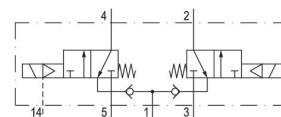
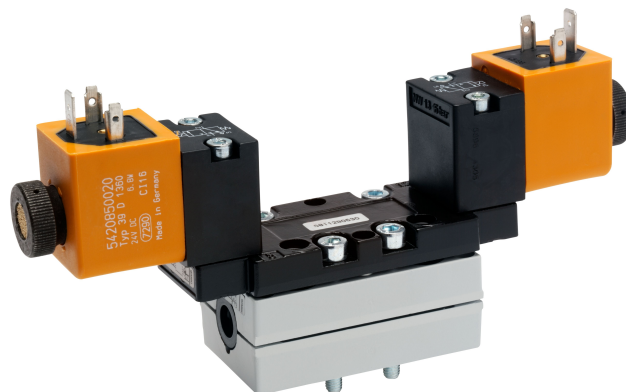


## AVENTICS Series 581 - Size 1 Standardized valves

The AVENTICS series 581 complies with the ISO 5599-1 valve standard. Due to the high degree of modularity, the series offers all valve functions, integrated throttle valves, various pilot coils and an extensive range of accessories. Qn = 950 ... 1400 l/min



### Technical data

|                                  |                                  |
|----------------------------------|----------------------------------|
| Industry                         | Industrial                       |
| Activation                       | Electrically                     |
| Nominal flow Qn                  | 950 l/min                        |
| Switching principle              | 2x 3/2 NC/NC, with spring return |
| Compressed air connection output | Base plate ISO 5599-1            |
| Min. working pressure            | 0 bar                            |
| Max. working pressure            | 8 bar                            |
| Operational voltage              | 24 V DC                          |
| Operational voltage DC           | 24 V                             |
| Voltage tolerance DC             | -10% / +10%                      |
| Manual override                  | without                          |
| Electrical connection type       | Plug                             |
| Electrical connection size       | EN 175301-803, form A            |
| Sealing principle                | Soft seal                        |
| Pilot                            | External                         |
| Standards                        | ISO 5599-1                       |
| Pilot valve width                | 30x22 mm CNOMO                   |
| Valve type                       | Spool valve                      |
| Blocking principle               | Single base plate principle      |

# 2x3/2-directional valve, Series 581, size 1

2023-11-28

R402003721

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|   |                                |
|---|--------------------------------|
| Connection type                         | Plate connection               |
| Compressed air connection input         | Base plate ISO 5599-1          |
| Compressed air connection, exhaust      | Base plate ISO 5599-1          |
| Compressed air connection pilot exhaust | M5                             |
| Power consumption DC                    | 6.7 W                          |
| Flow conductance C                      | 3.2 l/(s*bar)                  |
| Frame size                              | ISO 1                          |
| Min. control pressure                   | 3.5 bar                        |
| Max. control pressure                   | 8 bar                          |
| Min. ambient temperature                | -15 °C                         |
| Max. ambient temperature                | 50 °C                          |
| Min. medium temperature                 | -15 °C                         |
| Max. medium temperature                 | 50 °C                          |
| Medium                                  | Compressed air                 |
| Max. particle size                      | 50 µm                          |
| Min. oil content of compressed air      | 0 mg/m <sup>3</sup>            |
| Max. oil content of compressed air      | 5 mg/m <sup>3</sup>            |
| Protection class with connection        | IP65                           |
| Duty cycle                              | 100 %                          |
| Typ. switch-on time                     | 12 ms                          |
| Typ. switch-off time                    | 29 ms                          |
| Mounting screws                         | with hexagon socket            |
| Mounting screw tightening torque        | 2 Nm                           |
| Weight                                  | 0.5 kg                         |
| Housing material                        | Aluminum                       |
| Seal material                           | Acrylonitrile butadiene rubber |
| Part No.                                | R402003721                     |

## Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the “Technical information” document (available in <https://www.emerson.com/en-us/support>).

# 2x3/2-directional valve, Series 581, size 1

2023-11-28

R402003721

## Dimensions

