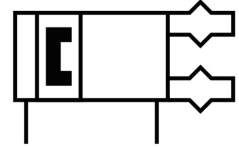
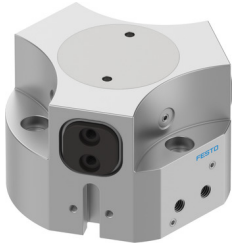



Three-point gripper HGDD-40-A

Part number: 1163040

FESTO



 [General operating condition](#)

Data sheet

Feature	Value
Size	40
Stroke per gripper jaw	6 mm
Max. interchangeability	≤0.2 mm
Max. gripper jaw angular play ax, ay	≤0.1 deg
Max. gripper jaw backlash Sz	≤0.05 mm
Rotational symmetry	≤0.2 mm
Pneumatic gripper repetition accuracy	≤0.03 mm
Number of gripper jaws	3
Mounting position	Any
Mode of operation	Double-acting
Gripper function	3-point
Structural design	Inclined plane Positively driven motion sequence
Position sensing	For proximity sensor
Symbol	00991894
Gripping force per gripper jaw at 6 bar, opening	648 N
Gripping force per gripper jaw at 6 bar, closing	600 N
Operating pressure	3 bar ... 8 bar
Operating pressure for sealing air	0 bar ... 0.5 bar
Max. operating frequency of pneumatic gripper	≤4 Hz
Min. opening time at 6 bar	78 ms
Min. closing time at 6 bar	106 ms
Operating medium	Compressed air as per ISO 8573-1:2010 [7:4:4]
Information on operating and pilot media	Operation with oil lubrication possible (required for further use)
Corrosion resistance class (CRC)	2 - Moderate corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Degree of protection	IP65
Ambient temperature	5 °C ... 60 °C
Gripping force per gripper jaw at 6 bar, opening	216 N
Gripping force per gripper jaw at 6 bar, closing	200 N
Mass moment of inertia	3.331 kgcm ²
Maximum force on gripper jaw Fz, static	700 N
Maximum torque on gripper jaw, Mx static	25 Nm
Maximum torque on gripper jaw, My static	18 Nm
Maximum torque on gripper jaw, Mz static	20 Nm

Feature	Value
Relubrication interval for guidance elements	5 MioCyc
Max. mass per external gripper finger	130 g
Product weight	599 g
Type of mounting	Optionally: With through-hole and dowel pin With internal thread and dowel pin
Sealing air pneumatic connection	M3
Pneumatic connection	M5
Note on materials	RoHS-compliant
Cover cap material	High-alloy stainless steel
Housing material	Wrought aluminum alloy, smooth-anodized
Gripper jaw material	Hardened steel