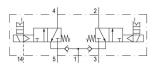
#### AVENTICS Series 581 - Size 1 Standardized valves

The AVENTICS series 581 complies with the ISO 5599-1 valve standard. Due to the high degree of modularity, the series offers all valve functions, integrated throttle valves, various pilot coils and an extensive range of accessories. Qn =  $950 \dots 1400 \text{ l/min}$ 





- Technical data Industry Activation Nominal flow Qn Switching principle Compressed air connection output Min. working pressure Max. working pressure Operational voltage Operational voltage AC at 50 Hz Voltage tolerance AC 50 Hz Manual override
- Electrical connection type Electrical connection size Sealing principle Pilot Standards Pilot valve width Valve type Blocking principle

Industrial Electrically 950 l/min 5/2, double solenoid Base plate ISO 5599-1 0 bar 8 bar 230 V AC 230 V -10% / +10% with detent without detent Plug EN 175301-803, form A Soft seal External ISO 5599-1 30x22 mm CNOMO Spool valve Single base plate principle



## 2x3/2-directional valve, Series 581, size 1

R402003718

| Connection type                         | Plate connection               |
|---|--------------------------------|
| Compressed air connection input         | Base plate ISO 5599-1          |
| Compressed air connection, exhaust      | Base plate ISO 5599-1          |
| Compressed air connection pilot exhaust | M5                             |
| Holding power AC 50 Hz                  | 4.8 VA                         |
| Switch-on power AC 50 Hz                | 7 VA                           |
| Flow conductance C                      | 3.2 l/(s*bar)                  |
| Frame size                              | ISO 1                          |
| Min. control pressure                   | 3.5 bar                        |
| Max. control pressure                   | 8 bar                          |
| Min. ambient temperature                | -15 °C                         |
| Max. ambient temperature                | 50 °C                          |
| Min. medium temperature                 | -15 °C                         |
| Max. medium temperature                 | 50 °C                          |
| Medium                                  | Compressed air                 |
| Max. particle size                      | 50 µm                          |
| Min. oil content of compressed air      | 0 mg/m³                        |
| Max. oil content of compressed air      | 5 mg/m³                        |
| Protection class with connection        | IP65                           |
| Compatibility index                     | 14                             |
| Duty cycle                              | 100 %                          |
| Typ. switch-on time                     | 12 ms                          |
| Typ. switch-off time                    | 29 ms                          |
| Mounting screws                         | with hexagon socket            |
| Mounting screw tightening torque        | 2 Nm                           |
| Weight                                  | 0.5 kg                         |
| Housing material                        | Aluminum                       |
| Seal material                           | Acrylonitrile butadiene rubber |
| Part No.                                | R402003718                     |
|   |                                |

#### Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).



# 2x3/2-directional valve, Series 581, size 1

R402003718

### Dimensions

