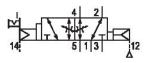
## **AVENTICS Series 581 - Size 1 Standardized valves**

The AVENTICS series 581 complies with the ISO 5599-1 valve standard. Due to the high degree of modularity, the series offers all valve functions, integrated throttle valves, various pilot coils and an extensive range of accessories. Qn = 950 ... 1400 l/min





## Technical data

Industry Industrial
Activation Electrically
Nominal flow Qn 1400 I/min

Switching principle 5/2, with air spring return Compressed air connection output Base plate ISO 5599-1

Min. working pressure

-0.95 bar

Max. working pressure

10 bar

Manual override

with detent

Electrical connection type Plug

Electrical connection size Form B, industry

Sealing principle

Pilot

Standards

Standards

Pilot valve width

Soft seal

External

ISO 5599-1

22 mm

Blocking principle Single base plate principle

Connection type Plate connection

Return with air spring return

Compressed air connection input Base plate ISO 5599-1

Spool valve

Valve type

5811613000

Compressed air connection, exhaust Base plate ISO 5599-1

Compressed air connection pilot exhaust M5

Flow conductance C 5.2 l/(s\*bar)
Throttle with throttle

Basic valve equipment Basic valve without coil

Frame size ISO 1

Min. control pressure 1.3 bar

Max. control pressure 10 bar

Min. ambient temperature -15 °C

Max. ambient temperature 50 °C

Min. medium temperature -15 °C

Max. medium temperature 50 °C

Medium Compressed air

Max. particle size50 μmMin. oil content of compressed air0 mg/m³Max. oil content of compressed air5 mg/m³Protection class with connectionIP65Duty cycle100 %Typ. switch-on time12 msTyp. switch-off time30 ms

Mounting screws with hexagon socket

Mounting screw tightening torque 2 Nm Weight 0.26 kg

Housing material Polyamide fiber-glass reinforced Seal material Acrylonitrile butadiene rubber

Part No. 5811613000

## Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

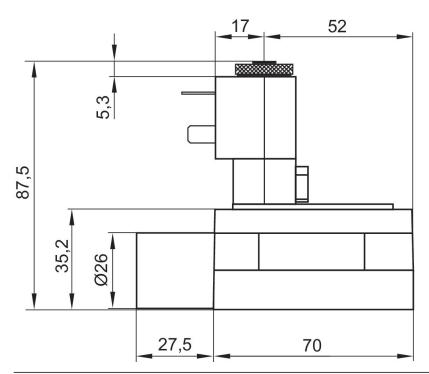
The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

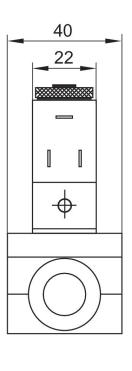
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).

5811613000

## **Dimensions**





The pilot valves can be loosened and turned through 180°.