Guided actuators DFM-63-25-P-A-GF-F1A Part number: 8118947



Data sheet

General operating condition

Stroke 25 mm Piston diameter 63 mm Drive unit operating mode Yoke Cushioning Elastic cushioning rings/pads at both ends Mounting position Any Guide Silding guide Structural design Guide Position sensing For proximity sensor Symbol 00991737 Variants Metals with copper, zinc or nickel by mass as main constituent are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils. Operating pressure 0.1 MPa 1 0 Dar Max. speed 0.6 m/s Mode of operation Double-acting Operating medium Compressed air as per ISO 8573-1:2010 [7:4:4] Information on operating and pilot media Operation with oil lubrication possible (required for further use) Oarrosion resistance class (CRC) 0 - No corrosion stress LaSS (PWIS) Conformity VDMA24364-B1/B2-L Suitability for the production of Li-ion batteries Metals with more than 1% by mass of copper, zinc or nickel by mass are accluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils Suitability for the productio	Feature	Value
Piston diameter 63 mm Drive unit operating mode Yoke Cushioning Elastic cushioning rings/pads at both ends Mounting position Any Guide Silding guide Structural design Guide Symbol 00991737 Variants Metals with copper, zinc or nickel by mass as main constituent are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils. Operating pressure 0.1 MPa 1 MPa Operating pressure 0.6 m/s Mode of operation Double-acting Operating medium Compressed air as per ISO 8573-1:2010 [7:4:4] Information on operating and pilot media Operation with oil lubrication possible (required for further use) Corrosion resistance class (CRC) 0 - No corrosion stress LABS (PWIS) conformity VDMA24364-B1/B2-L Suitability for the production of Li-on batteries Metals with more than 1% by mass of copper, zinc or nickel by mass are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils. Ambient temperature -20 °C 80 °C Information of Li-on batteries Metals with more than 1% by mass of copper, zinc or nickel by mass are nic	Distance of centre of gravity of payload to yoke plate xs	50 mm
Drive unit operating mode Yoke Cushioning Elastic cushioning rings/pads at both ends Mounting position Any Guide Sliding guide Structural design Guide Position sensing For proximity sensor Symbol 00991737 Variants Metals with copper, zinc or nickel by mass as main constituent are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils. Operating pressure 0.1 MPa 1 MPa Operating pressure 0.6 m/s Mode of operation Double-acting Operating and pilot media Operation with oil lubrication possible (required for further use) Corrosion resistance class (CRC) 0 - No corrosion stress LABS (PWIS) conformity VDMA24364-B1/B2-L Suitability for the production of Li-ion batteries are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils Ambient temperature 20 °C 80 °C Impact energy in the end positions 1.3 J Max. force Fy static 1533 N Max. force Fy static	Stroke	25 mm
LushioningElastic cushioning rings/pads at both endsMounting positionAnyGuideSliding guideStructural designGuidePosition sensingFor proximity sensorSymbol00991737VariantsMetals with copper, zinc or nickel by mass as main constituent are excluded from use. Exceptions are nickel in steel, chemically nickel- plated surfaces, printed circuit boards, cables, electrical plug connecto and coils.Operating pressure0.1 MPa 1 MPaOperating metsure1 bar 10 barMax. speed0.6 m/sMode of operationDouble-actingOperating mediumCompressed ir as per ISO 8573-1:2010[7:4:4]Information on operating and pilot mediaOperation with oil lubrication possible (required for further use)Corrosion resistance class (CRC)0 - No corrosion stressLABS (PWIS) conformityVDMA24364-81/82-1Suitability for the production of Li-ion batteriesare excluded from use. Exceptions are nickel in steel, chemically nickel- plated surfaces, printed circuit boards, cables, electrical plug connecto and coilsAmbient temperature20 °C 80 °CImpact Fy static1533 NMax. force Fy static1533 NMax. force Fz1533 NMax. storce Fy static1533 NMax. static moment Mx95.83 NmMax. torque Mx95.83 NmMax. torque My38.33 NmMax. static moment My38.33 Nm	Piston diameter	63 mm
Mounting position Any Guide Sliding guide Structural design Guide Position sensing For proximity sensor Symbol 00991737 Variants Metals with copper, zinc or nickel by mass as main constituent are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils. Operating pressure 0.1 MPa 1 MPa Operating pressure 0.6 m/s Max. speed 0.6 m/s Mode of operation Double-acting Operating and pilot media Operating nessure LABS (PWIS) conformity VDMA24364-B1/B2-L Suitability for the production of Li-ion batteries Metals with more than 1% by mass of copper, zinc or nickel by mass are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils Ambient temperature -20 °C	Drive unit operating mode	Yoke
