



# AFM60B-TGRA032768

AFS/AFM60 SSI

**ABSOLUTE ENCODERS**

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	Part no.
AFM60B-TGRA032768	1052839

Other models and accessories → [www.sick.com/AFS\\_AFM60\\_SSI](http://www.sick.com/AFS_AFM60_SSI)

### Detailed technical data

#### Performance

<b>Number of steps per revolution (max. resolution)</b>	32,768 (15 bit)
<b>Number of revolutions</b>	4,096 (12 bit)
<b>Max. resolution (number of steps per revolution x number of revolutions)</b>	15 bit x 12 bit (32,768 x 4,096)
<b>Error limits G</b>	0.05° <sup>1)</sup>
<b>Repeatability standard deviation <math>\sigma_r</math></b>	0.002° <sup>2)</sup>

<sup>1)</sup> In accordance with DIN ISO 1319-1, position of the upper and lower error limit depends on the installation situation, specified value refers to a symmetrical position, i.e. deviation in upper and lower direction is the same.

<sup>2)</sup> In accordance with DIN ISO 55350-13; 68.3% of the measured values are inside the specified area.

#### Interfaces

<b>Communication interface</b>	SSI
<b>Communication Interface detail</b>	SSI + incremental
<b>Initialization time</b>	50 ms <sup>1)</sup>
<b>Position forming time</b>	< 1 $\mu$ s
<b>Code type</b>	Gray
<b>Code sequence parameter adjustable</b>	CW/CCW (V/R) parameter adjustable
<b>Clock frequency</b>	$\leq$ 2 MHz <sup>2)</sup>
<b>Set (electronic adjustment)</b>	H-active (L = 0 - 3 V, H = 4,0 - U <sub>s</sub> V)
<b>CW/CCW (counting sequence when turning)</b>	L-active (L = 0 - 1,5 V, H = 2,0 - U <sub>s</sub> V)
<b>Pulses per revolution</b>	1/4 of number of SSI steps per revolution
<b>Output frequency</b>	$\leq$ 600 kHz
<b>Load current</b>	$\leq$ 30 mA

<sup>1)</sup> Valid positional data can be read once this time has elapsed.

<sup>2)</sup> Minimum, LOW level (Clock +): 250 ns.

## Electrical data

<b>Connection type</b>	Male connector, M23, 12-pin, radial
<b>Supply voltage</b>	4.5 ... 32 V
<b>Power consumption</b>	≤ 0.7 W (without load)
<b>Reverse polarity protection</b>	✓
<b>MTTFd: mean time to dangerous failure</b>	250 years (EN ISO 13849-1) <sup>1)</sup>

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

## Mechanical data

<b>Mechanical design</b>	Through hollow shaft
<b>Shaft diameter</b>	14 mm
<b>Weight</b>	0.2 kg <sup>1)</sup>
<b>Shaft material</b>	Stainless steel
<b>Flange material</b>	Aluminum
<b>Housing material</b>	Aluminum die cast
<b>Start up torque</b>	< 0.8 Ncm (+20 °C)
<b>Operating torque</b>	< 0.6 Ncm (+20 °C)
<b>Permissible movement static</b>	± 0.5 mm (axial) ± 0.3 mm (radial)
<b>Permissible movement dynamic</b>	± 0.2 mm (axial) ± 0.1 mm (radial)
<b>Operating speed</b>	≤ 9,000 min <sup>-1</sup> <sup>2)</sup>
<b>Moment of inertia of the rotor</b>	40 gcm <sup>2</sup>
<b>Bearing lifetime</b>	3.0 x 10 <sup>9</sup> revolutions
<b>Angular acceleration</b>	≤ 500,000 rad/s <sup>2</sup>

<sup>1)</sup> Based on devices with male connector.

<sup>2)</sup> Allow for self-heating of 3.3 K per 1,000 rpm when designing the operating temperature range.

## Ambient data

<b>EMC</b>	According to EN 61000-6-2 and EN 61000-6-3 <sup>1)</sup>
<b>Enclosure rating</b>	IP65, shaft side (IEC 60529) IP67, housing side (IEC 60529) <sup>2)</sup>
<b>Permissible relative humidity</b>	90 % (Condensation not permitted)
<b>Operating temperature range</b>	-40 °C ... +100 °C <sup>3)</sup>
<b>Storage temperature range</b>	-40 °C ... +100 °C, without package
<b>Resistance to shocks</b>	70 g, 6 ms (EN 60068-2-27)
<b>Resistance to vibration</b>	30 g, 10 Hz ... 2,000 Hz (EN 60068-2-6)

<sup>1)</sup> EMC according to the standards quoted is achieved if shielded cables are used.

