

# Parallel gripper DHPS-25-A-NO

Part number: 1254050

FESTO



 [General operating condition](#)

## Data sheet

Feature	Value
Size	25
Stroke per gripper jaw	7.5 mm
Max. interchangeability	≤0.2 mm
Max. gripper jaw angular play ax, ay	<0.5 deg
Max. gripper jaw backlash Sz	<0.02 mm
Rotational symmetry	≤0.2 mm
Pneumatic gripper repetition accuracy	<0.02 mm
Number of gripper jaws	2
Actuator system	Pneumatic
Mounting position	Any
Mode of operation	Double-acting
Gripper function	Parallel
Gripping force backup	On opening
Structural design	Lever Positively driven motion sequence
Guide	Sliding guide
Position sensing	For proximity sensor
Symbol	00995947
Operating pressure	0.4 MPa ... 0.8 MPa
Operating pressure	4 bar ... 8 bar
Operating pressure	58 psi ... 116 psi
Max. operating frequency of pneumatic gripper	2 Hz
Min. opening time at 6 bar	45 ms
Min. closing time at 6 bar	78 ms
Max. mass per external gripper finger	350 g
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Corrosion resistance class (CRC)	1 - Low corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Suitability for the production of Li-ion batteries	Metals with more than 5% by mass of copper are excluded from use. Exception are printed circuit boards, cables, electrical connectors and coils
Ambient temperature	5 °C ... 60 °C
Mass moment of inertia	3.92 kgcm <sup>2</sup>
Maximum force on gripper jaw Fz, static	350 N
Maximum torque on gripper jaw, Mx static	30 Nm

<b>Feature</b>	<b>Value</b>
Maximum torque on gripper jaw, My static	30 Nm
Maximum torque on gripper jaw, Mz static	30 Nm
Relubrication interval for guidance elements	10 MioCyc
Product weight	713 g
Type of mounting	Optionally: With internal thread and centering sleeve Via through-hole and centering sleeve
Pneumatic connection	G1/8
Note on materials	RoHS-compliant
Cover cap material	PA
Housing material	Wrought aluminum alloy, hard-anodized
Gripper jaw material	High-alloy stainless steel