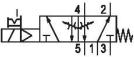
• Qn = 950 ... 1400 l/min

AVENTICS Series 581 - Size 1 Standardized valves

The AVENTICS series 581 complies with the ISO 5599-1 valve standard. Due to the high degree of modularity, the series offers all valve functions, integrated throttle valves, various pilot coils and an extensive range of accessories.





Technical data Industry Activation Nominal flow Qn Switching principle Compressed air connection output Min. working pressure Max. working pressure **Operational voltage** Operational voltage DC Voltage tolerance DC Manual override Electrical connection type Electrical connection size Actuating control Sealing principle Pilot Standards Pilot valve width Valve type

Industrial Electrically 1400 l/min 5/2, with spring return Base plate ISO 5599-1 3 bar 10 bar 24 V DC 24 V -10% / +10% with detent Plug Form B, industry Single Solenoid Soft seal Internal ISO 5599-1 22 mm Spool valve



5/2-directional valve, Series 581, size 1

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Blocking principle Connection type Return Compressed air connection input Compressed air connection, exhaust Compressed air connection pilot exhaust Compressed air connection pilot exhaust Power consumption DC Flow conductance C Throttle Frame size Min. control pressure Max. control pressure Max. control pressure Max. ambient temperature Max. ambient temperature Min. medium temperature Max. medium temperature Max. medium temperature Max. particle size Min. oil content of compressed air Max. oil content of compressed air Protection class with connection Duty cycle Typ. switch-on time	Single base plate principle Plate connection With spring return Base plate ISO 5599-1 Base plate ISO 5599-1 M5 5 W 5.2 I/(s*bar) with throttle ISO 1 3 bar 10 bar $-15 \degree C$ $50 \degree C$ $-15 \degree C$ $50 \degree C$ Compressed air $50 \ \mu m$ 0 mg/m ³ 5 mg/m ³ IP65 100 % 12 ms
·	•
Typ. switch-off time Mounting screws	28 ms with hexagon socket
Mounting screw tightening torque Weight	2 Nm 0.23 kg
Housing material Seal material Part No.	Polyamide fiber-glass reinforced Acrylonitrile butadiene rubber 5811111100
Fail NO.	001111100

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

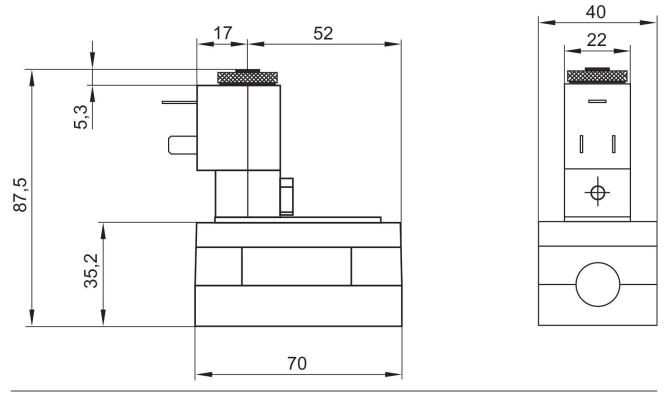
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in https://www.emerson.com/en-us/support).



5/2-directional valve, Series 581, size 1

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Dimensions



The pilot valves can be loosened and turned through 180°.



