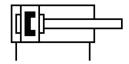
## Swing clamp cylinder CLR-25-20-R-P-A-K11-R8

Part number: 535485







General operating condition

## **Data sheet**

| Feature                                      | Value   |
|--|---|
| Complete stroke                              | 33 mm   |
| Piston diameter                              | 25 mm   |
| Piston rod thread                            | M6  |
| Swivel angle                                 | 90 deg +/- 3 deg  |
| Clamping stroke                              | 20 mm   |
| Cushioning                                   | Elastic cushioning rings/pads at both ends                          |
| Mounting position                            | Any   |
| Structural design                            | Piston Piston rod Cylinder barrel                                   |
| Position sensing                             | For proximity sensor  |
| Swivel direction                             | Right   |
| Symbol                                       | 00991217  |
| Variants                                     | Weld spatter protection Dust protection                             |
| Operating pressure                           | 2 bar 10 bar  |
| Mode of operation                            | Double-acting   |
| Operating medium                             | Compressed air as per ISO 8573-1:2010 [7:4:4]                       |
| Information on operating and pilot media     | Operation with oil lubrication possible (required for further use)  |
| Corrosion resistance class (CRC)             | 2 - Moderate corrosion stress                                       |
| LABS (PWIS) conformity                       | VDMA24364-B2-L  |
| Ambient temperature                          | -10 °C 80 °C  |
| Effective clamping force at 2 bar            | 63 N  |
| Effective clamping force at 4 bar            | 127 N   |
| Effective clamping force at 6 bar            | 188 N   |
| Max. clamping finger screw tightening torque | 12 Nm   |
| Theoretical clamping force at 6 bar          | 227 N   |
| Product weight                               | 470 g   |
| Type of mounting                             | Optionally: With through-hole With internal thread With accessories |
| Pneumatic connection                         | M5  |
| Wiper material                               | PPS   |
| Flange screws material                       | Steel<br>Galvanized   |
| Cover material                               | Wrought aluminum alloy<br>Coated                                    |

| Feature                     | Value                                     |
|-----------------------------|---|
| Seals material              | NBR<br>TPE-U(PU)                          |
| Housing material            | Wrought aluminum alloy<br>Smooth anodized |
| Piston rod material         | Coated<br>High-alloy stainless steel      |
| Material of cylinder barrel | Wrought aluminum alloy<br>Smooth anodized |