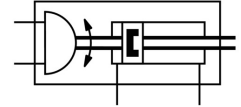


# Swivel actuator unit DSL-32-80-270-P-A-S20-B

Part number: 556519

FESTO



 [General operating condition](#)

## Data sheet

| Feature                                  | Value  |
|--|--|
| Adjustment range of swivel angle         | 0 deg ... 270 deg  |
| Stroke                                   | 80 mm  |
| Piston diameter                          | 32 mm  |
| Swivel angle                             | 0 deg ... 272 deg  |
| Cushioning                               | Elastic cushioning rings/pads at both ends                         |
| Mounting position                        | Any  |
| Precision adjustment                     | -6 deg   |
| Mode of operation                        | Double-acting  |
| Structural design                        | Rotary vane  |
| Position sensing                         | For proximity sensor   |
| Symbol                                   | 00991269   |
| Variants                                 | Through, hollow piston rod   |
| Protection against torsion/guide         | With plain-bearing guide   |
| Operating pressure                       | 2.5 bar ... 8 bar  |
| Max. impact velocity                     | 0.5 m/s  |
| Max. swivel frequency at 6 bar           | 2 Hz   |
| Swivel angle backlash                    | 2 deg  |
| Repetition accuracy                      | 1 deg  |
| Operating medium                         | Compressed air as per ISO 8573-1:2010 [7:4:4]                      |
| Information on operating and pilot media | Operation with oil lubrication possible (required for further use) |
| Corrosion resistance class (CRC)         | 1 - Low corrosion stress   |
| LABS (PWIS) conformity                   | VDMA24364-B2-L   |
| Ambient temperature                      | -10 °C ... 60 °C   |
| Dynamic load torque                      | 0.8 Nm   |
| Theoretical force at 6 bar, retracting   | 294 N  |
| Theoretical force at 6 bar, advancing    | 422.5 N  |
| Theoretical torque at 6 bar              | 10 Nm  |
| Permissible mass moment of inertia       | 1.7E-4 kgm <sup>2</sup>  |
| Product weight                           | 2840 g   |
| Basic weight with 0 mm stroke            | 2840 g   |
| Additional weight per 10 mm stroke       | 109 g  |
| Type of mounting                         | Optionally:<br>Clamped in T slot<br>With external thread           |
| Pneumatic connection                     | G1/8   |

| <b>Feature</b>      | <b>Value</b>                              |
|---------------------|---|
| Cover material      | Wrought aluminum alloy<br>Anodized        |
| Seals material      | TPE-U(PU)                                 |
| Housing material    | Wrought aluminum alloy<br>Smooth anodized |
| Piston rod material | Tempered steel                            |