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Structural design Guide Position sensing For proximity sensor Symbol 00991737 Variants Metals with copper, zinc or nickel by mass as main constituent are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils. Operating pressure 0.1 MPa 1 MPa Operating pressure 0.6 m/s Max. speed 0.6 m/s Operating medium Compressed air as per ISO 8573-1:2010[7:4:4] Information on operating and pilot media Operation with oil lubrication possible (required for further use) Corrosion resistance class (CRC) 0 - No corrosion stress LABS (PWIS) conformity VDMA24364-B1/B2-L Suitability for the production of Li-ion batteries Metals with more than 1% by mass of copper, zinc or nickel by mass are exclued from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils Ambient temperature 20 °C 80 °C Impact energy in the end positions 1.3 J Max. force Fy 1533 N Max. force Fz 1533 N Max. force Fz 1533 N Max. force Fz static 1533 N Max. force Fz static	Mounting position	Any
Position sensing For proximity sensor Symbol 00991737 Variants Metals with copper, zinc or nickel by mass as main constituent are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils. Operating pressure 0.1 MPa 1 MPa Operating pressure 0.6 m/s Max. speed 0.6 m/s Operating medium Compressed air as per ISO 8573-1:2010[7:4:4] Information on operating and pilot media Operation with oil lubrication possible (required for further use) Corrosion resistance class (CRC) 0 - No corrosion stress LABS (PWIS) conformity VDMA24364-B1/82-L Suitability for the production of Li-ion batteries Metals with more than 1% by mass of copper, zinc or nickel by mass are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils Ambient temperature -20 °C 80 °C Impact energy in the end positions 1.3 J Max. force Fy 1533 N Max. force Fy 1533 N Max. force Fy static 1533 N Max. force Fz static 95.83 Nm Max. torque Mx 95	Guide	Sliding guide
Symbol 00991737 Variants Metals with copper, zinc or nickel by mass as main constituent are excluded from use. Exceptions are nickel in steet, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils. Operating pressure 0.1 MPa 1 MPa Operating pressure 0.6 m/s Mode of operation Double-acting Operating and pilot media Operation with oil lubrication possible (required for further use) Corrosion resistance class (CRC) 0 - No corrosion stress LABS (PWIS) conformity VDMA24364-B1R2-1 Suitability for the production of Li-ion batteries Metals with more than 1% by mass of copper, zinc or nickel by mass are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connecto and coils Ambient temperature -20 °C 80 °C Impact energy in the end positions 1.3 J Max, force Fy 1533 N Max, force Fy static 1533 N Max, force Fz 1533 N Max, force Fz 1533 N Max, force Fz 1533 N Max, force Fx	Structural design	Guide
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Mode of operationDouble-actingOperating mediumCompressed air as per ISO 8573-1:2010 [7:4:4]Information on operating and pilot mediaOperation with oil lubrication possible (required for further use)Corrosion resistance class (CRC)0 - No corrosion stressLABS (PWIS) conformityVDMA24364-B1/B2-LSuitability for the production of Li-ion batteriesMetals with more than 1% by mass of copper, zinc or nickel by mass are excluded from use. Exceptions are nickel in steel, chemically nickel- plated surfaces, printed circuit boards, cables, electrical plug connecto and coilsAmbient temperature-20 °C 80 °CImpact energy in the end positions1.3 JMax. force Fy1533 NMax. force Fz1533 NMax. force Fz1533 NMax. force Fz1533 NMax. force Fz95.83 NmMax. torque Mx95.83 NmMax. static moment Mx95.83 NmMax. torque My38.33 NmMax. static moment My38.33 Nm	Operating pressure	1 bar 10 bar
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are excluded from use. Exceptions are nickel in steel, chemically nickel- plated surfaces, printed circuit boards, cables, electrical plug connecto and coilsAmbient temperature-20 °C 80 °CImpact energy in the end positions1.3 JMax. force Fy1533 NMax. force Fy static1533 NMax. force Fz1533 NMax. force Fz static1533 NMax. torque Mx95.83 NmMax. torque My38.33 NmMax. torque My38.33 Nm	LABS (PWIS) conformity	VDMA24364-B1/B2-L
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Max. force Fy static1533 NMax. force Fz1533 NMax. force Fz static1533 NMax. torque Mx95.83 NmMax. static moment Mx95.83 NmMax. torque My38.33 NmMax. static moment My95.83 Nm	Impact energy in the end positions	1.3 J
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Max. force Fz static1533 NMax. torque Mx95.83 NmMax. static moment Mx95.83 NmMax. torque My38.33 NmMax. static moment My38.33 Nm	Max. force Fy static	1533 N
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Max. torque My 38.33 Nm Max. static moment My 38.33 Nm	Max. torque Mx	95.83 Nm
Max. static moment My 38.33 Nm	Max. static moment Mx	95.83 Nm
	Max. torque My	38.33 Nm
	Max. static moment My	38.33 Nm
Max. torque Mz 38.33 Nm	Max. torque Mz	38.33 Nm

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Feature	Value
Max. static moment Mz	38.33 Nm
Max. permissible torque load Mx as a function of the stroke	21.81 Nm
Max. payload as a function of the stroke at defined distance xs	257 N
Theoretical force at 6 bar, retracting	1750 N
Theoretical force at 6 bar, advancing	1870 N
Moving mass	2471 g
Product weight	4470 g
Alternative connections	See product drawing
Pneumatic connection	G1/4
Note on materials	RoHS-compliant
Cover material	Wrought aluminum alloy
Seals material	NBR
Housing material	Wrought aluminum alloy
Piston rod material	High-alloy stainless steel