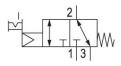
# **AVENTICS Series 563/565/567 Directional valves**

The AVENTICS Series 563/565/567 have an aluminium housing, and are suited for assembly on single or manifold subbases and offer flow rate performances of up to 13620 l/min with a working pressure of up to 30 bar.





#### Technical data

Industry Industrial
Activation Electrically
Valve type Poppet valve

Basic valve equipment

Switching principle

Basic valve without coil
3/2, with spring return

Valve function NO/NC

Connection type Plate connection

Manual override with detent

Compressed air connection input G 1/2

Nominal flow Qn 4240 I/min

Min. working pressure3.5 barMax. working pressure10 barMin. control pressure3.5 barMax. control pressure10 bar

Electrical connection type Plug

5653010000

Electrical connection size	EN 175301-803, form A
	400.04
Duty cycle	100 %
Min. ambient temperature	-20 °C
Max. ambient temperature	50 °C
Min. medium temperature	-20 °C
Max. medium temperature	50 °C
Medium	Compressed air
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	5 mg/m³
Max. particle size	5 μm
Weight	0.75 kg

#### Material

Housing material Aluminum

Seal material Acrylonitrile butadiene rubber

Part No. 5653010000

### Technical information

Min./max. operating pressure for external pilot: -[[1] bar]/[[10] bar]

The valves can be energized via the port closed with a plug on the front side of the cover.

The size of the compressed air connection output for series 563, 565, 567 can vary due to optional use of the base plate. The base plate can be found under "Mechanical accessories".

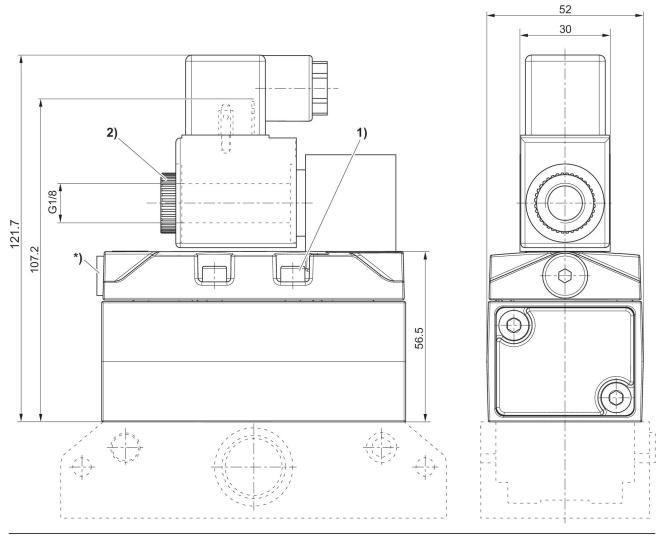
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

## **Dimensions**



Tightening torque for mounting screws: 2.2 ± 0.2 Nm
 Tightening torque for lock nut: 1 ± 0.2 Nm
 Plugged port G 1/8 for external pilot
 Base plate not included in the scope of delivery