<sup>2)</sup> For devices with male connector: with mounted mating connector.

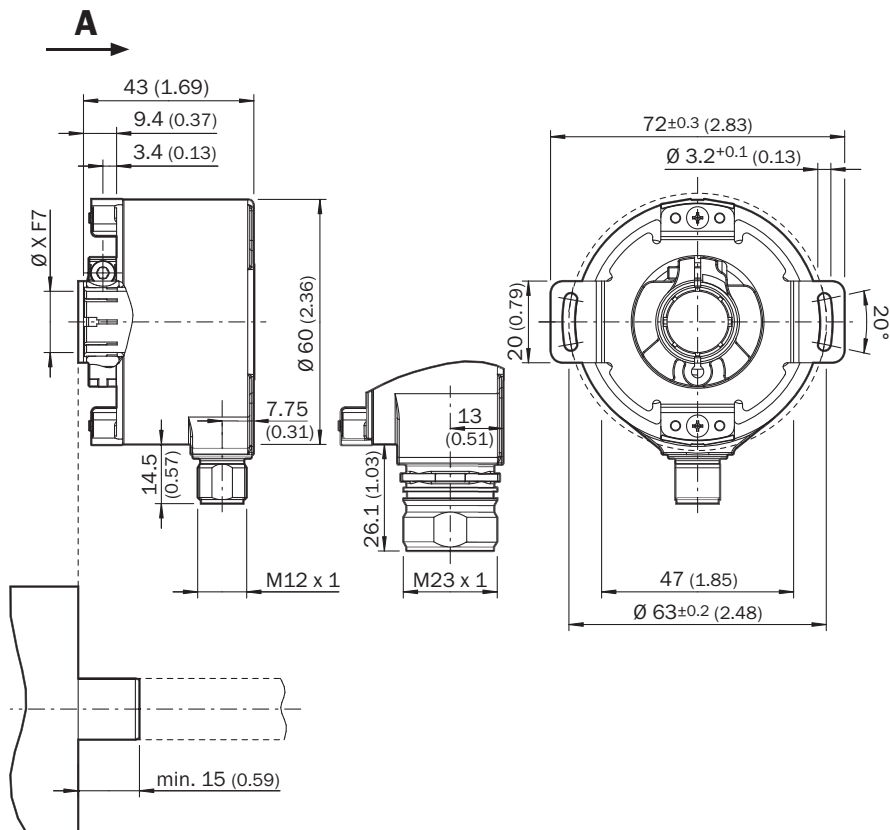
<sup>3)</sup> Stationary position of the cable.

## Classifications

<b>ECLASS 5.0</b>	27270502
<b>ECLASS 5.1.4</b>	27270502

<b>ECLASS 6.0</b>	27270590
<b>ECLASS 6.2</b>	27270590
<b>ECLASS 7.0</b>	27270502
<b>ECLASS 8.0</b>	27270502
<b>ECLASS 8.1</b>	27270502
<b>ECLASS 9.0</b>	27270502
<b>ECLASS 10.0</b>	27270502
<b>ECLASS 11.0</b>	27270502
<b>ECLASS 12.0</b>	27270502
<b>ETIM 5.0</b>	EC001486
<b>ETIM 6.0</b>	EC001486
<b>ETIM 7.0</b>	EC001486
<b>ETIM 8.0</b>	EC001486
<b>UNSPSC 16.0901</b>	41112113

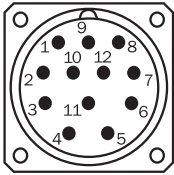
### Dimensional drawing (Dimensions in mm (inch))



① Cable diameter = 5.6 mm +/- 0.2 mm bend radius = 30 mm

### PIN assignment

M23 male connector, 12-pin and cable, 12-wire, SSI/Gray + incremental



View of M23 male device connector on encoder

PIN	Wire colors (cable connection)	Signal Sin/Cos	Explanation
1	Red	U <sub>S</sub>	Operating voltage
2	Blue	GND	Ground connection
3	Yellow	Clock +	Interface signals
4	White	Data +	Interface signals
5	Orange	SET	Electronic adjustment
6	Brown	Data -	Interface signals
7	Violet	Clock -	Interface signals
8	Black	$\bar{B}$	Signal wire
9	Orange-black	CW/CCW (V/R)	Sequence in direction of rotation
10	Green	$\bar{A}$	Signal wire
11	Gray	A	Signal wire
12	Pink	B	Signal wire
		Screen	Screen connected to housing on encoder side. Connected to ground on control side.










