M8 | 0.67 |
| 80 | 1.18 | 0.39 | 0.98 | 0.93 | 1.3 | 0 | 5.04±0.03 | M10 | 0.87 |
| 100 | 1.18 | 0.39 | 0.98 | 0.98 | 1.42 | 0 | 5.43±0.04 | M10 | 0.87 |
| 125 | 1.61 | 0.53 | 1.26 | 1.3 | 1.77 | 0 | 6.3±0.04 | M12 | 1.06 |

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| Part No. Ø [mm] | TG | VD | WH | ZM |
|--------------------|-----------|------|--------|-----------------|
| 32 | 1.28±0.02 | 0.2 | 26±1.4 | 5.75+0.12/0.06 |
| 40 | 1.5±0.02 | 0.2 | 30±1.4 | 6.5+0.12/0.06 |
| 50 | 1.83±0.02 | 0.2 | 37±1.4 | 7.09+0.12/0.06 |
| 63 | 2.22±0.03 | 0.2 | 37±1.8 | 7.68+0.12/0.06 |
| 80 | 2.83±0.03 | 0.2 | 46±1.8 | 8.66+0.12/0.06 |
| 100 | 3.5±0.03 | 0.2 | 51±1.8 | 9.45+0.08/0.08 |
| 125 | 4.33±0.04 | 0.28 | 65±2.2 | 11.42+0.08/0.08 |

Cushioning diagram



v_t = Piston velocity [m/s] m = Cushionable mass [kg]

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Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.