#### AVENTICS Series 581 - Size 1 Standardized valves

The AVENTICS series 581 complies with the ISO 5599-1 valve standard. Due to the high degree of modularity, the series offers all valve functions, integrated throttle valves, various pilot coils and an extensive range of accessories. Qn = 950 ... 1400 l/min



- Technical data Industry Activation Nominal flow Qn Switching principle Version Compressed air connection output Min. working pressure Max. working pressure Manual override Electrical connection type Electrical connection size Sealing principle Pilot Standards Pilot valve width Valve type **Blocking principle** Connection type Compressed air connection input
- Industrial Electrically 950 l/min 2x 3/2 NC/NC, with spring return NC/NC Base plate ISO 5599-1 0 bar 8 bar with detent Plug Form B, industry Soft seal External ISO 5599-1 22 mm Spool valve Single base plate principle Plate connection Base plate ISO 5599-1



## 2x3/2-directional valve, Series 581, size 1

R402003709

Compressed air connection, exhaust	Base plate ISO 5599-1
Compressed air connection pilot exhaust	M5
Flow conductance C	3.2 l/(s*bar)
Basic valve equipment	Basic valve without coil
Frame size	ISO 1
Min. control pressure	3.5 bar
Max. control pressure	8 bar
Min. ambient temperature	-15 °C
Max. ambient temperature	50 °C
Min. medium temperature	-15 °C
Max. medium temperature	50 °C
Medium	Compressed air
Max. particle size	50 µm
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	5 mg/m³
Protection class with connection	IP65
Duty cycle	100 %
Typ. switch-on time	12 ms
Typ. switch-off time	22 ms
Mounting screws	with hexagon socket
Mounting screw tightening torque	2 Nm
Weight	0.3 kg
Housing material	Polyamide fiber-glass reinforced
Seal material	Acrylonitrile butadiene rubber
Part No.	R402003709

### **Technical information**

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

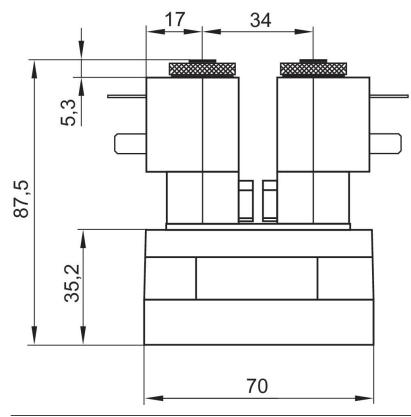
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

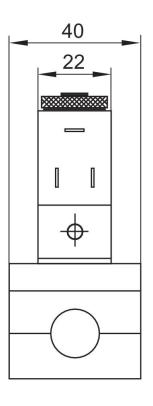


# 2x3/2-directional valve, Series 581, size 1

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### Dimensions





The pilot valves can be loosened and turned through 180°.