### Diagrams







The maximum speed is also dependent on the shaft type.

### Recommended accessories

Other models and accessories → [www.sick.com/AFS\\_AFM60\\_SSI](http://www.sick.com/AFS_AFM60_SSI)

	Brief description	Type	Part no.
Programming and configuration tools			
	USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders	PGT-08-S	1036616
	Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.	PGT-10-Pro	1072254
Others			
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 12-pin, angled, A-coded</li> <li>• <b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li>• <b>Description:</b> HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, angled, shielded, for cable diameter 4.2 mm ... 6.6 mm Head B: - Operating temperature: -20 °C ... +130 °C</li> <li>• <b>Connection systems:</b> Solder connection</li> </ul>	DOS-2312-W01	2072580
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 12-pin, straight, A-coded</li> <li>• <b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li>• <b>Description:</b> HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, straight, shielded, for cable diameter 5.5 mm ... 10.5 mm Head B: - Operating temperature: -40 °C ... +125 °C</li> <li>• <b>Connection systems:</b> Solder connection</li> </ul>	DOS-2312-G02	2077057
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 12-pin, straight, A-coded</li> <li>• <b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li>• <b>Description:</b> HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, straight, shielded, for cable diameter 5.5 mm ... 10.5 mm Head B: Operating temperature: -20 °C ... +130 °C</li> <li>• <b>Connection systems:</b> Solder connection</li> </ul>	DOS-2312-G	6027538
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Cable:</b> 3 m, 12-wire</li> <li>• <b>Description:</b> Shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G03MMD2	2062300
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Cable:</b> 5 m, 12-wire</li> <li>• <b>Description:</b> Shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G05MMD2	2062301
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Cable:</b> 1.5 m, 12-wire</li> <li>• <b>Description:</b> Unshielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G1M5MD2	2062284
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Cable:</b> 10 m, 12-wire</li> <li>• <b>Description:</b> Shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G10MMD2	2062302

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Cable:</b> 20 m, 12-wire</li> <li>• <b>Description:</b> Shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G20MMD2	2062303
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li>• <b>Connection type head B:</b> Flying leads</li> <li>• <b>Cable:</b> 30 m, 12-wire</li> <li>• <b>Description:</b> Shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: suitable for drag chain, PUR, shielded, 4 x 2 x 0.25 mm<sup>2</sup> + 2 x 0.5 mm<sup>2</sup> + 1 x 0.14 mm<sup>2</sup>, Ø 7.8 mm</li> </ul>	DOL-2312-G30MMD2	2062304
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 9-pin, straight, A-coded</li> <li>• <b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li>• <b>Description:</b> HIPERFACE<sup>®</sup>, SSI, Incremental, shielded, Head A: female connector, M23, 9-pin, straight, shielded, for cable diameter 5.5 mm ... 10.5 mm Head B: Operating temperature: -20 °C ... +130 °C</li> <li>• <b>Connection systems:</b> Solder connection</li> </ul>	DOS-2309-G	6028533
	<ul style="list-style-type: none"> <li>• <b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li>• <b>Connection type head B:</b> Male connector, D-Sub, 9-pin, straight</li> <li>• <b>Signal type:</b> SSI + incremental, SSI + Sin/Cos</li> <li>• <b>Cable:</b> 0.5 m, 8-wire, PUR, halogen-free</li> <li>• <b>Description:</b> SSI + incremental, SSI + Sin/Cos, shielded, Programming cable for PGT-08-S and PGT-10-S programming tool</li> <li>• <b>Note:</b> Programming adapter cable for programming tool PGT-10-Pro and PGT-08-S</li> </ul>	DSL-3D08-G0M5AC4	2059270

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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