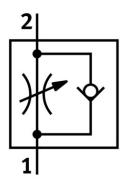
## One-way flow control valve VFOE-LE-T-R14-Q8-F1A Part number: 8157636

**FESTO** 





General operating condition

## **Data sheet**

| Feature  | Value  |
|--|--|
| Valve function   | Exhaust air flow control non-return function   |
| Pneumatic connection 1                                   | QS-8   |
| Pneumatic connection 2                                   | R1/4   |
| Actuation type   | Manual   |
| Adjusting element  | Rotary knob with detent  |
| Type of mounting   | Screw-in   |
| Standard nominal flow rate in flow control direction     | 500 l/min  |
| Standard nominal flow rate in non-return direction       | 370 l/min 500 l/min  |
| Ambient temperature                                      | -10 °C 60 °C   |
| Housing material   | PBT  |
| Explosion prevention and protection                      | Observe the information on the certificate Zone 1 (ATEX) Zone 2 (ATEX) Zone 21 (ATEX) Zone 22 (ATEX)   |
| Mounting position  | Any  |
| Symbol   | 00991452   |
| Width across flats                                       | 16 mm  |
| Rotatability   | 360 deg/continuous swiveling not permissible   |
| Variants   | Metals with copper, zinc or nickel by mass as main constituent are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connectors and coils. |
| Operating pressure for entire temperature range          | 0.02 MPa 1 MPa   |
| Operating pressure for entire temperature range          | 0.2 bar 10 bar   |
| Operating pressure for entire temperature range          | 2.9 psi 145 psi  |
| Standard flow rate in flow control direction 6 -> 0 bar  | 810 l/min  |
| Standard flow rate in non-return direction at 6 -> 0 bar | 750 l/min 900 l/min  |
| Operating medium   | Compressed air as per ISO 8573-1:2010 [7:4:4]  |
| Information on operating and pilot media                 | Operation with oil lubrication possible (required for further use)   |
| LABS (PWIS) conformity                                   | VDMA24364 zone III   |

| Feature  | Value   |
|--|---|
| Suitability for the production of Li-ion batteries | Metals with more than 1% by mass of copper, zinc or nickel by mass are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connectors and coils |
| Cleanroom class                                    | Class 4 according to ISO 14644-1  |
| Temperature of medium                              | -10 °C 60 °C  |
| Product weight                                     | 16 g  |
| Note on materials                                  | RoHS-compliant  |
| Cover material                                     | PBT   |
| Material of dynamic seals                          | HNBR  |
| Threaded bolt material                             | Steel, chemically nickel-plated   |
| Releasing ring material                            | PBT   |
| Static seal material                               | NBR   |