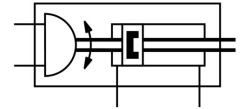



Swivel actuator unit DSL-32-25-270-CC-A-S20-KF-B

Part number: 556694

FESTO



 [General operating condition](#)

Data sheet

| Feature | Value |
|--|---|
| Cushioning angle | 12 deg |
| Adjustment range of swivel angle | 0 deg ... 246 deg |
| Stroke | 25 mm |
| Piston diameter | 32 mm |
| Swivel angle | 0 deg ... 246 deg |
| Cushioning | Pneumatic shock absorber at both ends Elastic cushioning rings/pads at both ends |
| Mounting position | Any |
| Precision adjustment | -3 deg |
| Mode of operation | Double-acting |
| Structural design | Rotary vane |
| Position sensing | For proximity sensor |
| Symbol | 00991269 |
| Variants | Through, hollow piston rod |
| Protection against torsion/guide | Guided on ball bearings |
| Operating pressure | 2.5 bar ... 8 bar |
| Max. impact velocity | 0.5 m/s |
| Max. swivel frequency at 6 bar | 0.7 Hz |
| Swivel angle backlash | 0.05 deg |
| Repetition accuracy | 0.1 deg |
| Operating medium | Compressed air as per ISO 8573-1:2010 [7:4:4] |
| Information on operating and pilot media | Operation with oil lubrication possible (required for further use) |
| Corrosion resistance class (CRC) | 1 - Low corrosion stress |
| LABS (PWIS) conformity | VDMA24364-B2-L |
| Ambient temperature | -10 °C ... 60 °C |
| Dynamic load torque | 1 Nm |
| Theoretical force at 6 bar, retracting | 294 N |
| Theoretical force at 6 bar, advancing | 403.5 N |
| Theoretical torque at 6 bar | 10 Nm |
| Permissible mass moment of inertia | 1.7E-4 kgm ² |
| Product weight | 3280 g |
| Basic weight with 0 mm stroke | 3280 g |
| Additional weight per 10 mm stroke | 109 g |
| Type of mounting | Optionally: Clamped in T slot With external thread |

| Feature | Value |
|----------------------|---|
| Pneumatic connection | G1/8 |
| Cover material | Wrought aluminum alloy Anodized |
| Seals material | TPE-U(PU) |
| Housing material | Wrought aluminum alloy Smooth anodized |
| Piston rod material | Tempered steel |